

User Manual

GoDEX

RT700i+ Series

Thermal Label Printer



User Manual : RT700i+ Series
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FCC COMPLIANCE STATEMENT FOR AMERICAN USERS

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications.

TO WHICH THIS DECLARATION RELATES IS IN CONFORMITY WITH THE FOLLOWING STANDARDS

IEC 62368-1:2018

EN 55032:2015/A1:2020, Class B

EN 55035:2017/A11:2020

EN IEC 61000-3-2:2019/A1:2021

EN 61000-3-3:2013/A2:2021

CISPR 32: Ed. 2.1

CISPR 35: Ed. 1.0

AS/NZS CISPR 32:2015 AMD 1:2020

FCC CFR Title 47 Part 15 Subpart B:2021, Class B

ICES-003 Issue 7:2020, Class B

UL62368-1, 3rd Ed.

CSA C22.2 No. 62368-1:19, 3rd Ed.

SAFETY INSTRUCTIONS

Please read the following instructions carefully.

1. Keep the equipment away from humidity.
2. Before you connect the equipment to the power outlet, please check the voltage of the power source.
3. Make sure the printer is off before plugging the power connector into the power jack.
4. It is recommended that you connect the printer to a surge protector to prevent possible transient overvoltage damage.
5. Be careful not to get liquid on the equipment to avoid electrical shock.
6. For safety and warranty reasons, **ONLY** qualified service personnel should open the equipment.
7. Do not repair or adjust energized equipment under any circumstances.

*This device is not suitable for the areas where children may appear



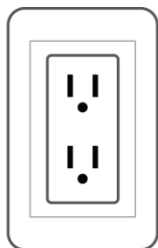
Hot parts!

Burned fingers when handling the parts

Wait one-half hour after switching off before handling parts.



The blade is sharp, please do not touch.



Do not remove the ground pin of power cord. Grounding is an important safety feature. Please keep the power cord grounded all the time

Caution

-
- * Danger of explosion if battery is incorrectly replaced. Replace only with the equivalent type recommended by the manufacturer.
 - * Dispose of used batteries according to the manufacturer's instructions.
 - * Only use with designated power supply adapter model.
 - * Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Specifications are subject to change without notice.

1 Barcode Printer

1.1 Box Content

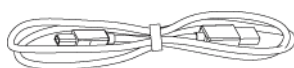
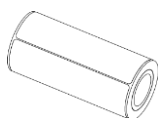
Please check that all of the following items are included with your printer.

※Package content and Logo style may vary per region.

- RT700i+ Series Barcode Printer



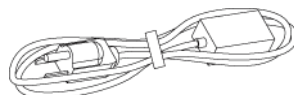
- Label Stock
- USB Cable
- RT700i+ Series Quick Guide



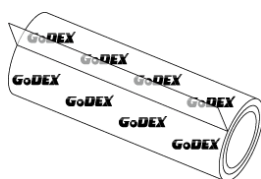
- Ribbon Module
Empty Ribbon Core



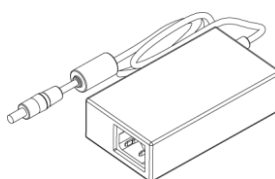
- Power Adapter
Power Cord



Ribbon

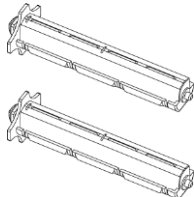


AC Adapter



Ribbon Hubs

Set of 2.

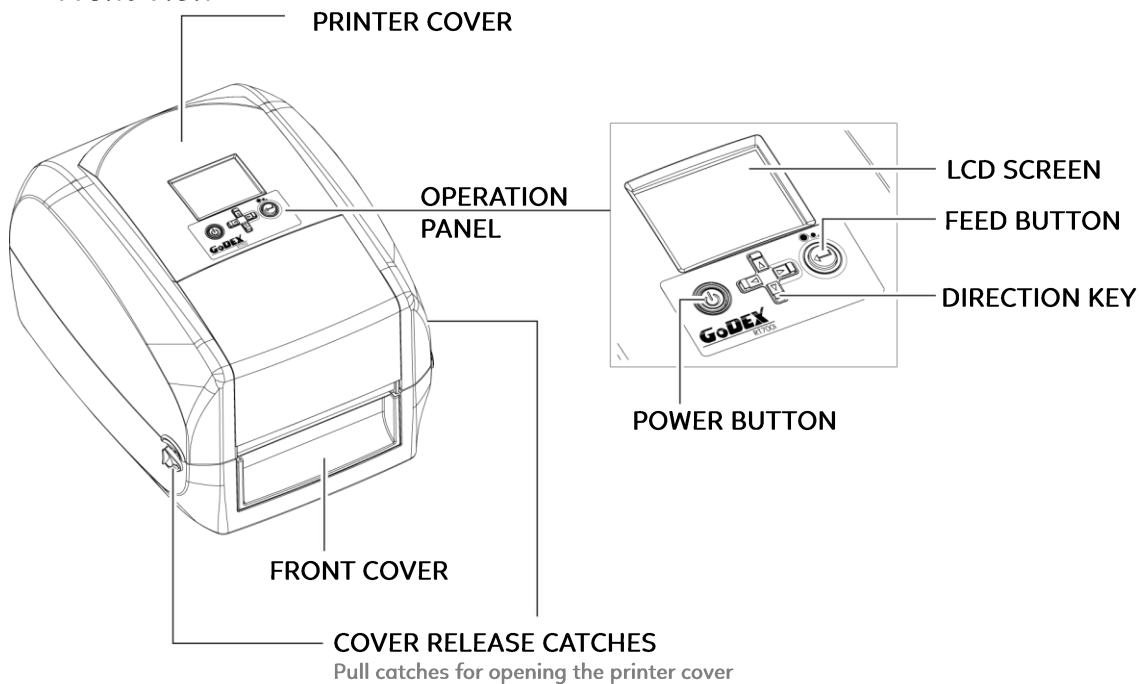


1 Barcode Printer

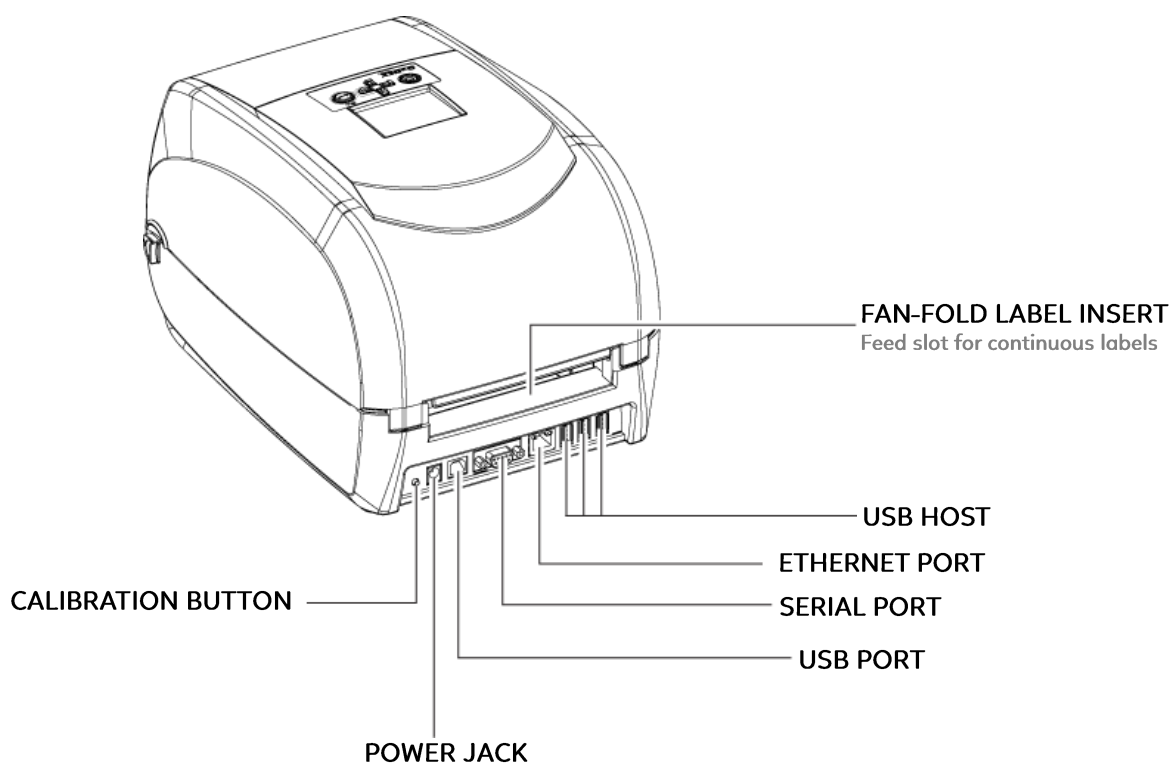
1.2 Getting to Know Your Printer

Device Overview

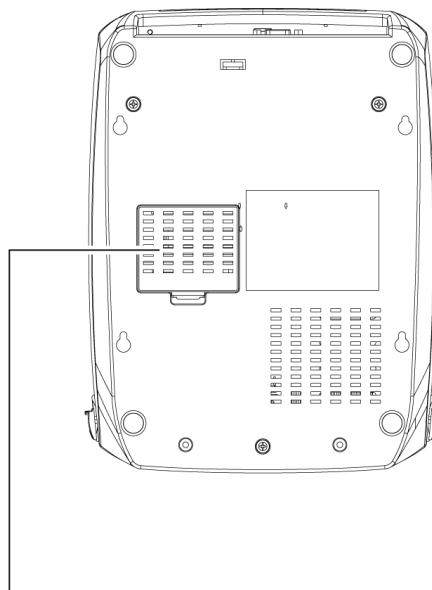
- Front View



- Rear View



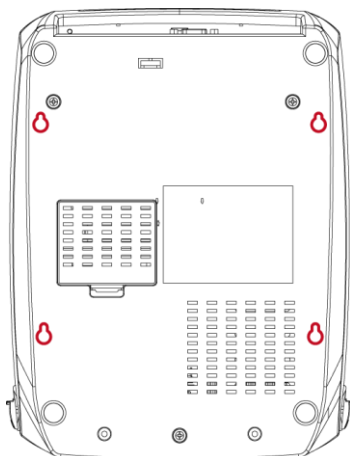
- Bottom View



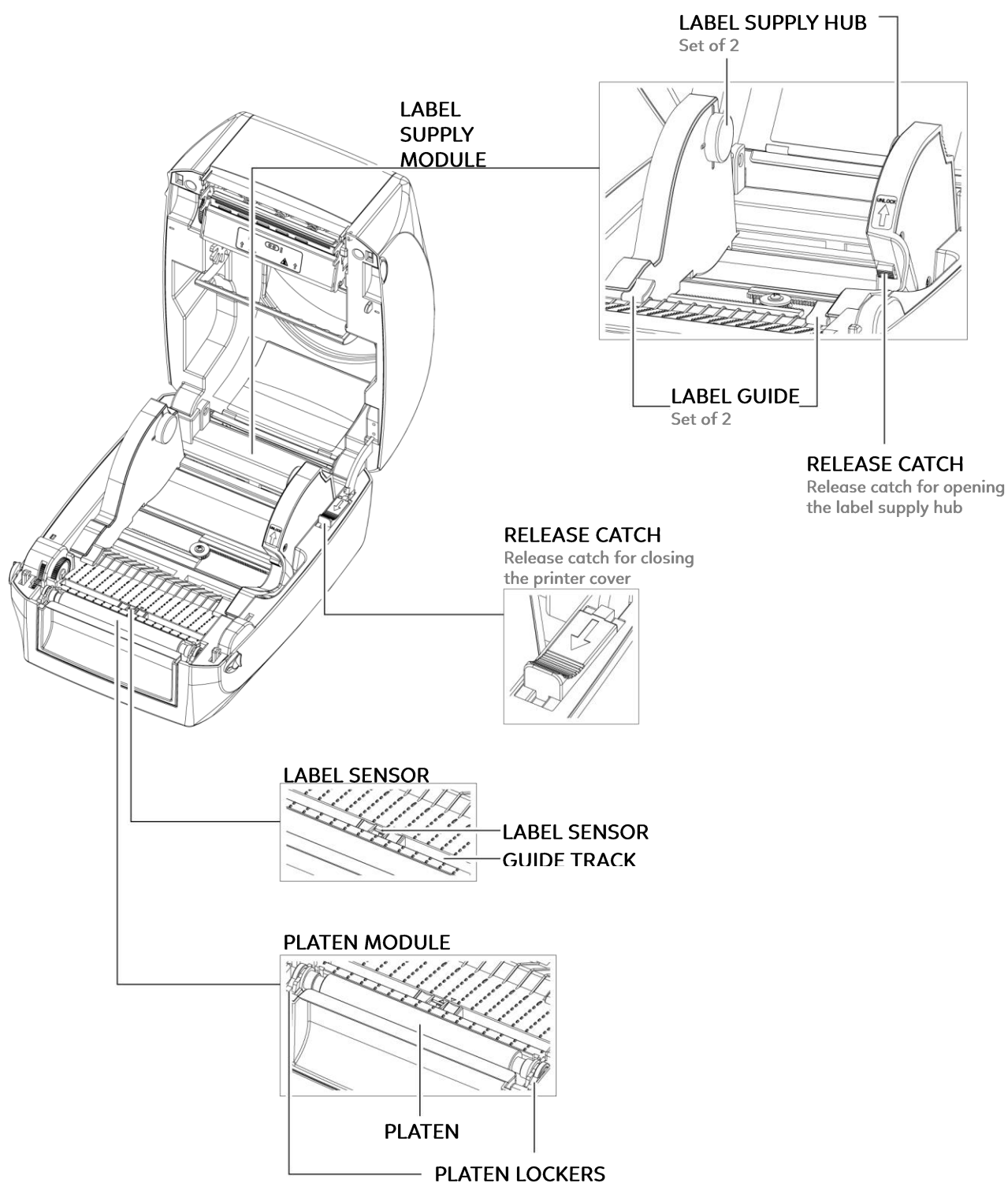
COVER OF THE MODULE CONNECTION JACKS

Notice

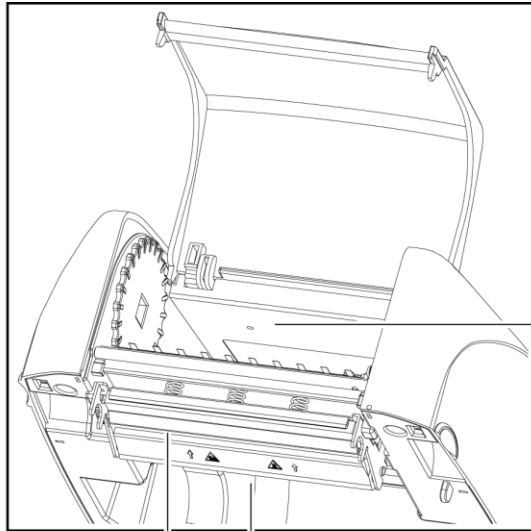
* Cut-outs are not intended for wall-mount use.



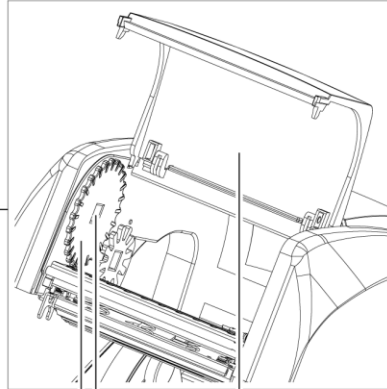
- The Internal View of Printer



- The Printing Mechanism



RIBBON REWIND MECHANISM

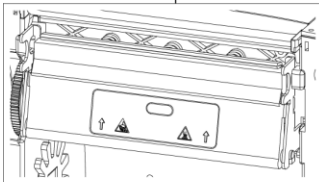


RIBBON WINDOW COVER

NOTCH OF RIBBON REWIND WHEEL

RIBBON REWIND WHEEL

PRINT HEAD



RIBBON SUPPLY MECHANISM



PAPER PRESS BAR

NOTCH OF RIBBON SUPPLY WHEEL

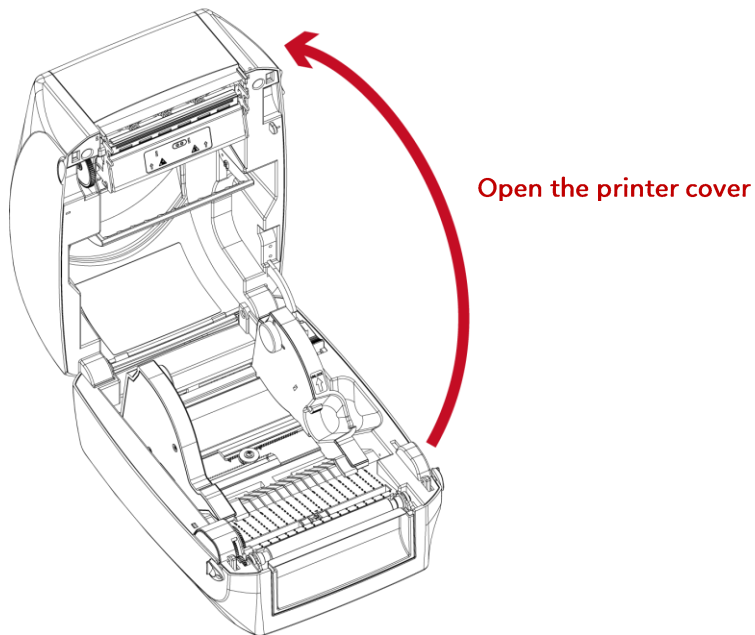
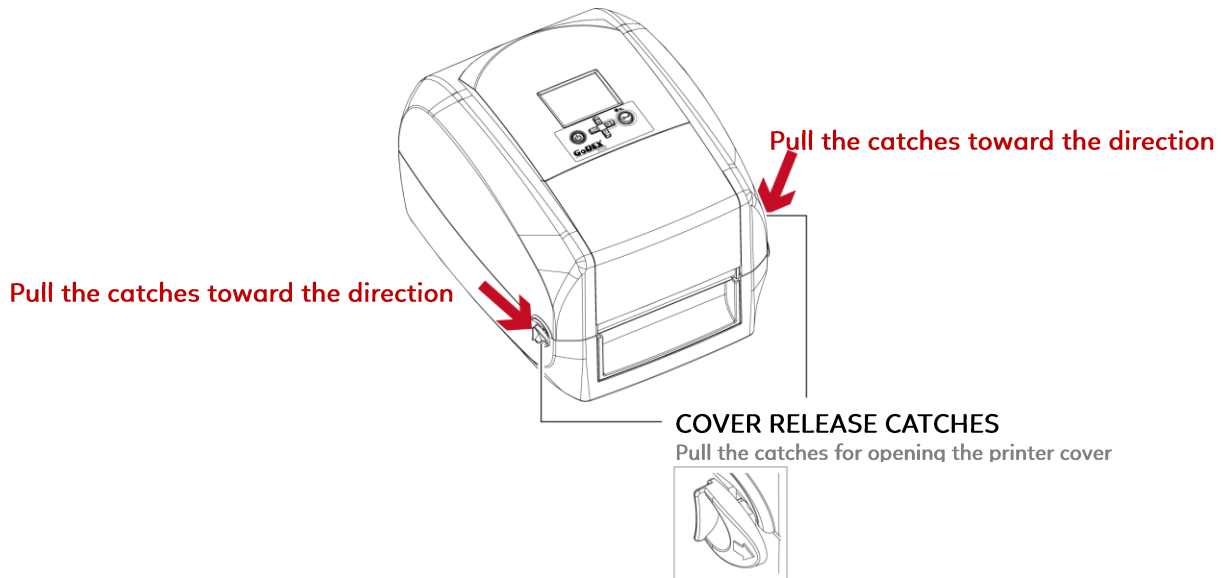
RIBBON SUPPLY WHEEL

2 Printer Setup

2.1 Open the Printer

Open the Printer Cover

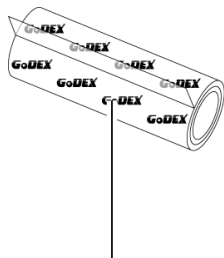
Place the printer on a flat surface. Open the printer cover by pulling the cover release catches on both sides of the printer and lift the printer cover.



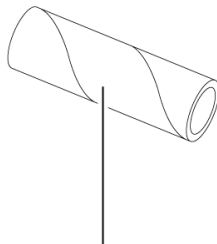
2 Printer Setup

2.2 Loading the Ribbon

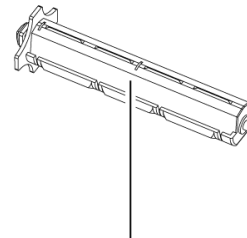
A New Ribbon Module Installation



A NEW RIBBON

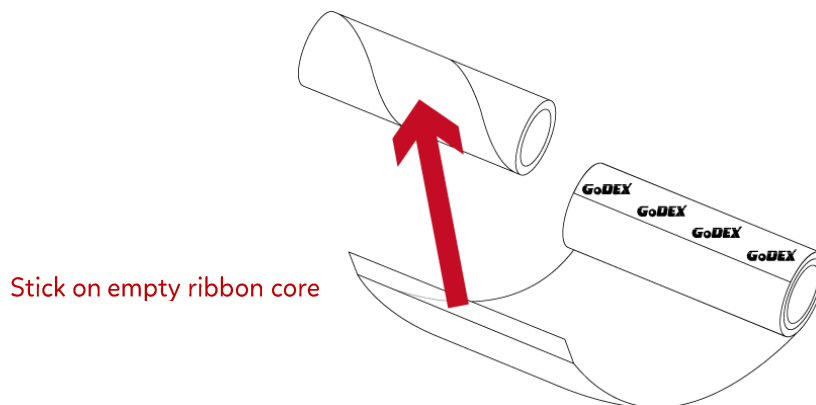


EMPTY RIBBON CORE

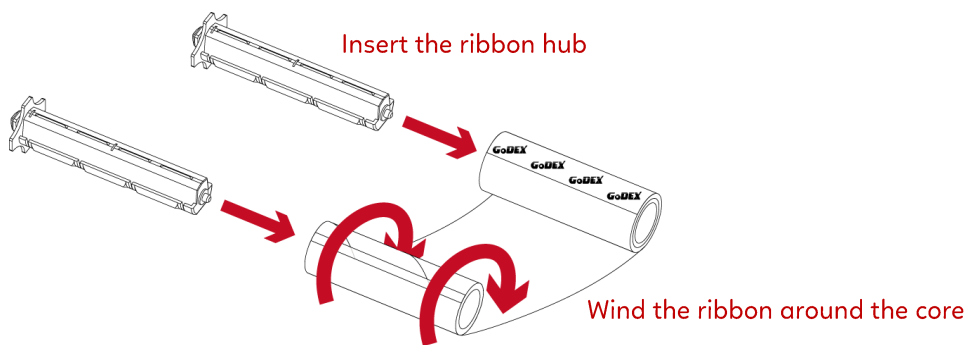


RIBBON HUB

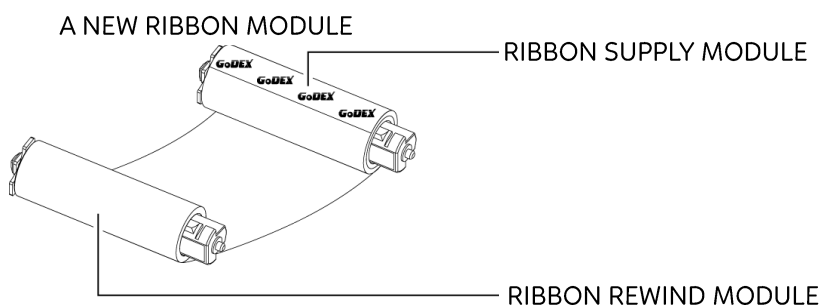
1. Attach the ribbon to the empty ribbon core with the adhesive strip at the end of the ribbon.



2. Insert the ribbon hub into empty ribbon core and new ribbon. Wind the ribbon around the empty ribbon core for 2 to 3 circles.

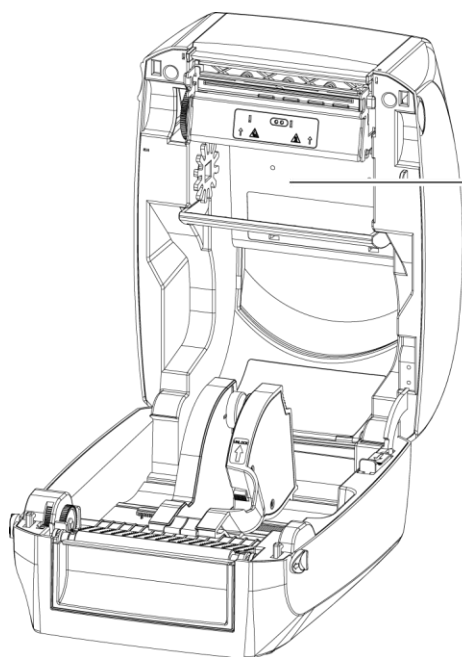


3. A ribbon module is assembled as below.

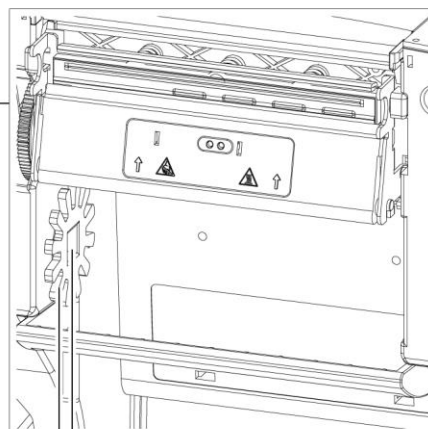


Load the Ribbon on the Printer

- For Ribbon Supply Module

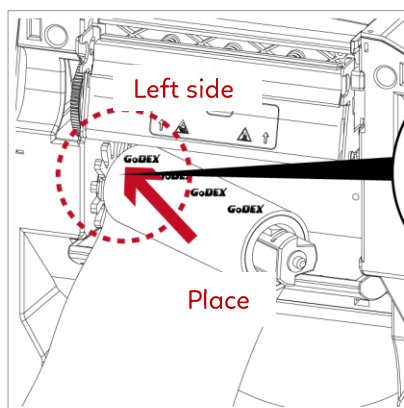
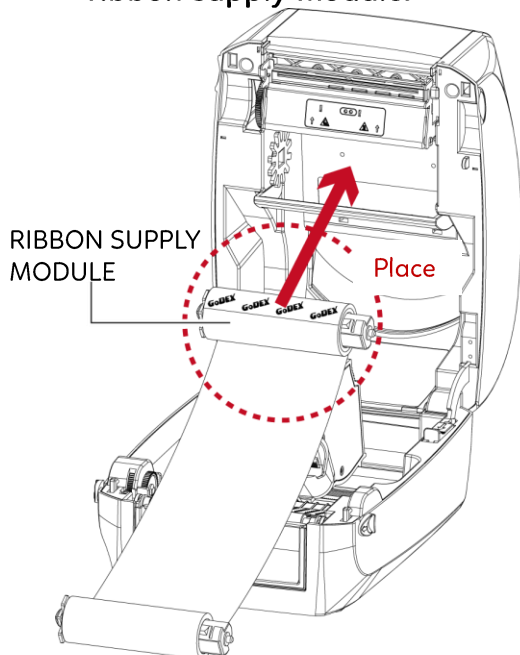


RIBBON SUPPLY MECHANISM

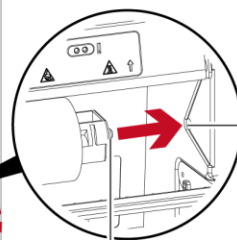
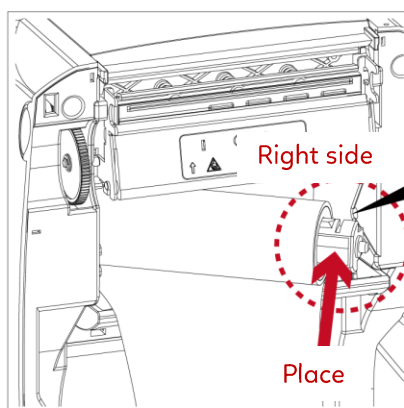


RIBBON SUPPLY SPINDLE FIXED SLOT
RIBBON SUPPLY WHEEL

1. Place the ribbon module into the printing mechanism. Please the left-hand side of ribbon supply spindle fixed slot first. Make sure the holder of square fixed shaft is inserted into the notch. Then place the right-hand side of ribbon positioning round shaft. Can be fixed ribbon supply module.

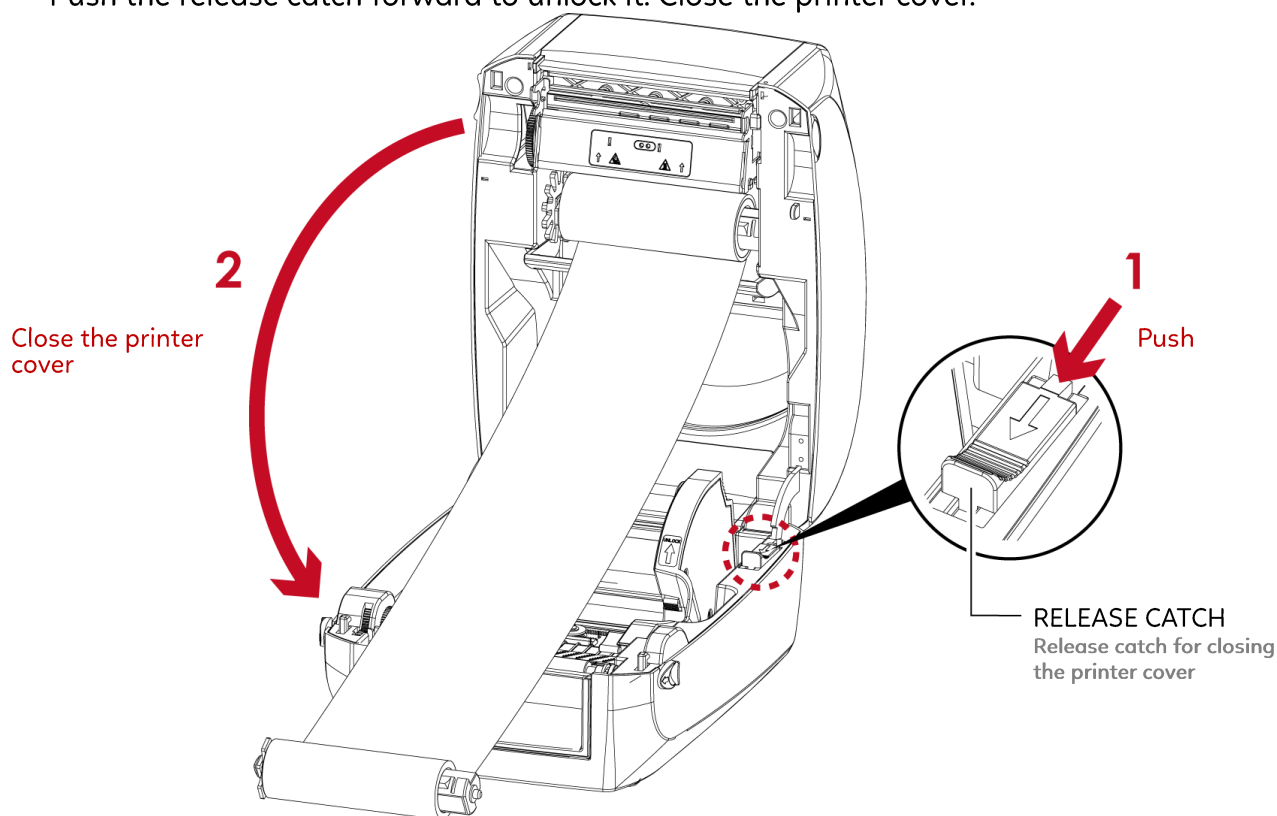


SQUARE FIXED SHAFT
RIBBON SUPPLY SPINDLE
FIXED SLOT

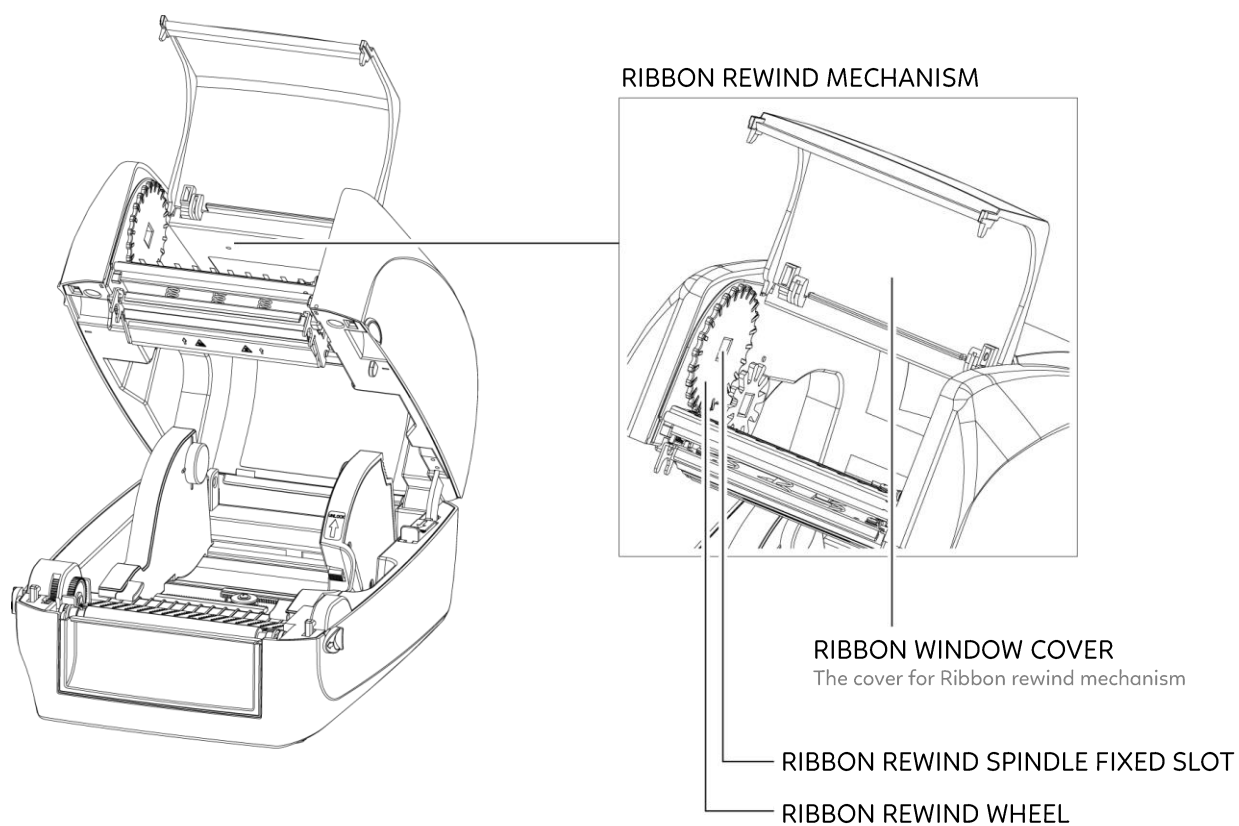


POSITIONING ROUND
SHAFT
POSITIONING HOLES

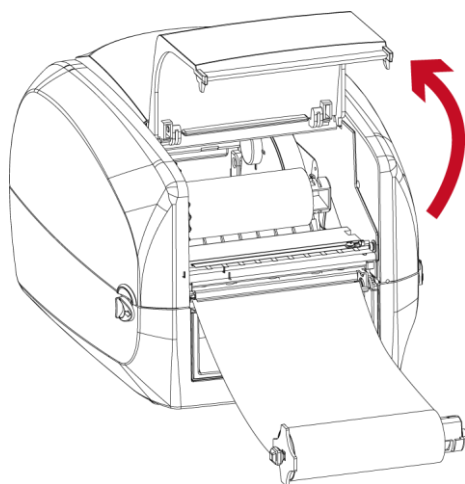
2. The ribbon supply module loading is completed. Pull the ribbon.
Push the release catch forward to unlock it. Close the printer cover.



For Ribbon Rewind Module



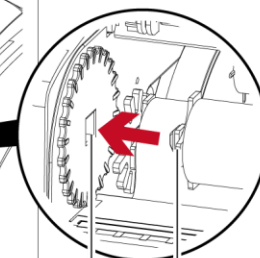
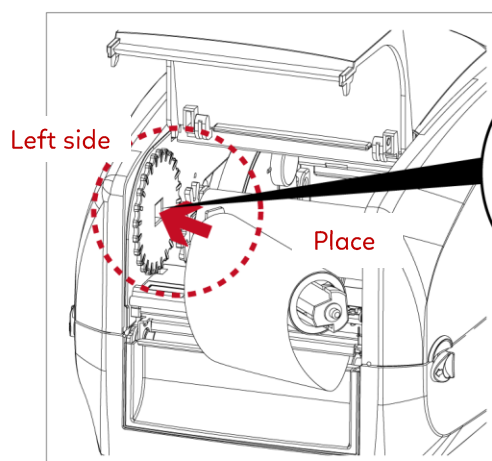
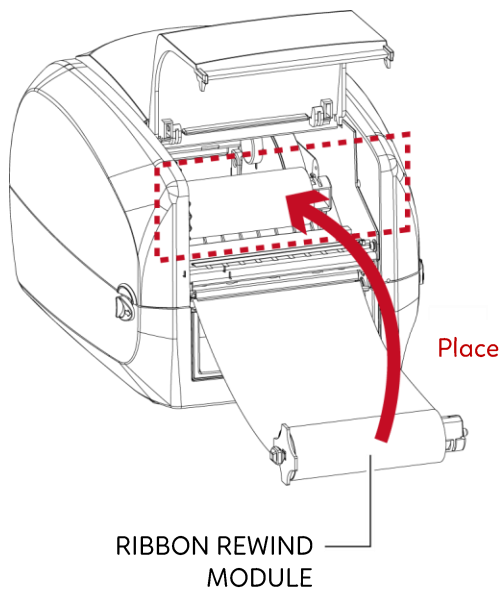
1. Open the cover of ribbon window.



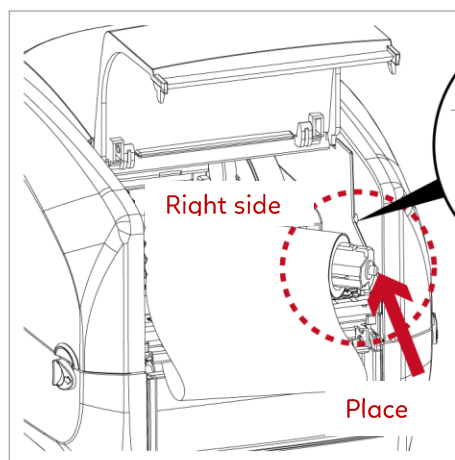
Open the cover of ribbon window

2. Please the left-hand side of ribbon rewind spindle fixed slot first.

Make sure the holder of square fixed shaft is inserted into the notch. Then place the right-hand side of ribbon positioning round shaft. Can be fixed ribbon rewind module.

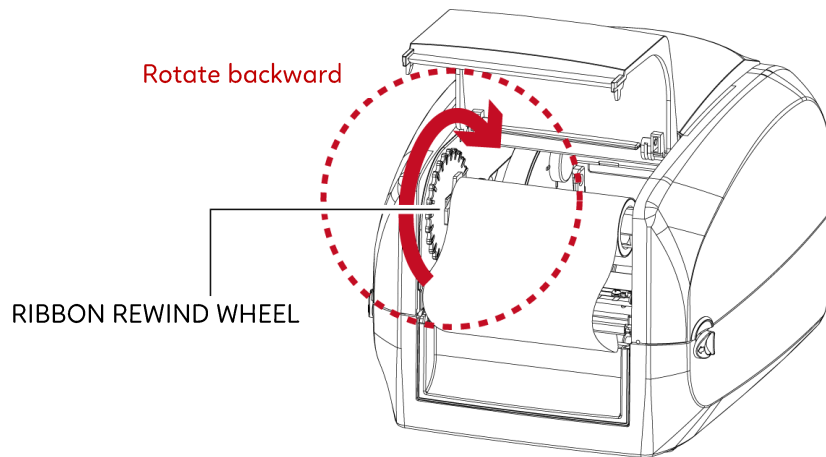


SQUARE FIXED SHAFT
RIBBON REWIND
SPINDLE FIXED SLOT



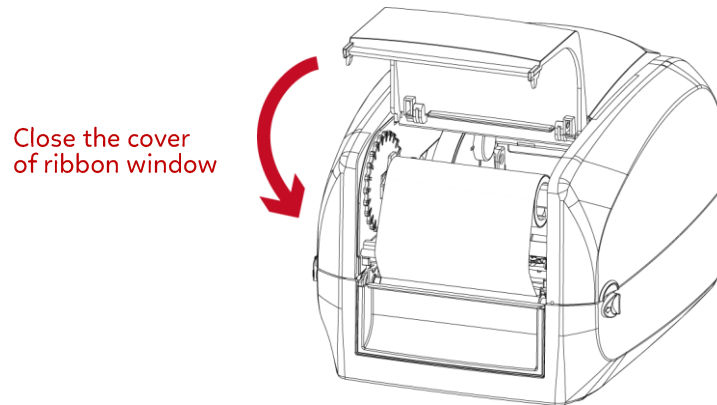
POSITIONING ROUND
SHAFT
POSITIONING HOLES

3. Turn the ribbon rewind wheel to tighten the ribbon until it has no wrinkles.



4. Close the cover of ribbon window.

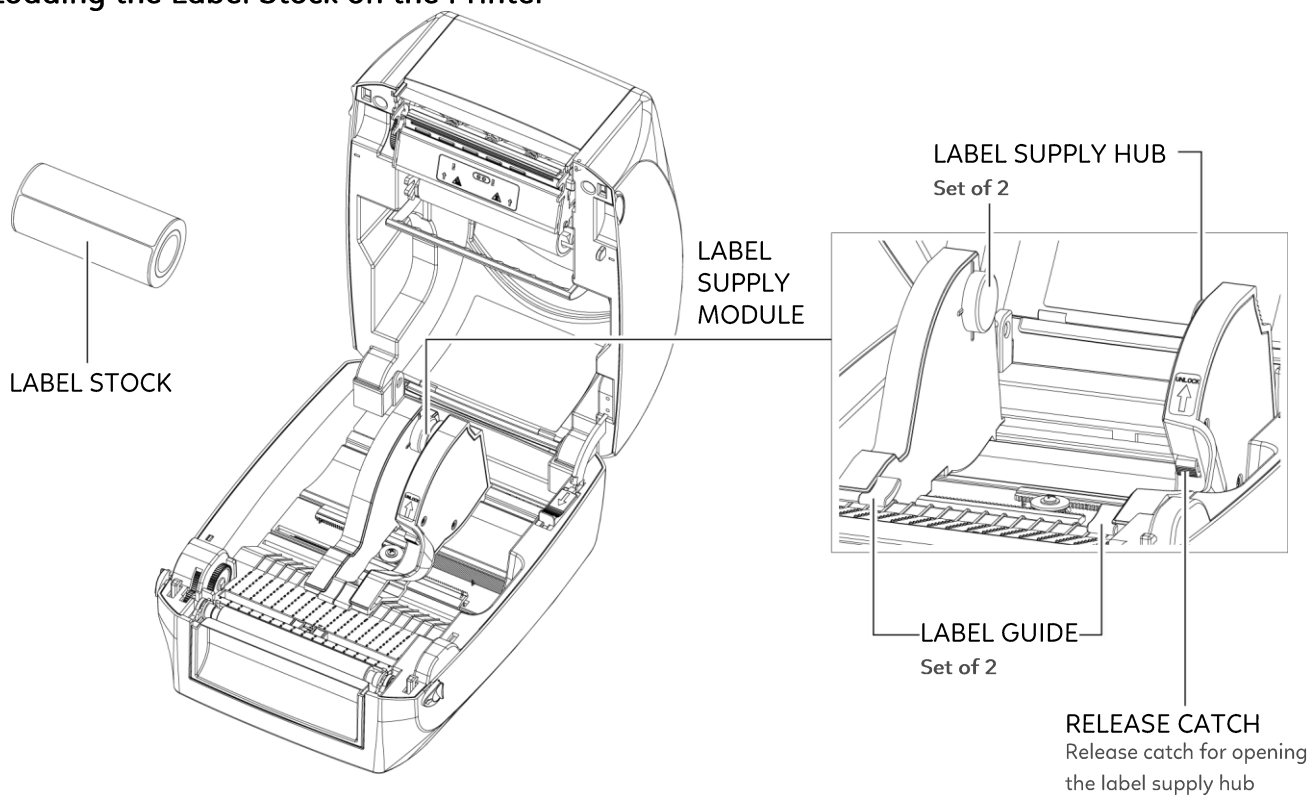
The ribbon loading is completed once the ribbon supply module and ribbon rewind module are assembled correctly.



2 Printer Setup

2.3 Loading the Label Roll Module

Loading the Label Stock on the Printer

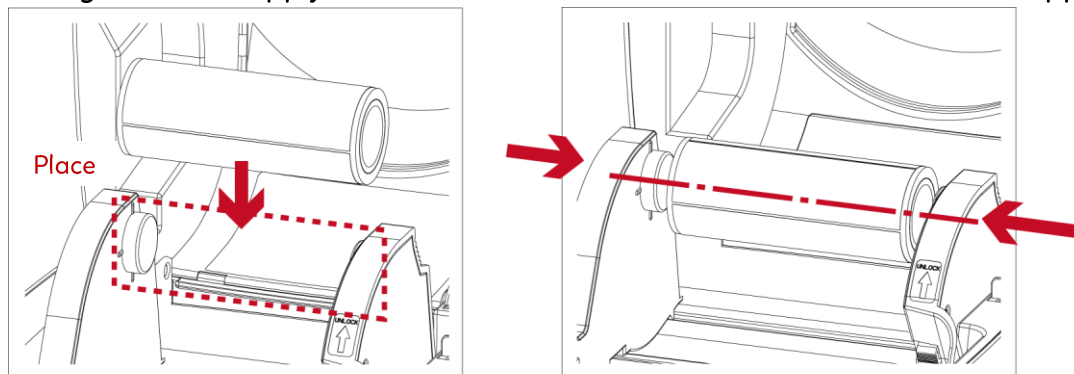


1. Press the ribbon catch and pull to open the label supply hub.

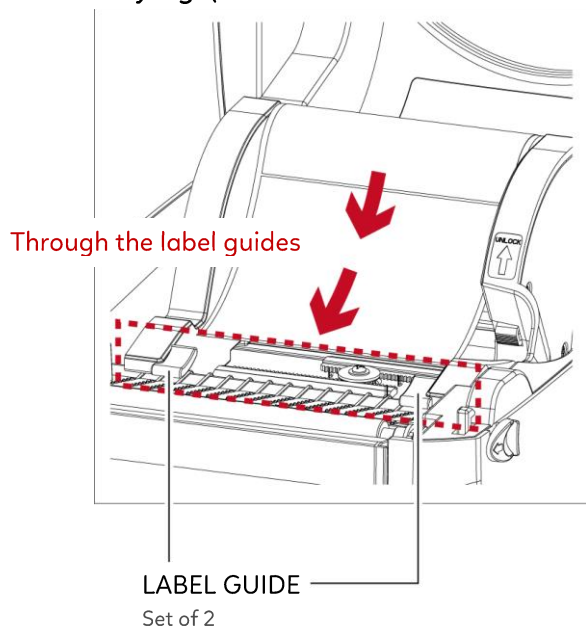


2. The label roll into the label supply module and align the label supply hub.

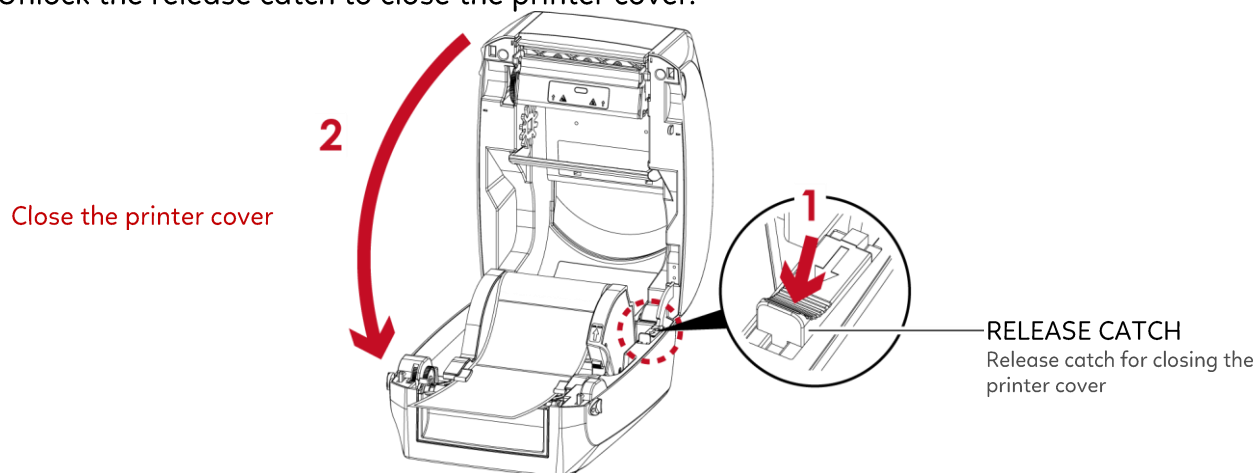
Moving the label supply hub. The label roll is indeed installed in the label supply hub.



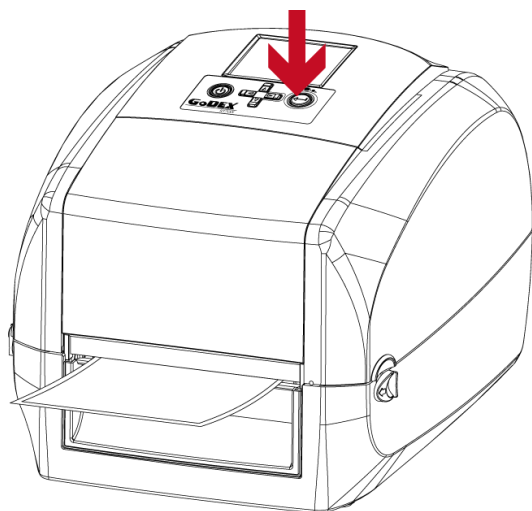
3. Feed the Label through the label guides. The label guides will help to prevent the label swaying. (Press release catch removable label guide.)



4. Unlock the release catch to close the printer cover.



5. Press the FEED key and make sure the label is fed smoothly. The label loading is completed now.



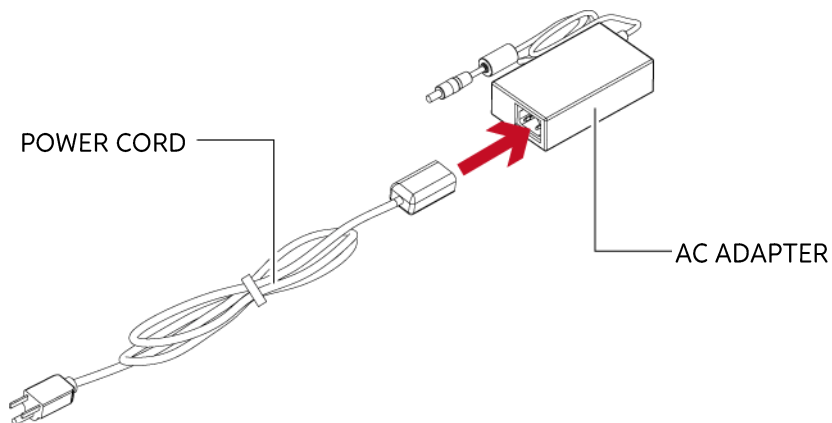
Notice

* Please keeps the rack gear clean to ensure the smoothness of paper roll supply module.

2 Printer Setup

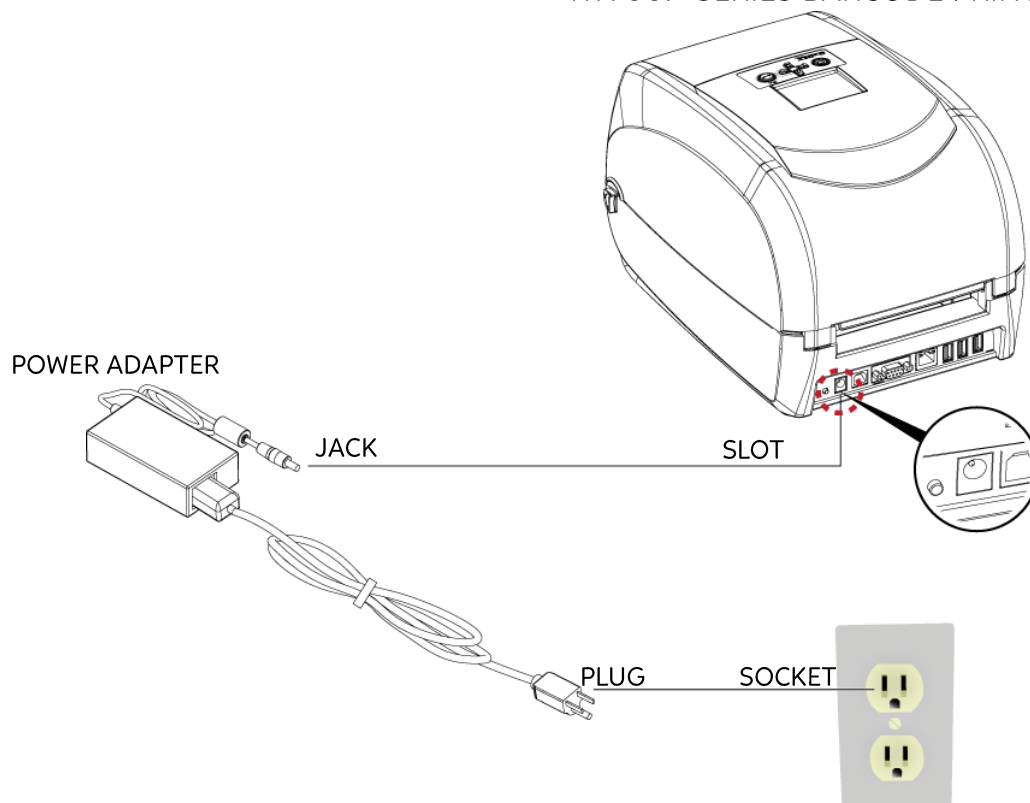
2.4 Connecting the Printer to the Host Computer

1. Please make sure that the printer is switched off.
2. Connect the power cord to the AC adapter.

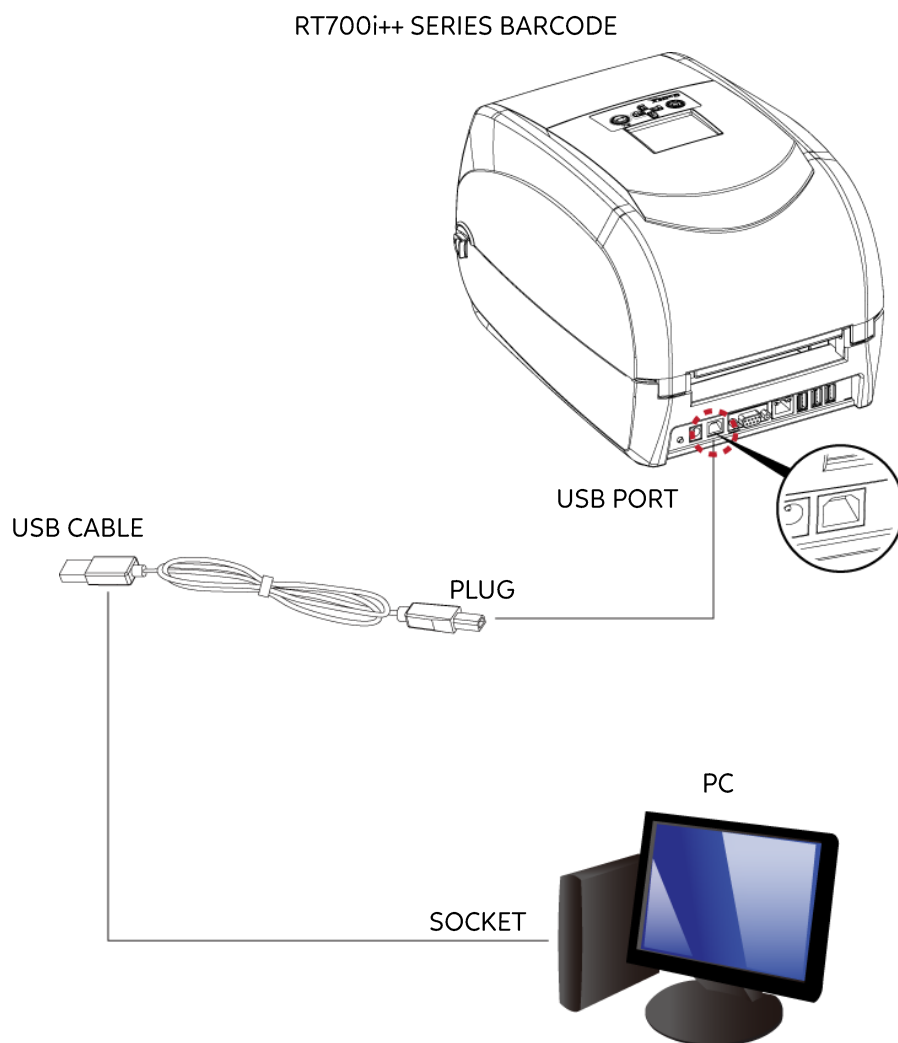


Connect the jack of the power adapter to the printer and connect the plug of the power adapter to the socket of the wall.

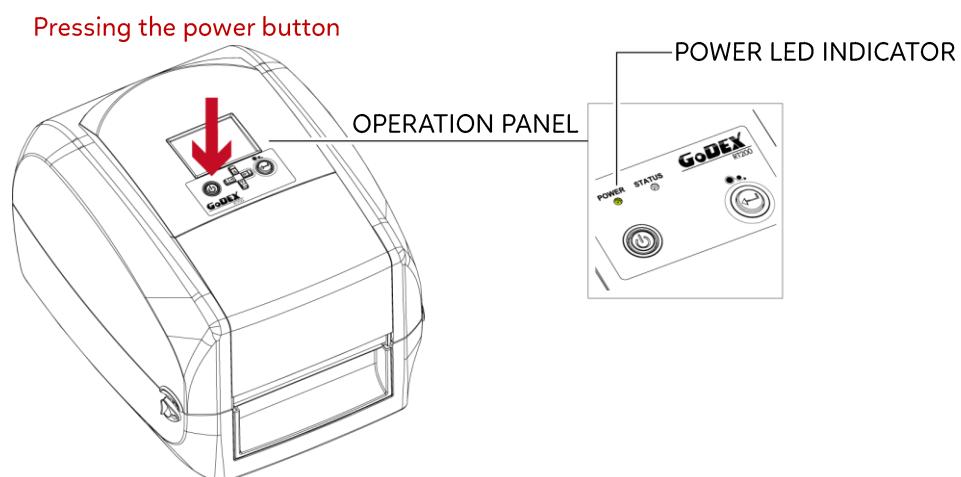
RT700i+ SERIES BARCODE PRINTER



3. Connect the USB/serial cable to the printer and host computer.



4. Pressing the power button. The power LED indicator should now lights up.



2 Printer Setup

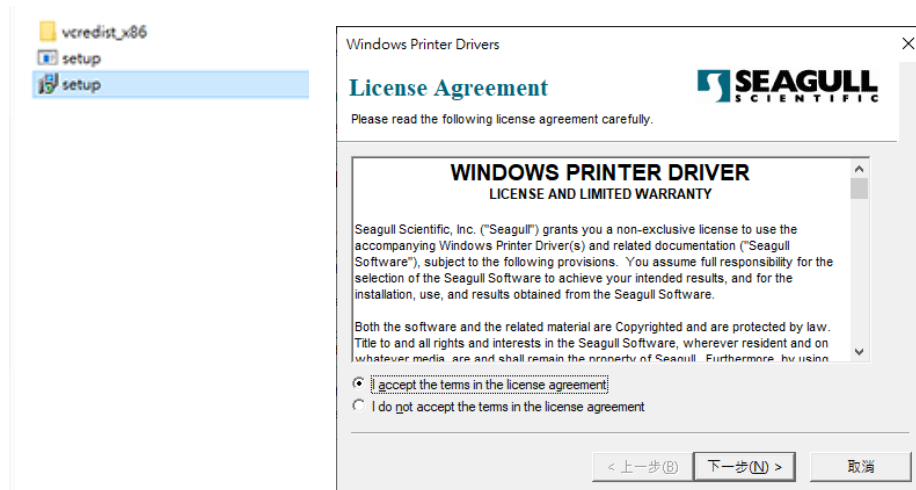
2.5 Installing Printer Driver and GoLabel II

Relevant documents and software can be found and download on GoDEX official website. (www.godexintl.com)

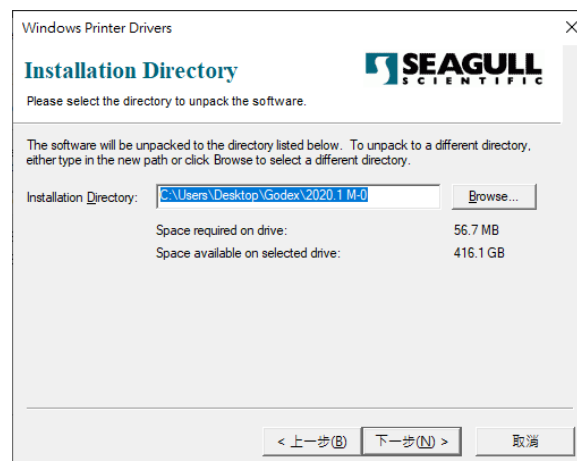
Driver

Step1. Click the compressed driver file in the folder.

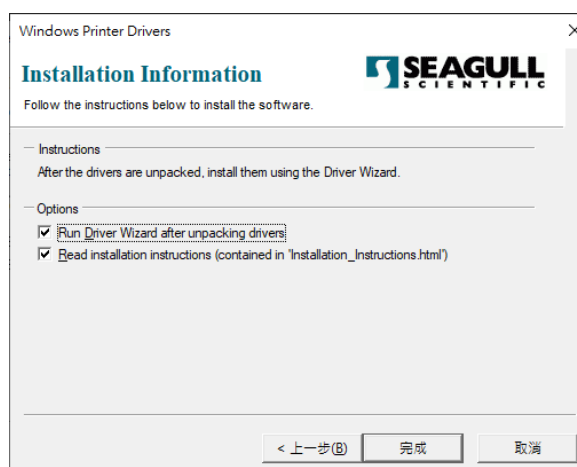
Select "I accept the terms in the license agreement." and click "Next".



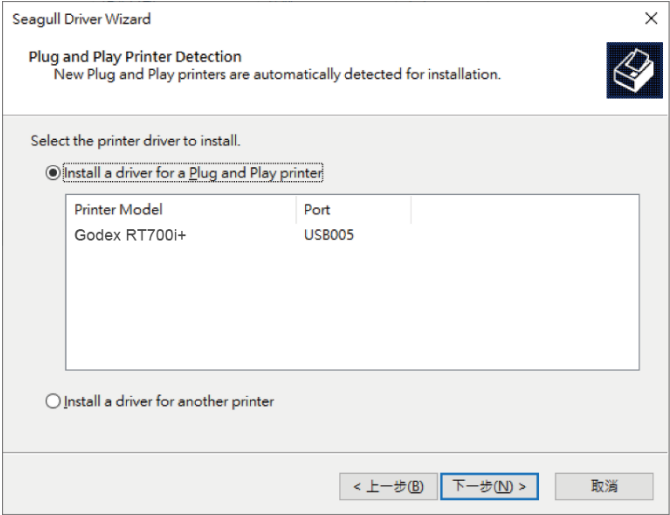
Step2. Select the path to unzip and click "Next"



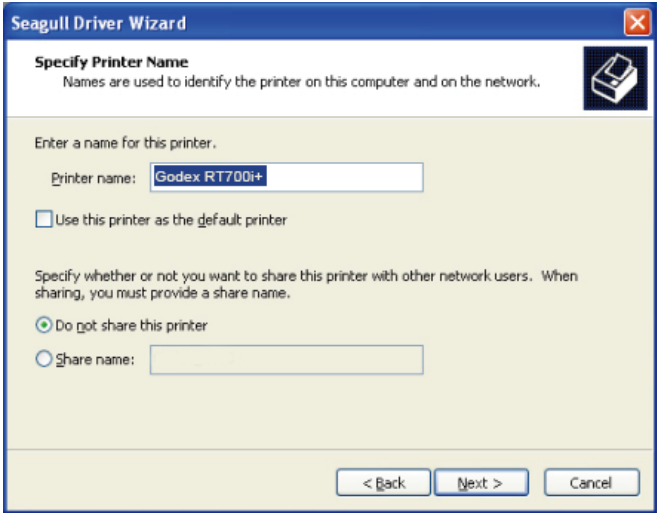
Step3. Click "Finish" and open the Driver Wizard



Step4. The driver installation wizard will automatically detect the model, please click "Next" to start the installation.



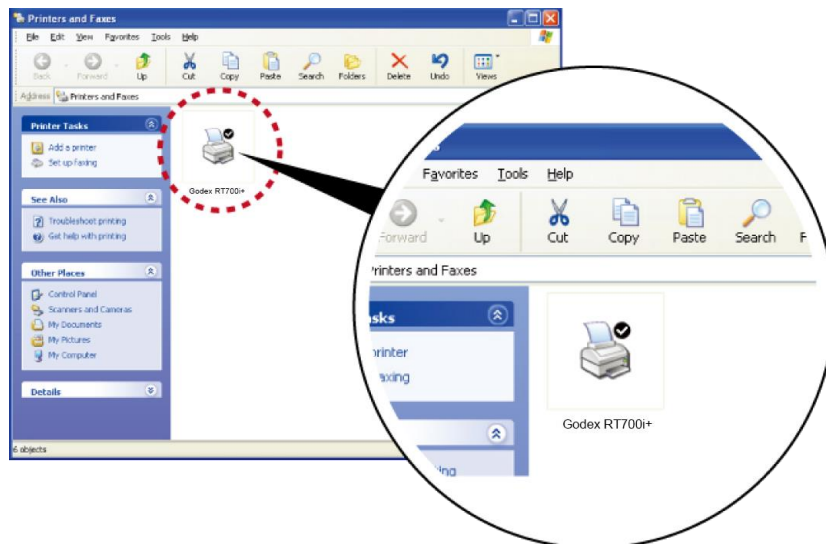
Step5. After entering the printer name, click "Next"



Step6. After confirming the settings, click "Finish" to install.

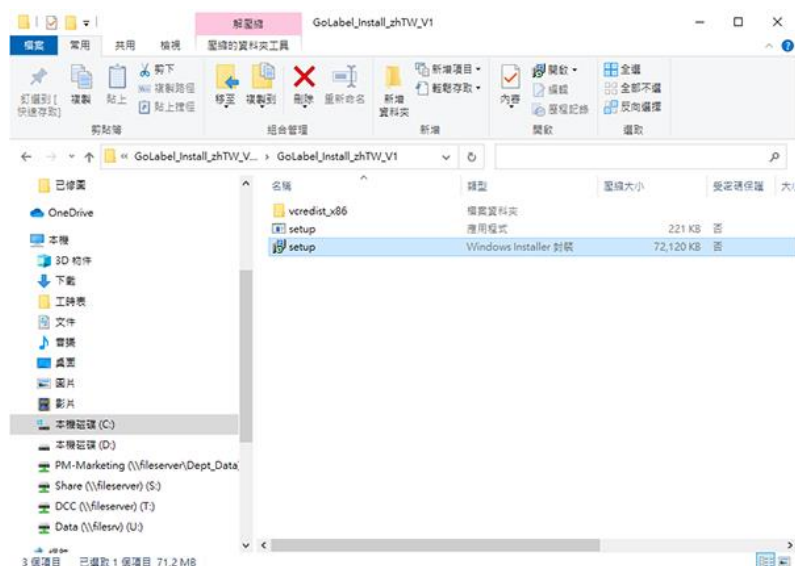


Step 7. Once the driver installation is complete, the new printer should appear in the "Printers and Faxes" folder.

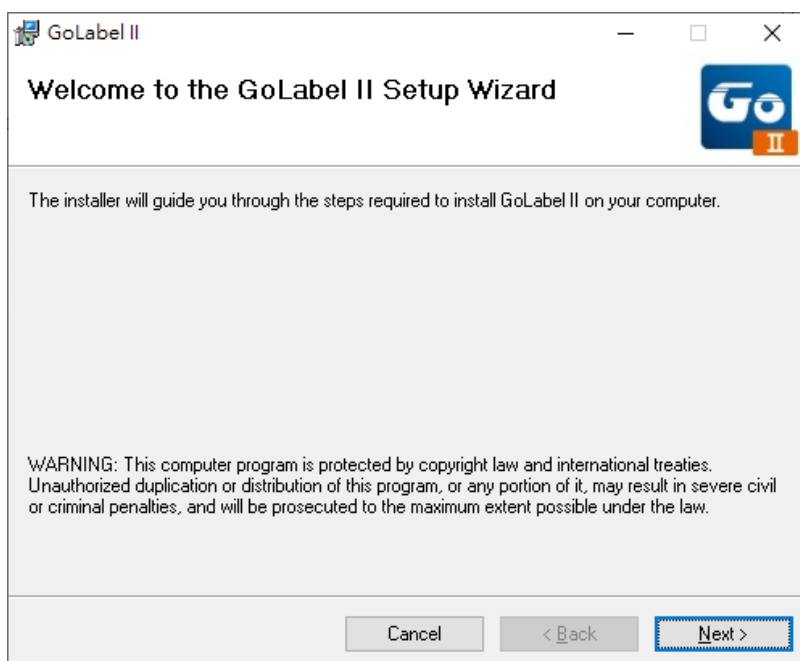


Installing GoLabel II

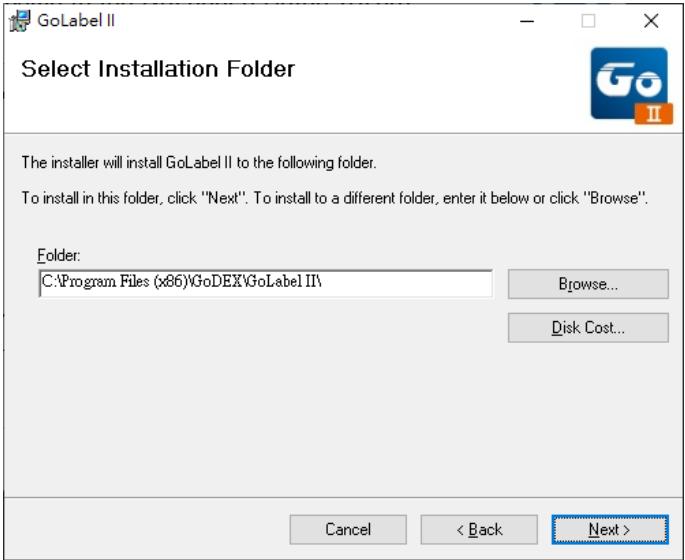
Step1. Click the installer in the folder to install.



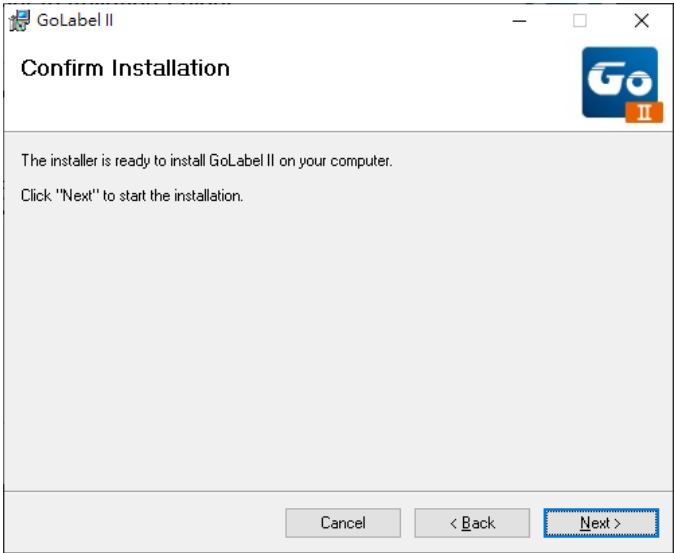
Step2. After entering the installation screen, click “Next”.



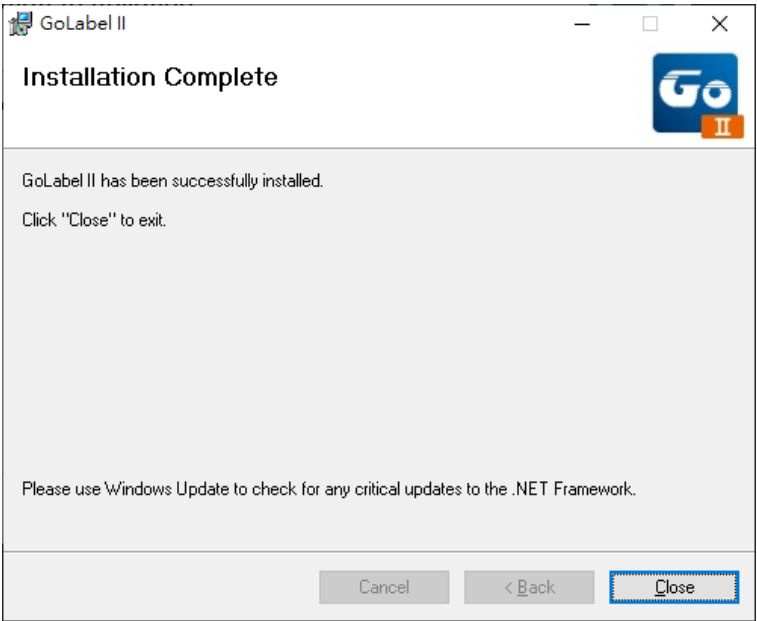
Step3. After selecting the folder to install, click “Next”



Step4. Click Next to start the installation.

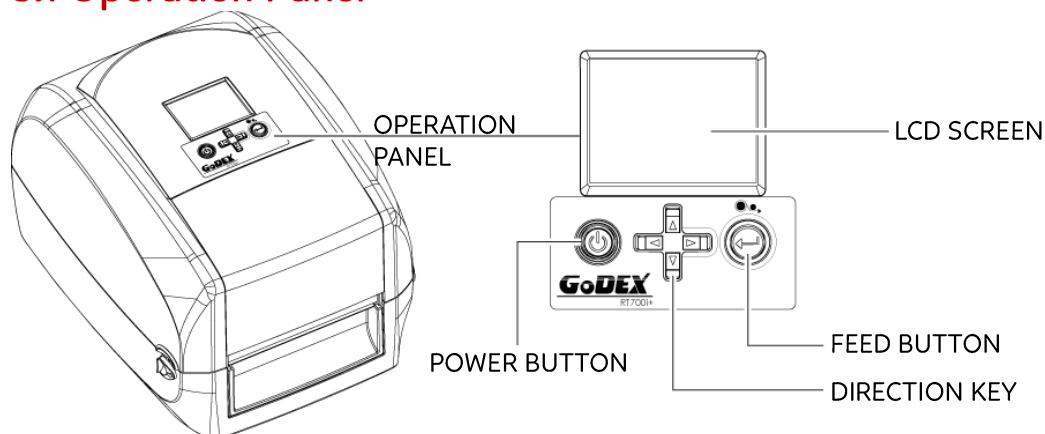


Step5. Finish installation



3 Setting and Control for Operation Panel

3.1 Operation Panel



POWER Button

Press the POWER button to turn on the printer, and the START UP SCREEN appears. The printer is on “ready to print” status, the LCD screen should display the message “READY” on the screen.
When printer is turned on, keep pressing the POWER button for 3 second will turn the printer off.

FEED Button

When you press the FEED button, the printer moves the label to the defined stop position.

If you are using continuous labels, pressing the FEED button will move label stock until you release the button again.

If you are using individual labels, pressing the FEED button will move only one label.

If the label does not stop at the correct position, you need to run the auto-detection function on the label stock, please see Section 3.4 Label Calibration and Self Test.

PAUSE PRINTING_FEED Button

Pressing the FEED button during printing will interrupt printing, and the LCD display message “PAUSE...”.

When the FEED button is pressed again, the printer resumes printing. Example: While a 10-label print job is running, you press the FEED button to pause the printer. Two of the labels have been printed. To resume printing and print the remaining eight labels, you will need to press the FEED button again.

CANCEL PRINTING_FEED Button

Press and hold the FEED button for 3 seconds during printing, the current print job will be cancelled.

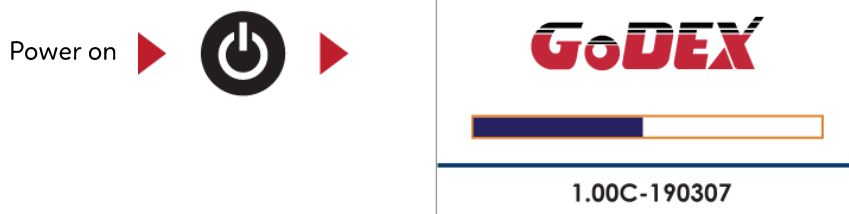
Example: While a 10-label print job is running, you press the FEED button. Two of the labels have been printed. The print job is cancelled and the remaining eight labels will not be printed.

3 Setting and Control for Operation Panel

3.2 LCD Interface Introduction

Getting Started

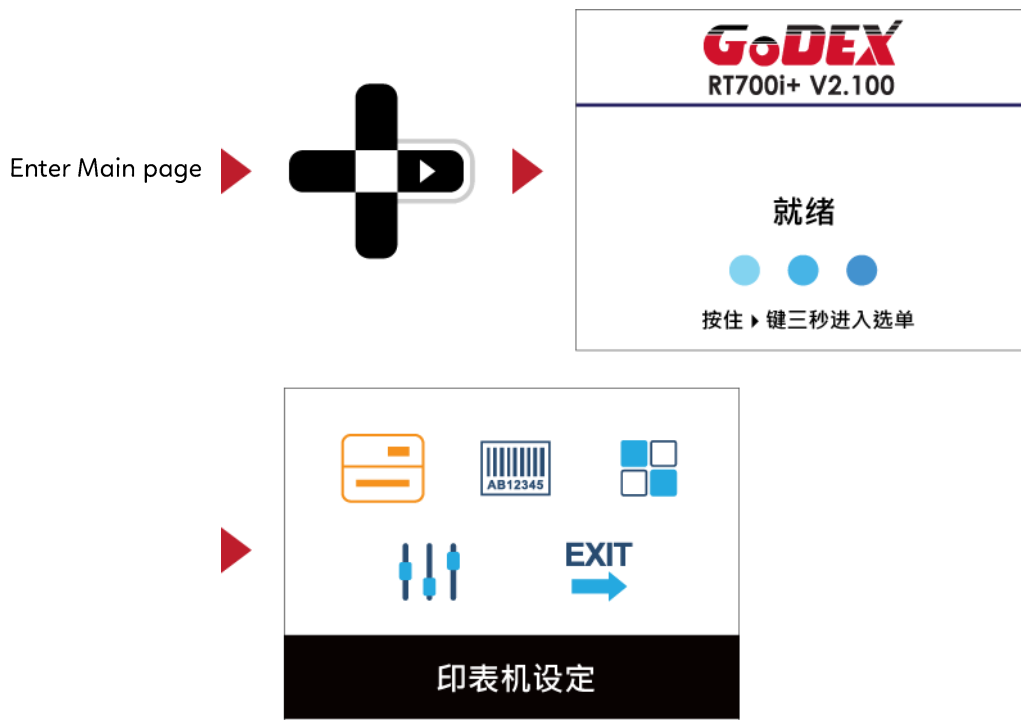
Press the POWER button to turn on the printer, and the START UP SCREEN appears.



If the printer is on “ready to print” status, the LCD screen should display the message “Ready” on the screen.

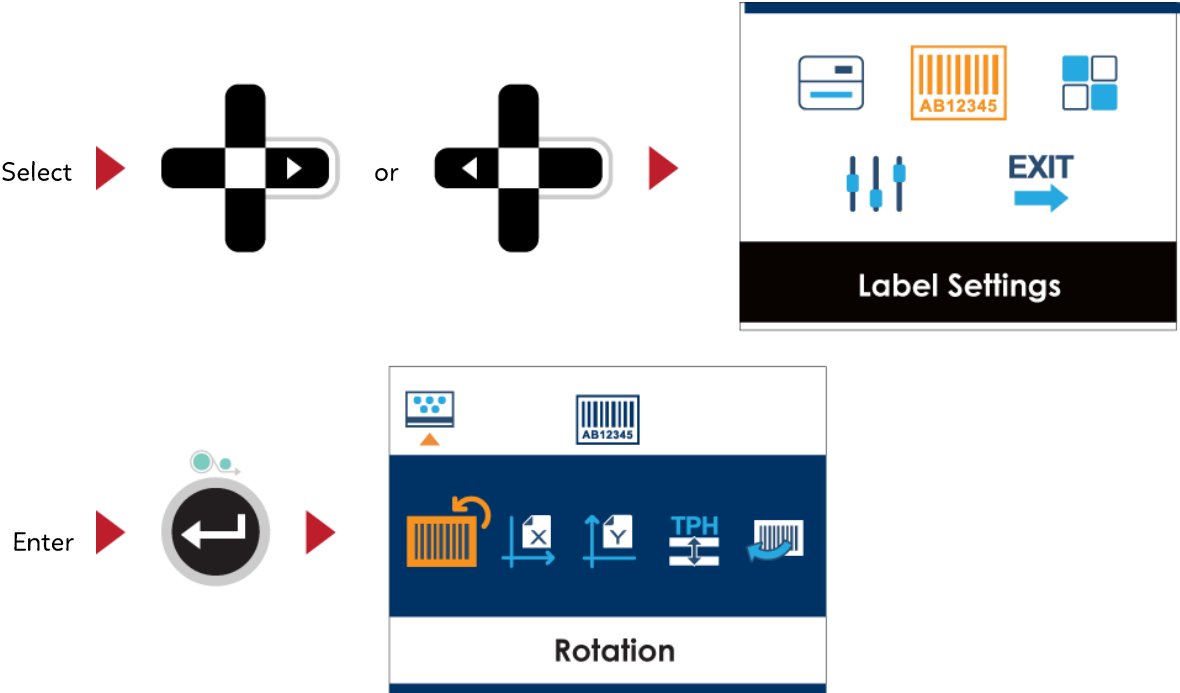


Please keep pressing ▶ button and wait for the timer to be filled, then the LCD interface will enter into the MAIN PAGE for SETTING MODE. You can make various setting functions in SETTING MODE.

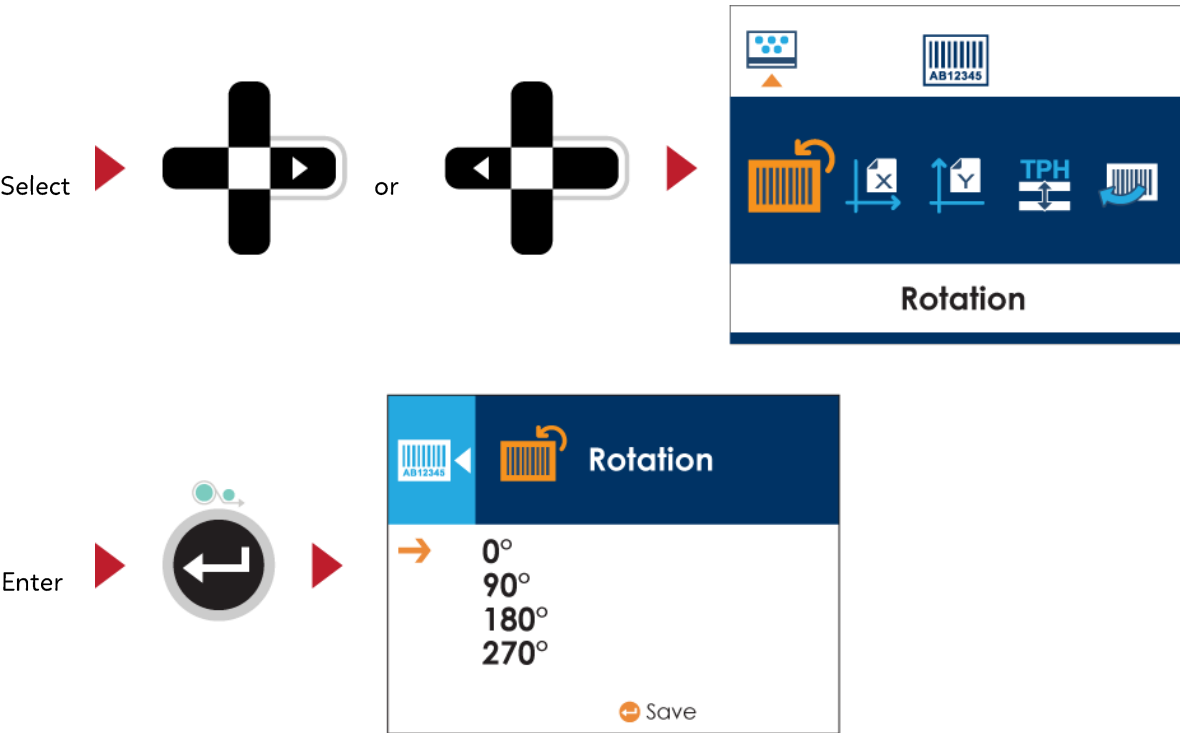


Operations on Setting Page

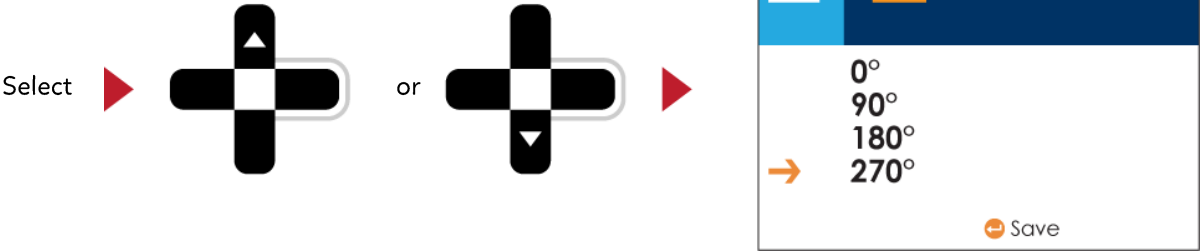
On MAIN PAGE, press ► or ◀ button to move the cursor and select the functions.
Select a designated function and press FEED button, you will enter the SETTING PAGES for the function.



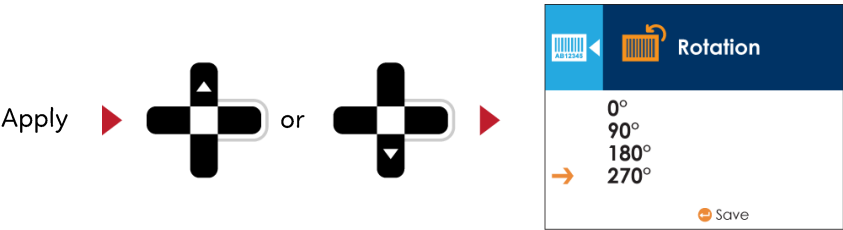
On SETTING PAGES, press ► or ◀ button to select the setting items.
Select a designated function and press FEED button, you will enter the SETTING VALUE PAGES for the function.



On SETTING VALUE PAGES, press ▲ or ▼ button to change the setting values.



Press FEED button will apply the setting value you just selected, and the red tick will appear to mark the value.



Notice

* The arrow indicates the value you are selected.

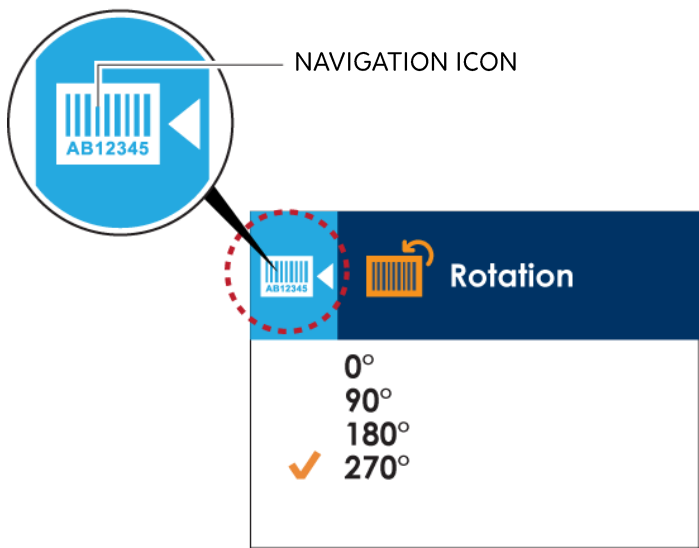


* The tick indicates that the selected value is applied now.

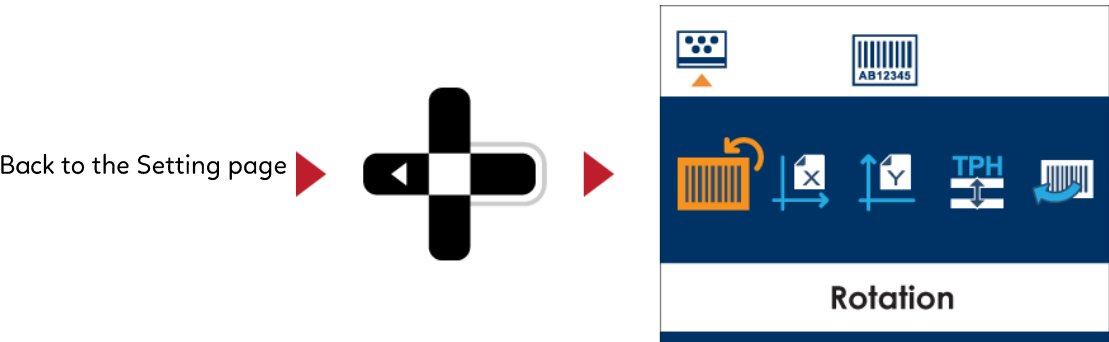


Exit from Current Page to Ready Status

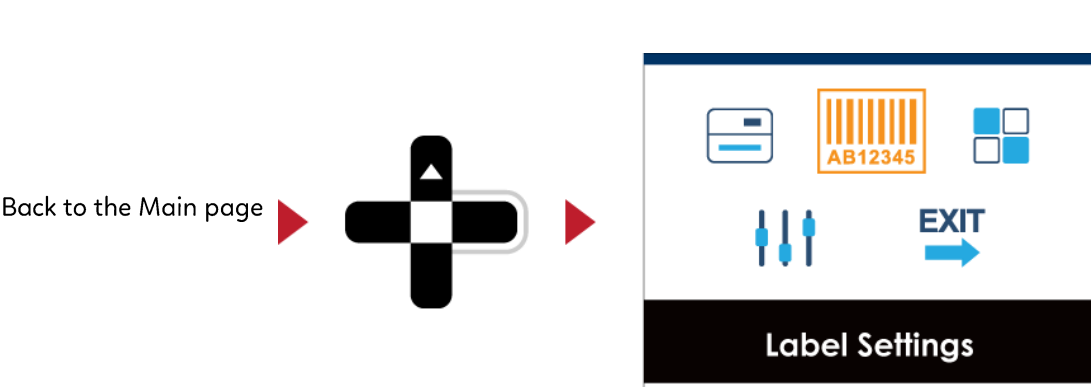
The icon on top-left corner displays the capture of upper level screen and also guides you back to upper level with left or up arrow.



On SETTING VALUE PAGES, press ◀ button will go back to the upper level screen.



On SETTING PAGES, press ▲ button will go back to the MAIN PAGE screen.



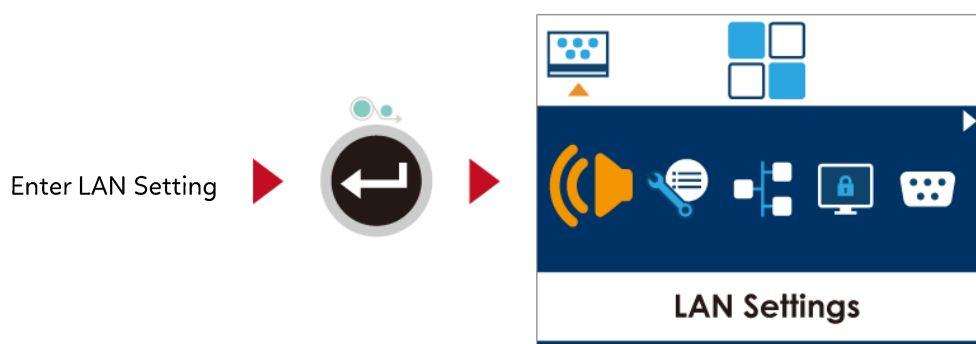
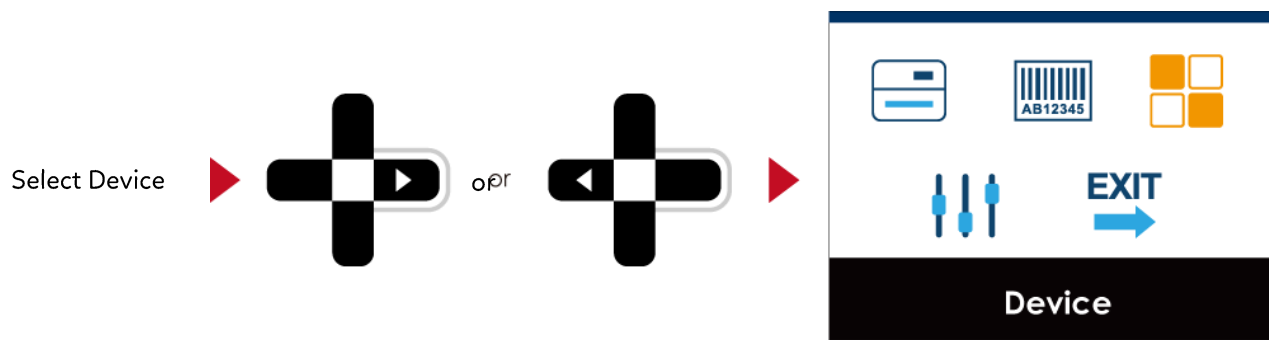
3 Setting and Control for Operation Panel

3.3 LAN Setting

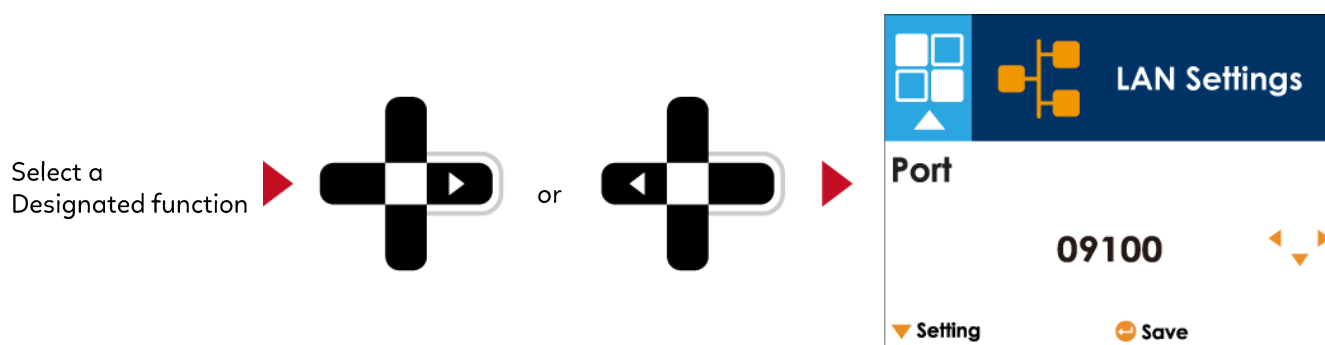
Operations on Setting Page

On MAIN PAGE · press ► or ◀ button to move the cursor and select the functions.

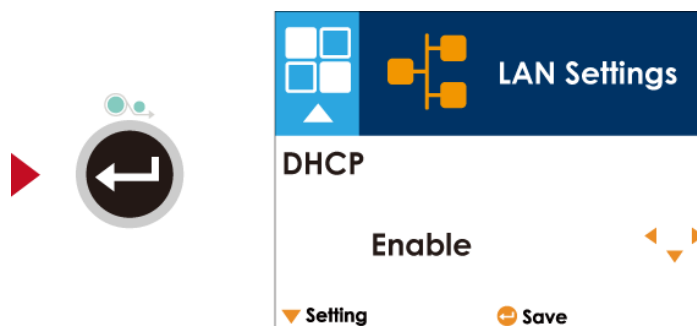
Select a designated function and press FEED button, you will enter the SETTING PAGES for the function.



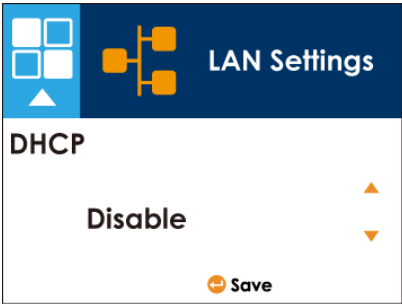
On LAN Setting PAGE · press ► or ◀ button to select the setting items.



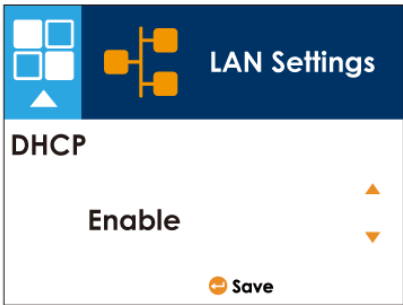
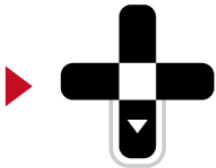
Select DHCP and press FEED button, you will be able to setup DHCP function



The default of DHCP is Disable. Press ▲ or ▼ button to change the setting values.

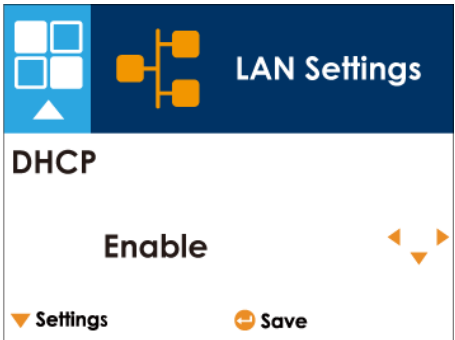


Select ▼ to enable DHCP

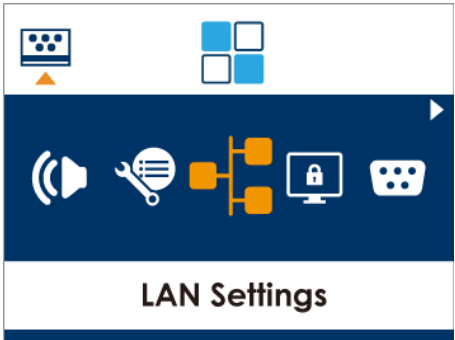


Press FEED button twice to save the setting.

Press FEED once to exit.



Press FEED again to save and return to previous SETTING PAGE.

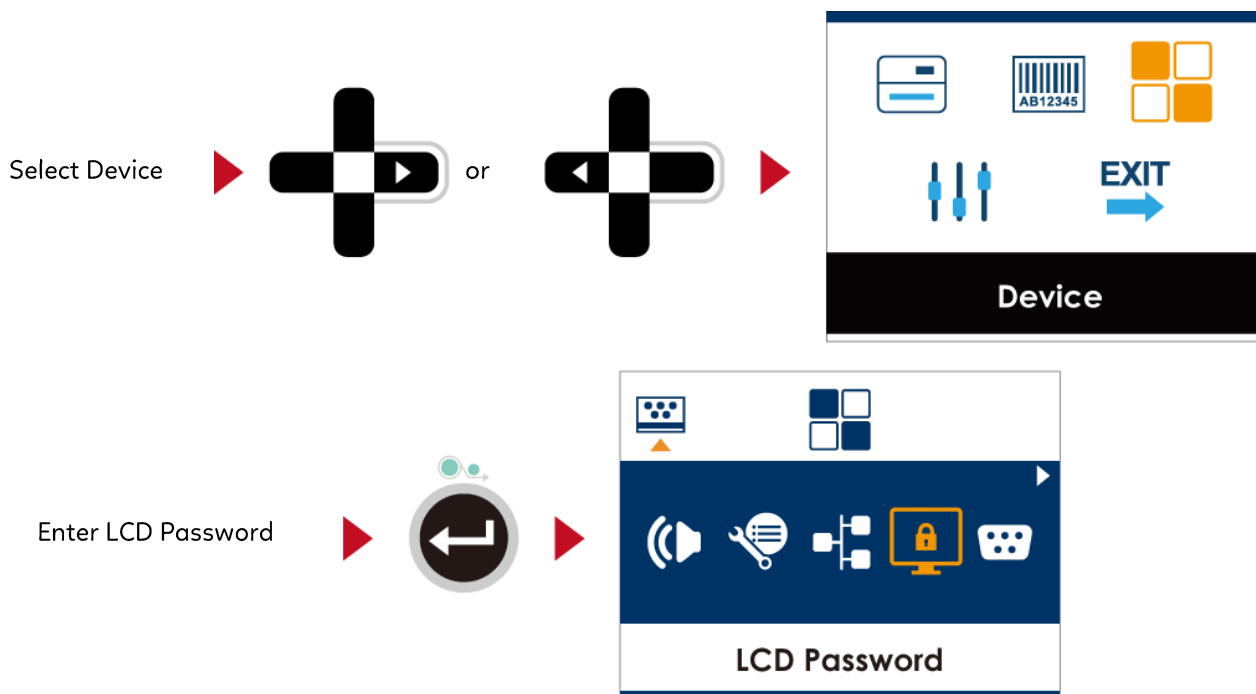


3 Setting and Control for Operation Panel

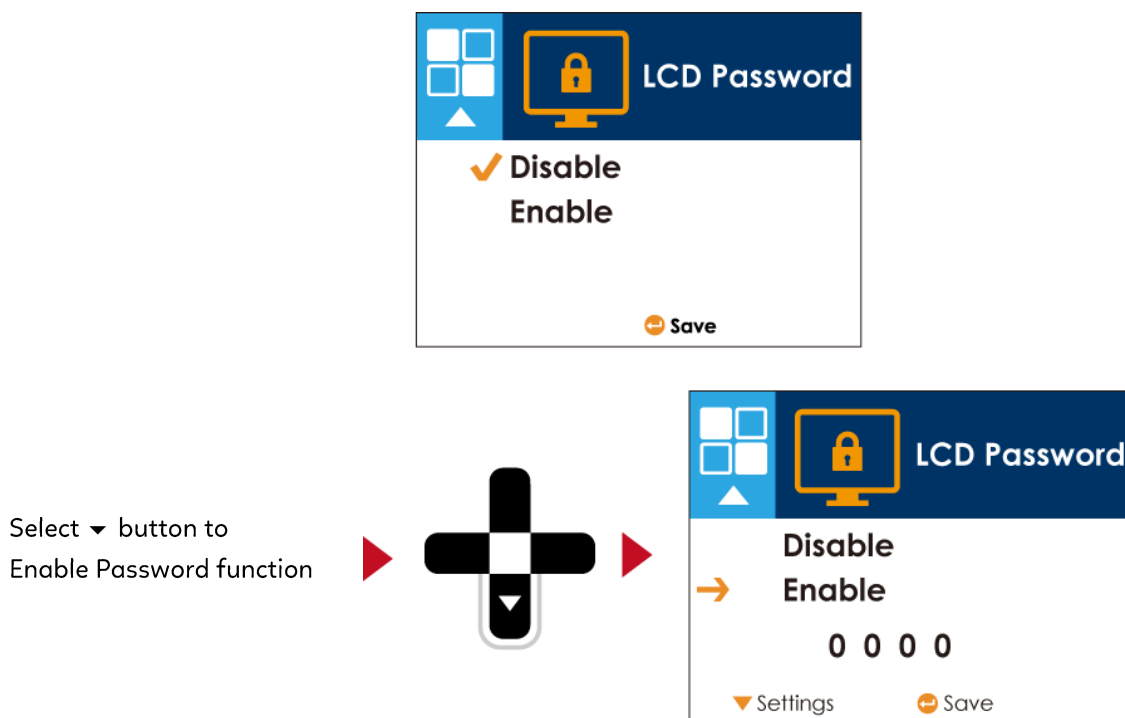
3.4 LCD Password

Operations on Setting Page

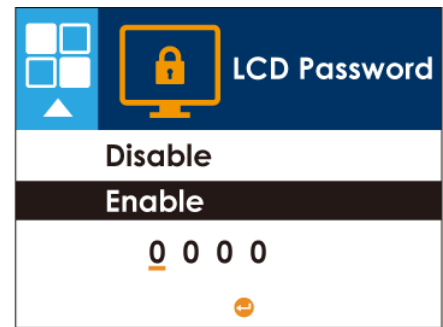
On MAIN PAGE, press ► or ◀ button to move the cursor and select the functions. Select a designated function and press FEED button, you will enter the SETTING PAGE for the function.



The default of LCD Setting is Disable. Press ▲ or ▼ button to change the setting values.

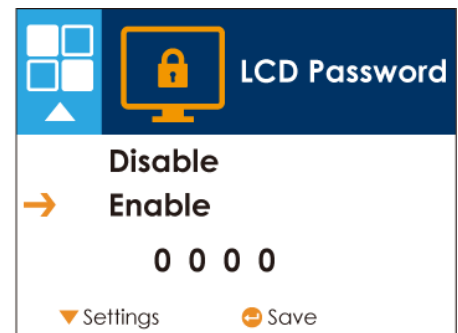


Select ▼ button again to setup the password



Press FEED button twice to save the setting

Press FEED button onece to exit.



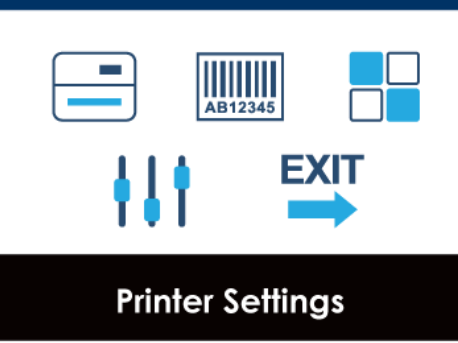
Press FEED button again to save and
reture to previous SETTING PAGE








3 Setting and Control for Operation Panel



3.5 LCD Interface Function

Main Page



 Printer Setting	Setting items for printer, ex. Printing speed, darkness. Also includes a Printing Wizard for your ease of printing.
 Label Setting	Setting items for printing label, ex. Rotation, Printing position offset.
 Device	Option modules and connection port settings.
 Analysis	Self-Diagnose functions for printer, ex. TPH testing, self-test page printing.
 Exit	Exit from Setting Mode.

Setting Items in Setting Mode

 Printer Setting	LCD Language		English	
			Deutsch	
			繁體中文	
			简体中文	
			Français	
			Español	
			日本語	
			Italiano	
			Русский	
			Türk	
	Wizard	Speed	2-5 or 7	
		Darkness	0-19	
		Media Type	Label with Gaps	
			Label with Marks	
			Continuous	
		Printer Mode	Direct Thermal	
			Thermal Transfer	
		Tear-off Position	0-40	
	Setting	Darkness	0-19	
		Speed	2-5 or 7	
		Sensor	Media Detection	Auto Select
				See-Through
				Reflective
		Media Type		Label with Gaps
				Label with Marks
				Continuous
		Printing Mode	Direct Thermal	
			Thermal Transfer	
		Tear-off Position	0-40	
		Top of Form	Apply	
			Cancel;	
		Codepage	850 / 852 / 437 / 860 / 863 / 865 / 857 / 861 / 862 / 855 / 866 / 737 851 / 869 / Win 1252 / Win 1250 / Win 1251 / Win 1253 / Win 1254 Win 1255 / Win 1257	
 Label Setting	Rotation		0°	
			90°	
			180°	
			270°	
	Horizontal Offset		-100 – 100	
	Vertical Offset		-100 – 100	
	Start Offset		-100 – 100	
	Recall Label		001 Form Name	
			002 Form Name	




Device

Buzzer		Apply
		Cancel
Optional Setting	Option	None
		Cutter
		Label Dispensor
		Applicator
	Pre-Printing	Apply
		Cancel
LAN Setting	Port NO.	09100
	DHCP	Disable
		Enable
	Default Gateway	192.168.000.254
	Dynamic IP	192.168.102.076
	Subnet Mask	255.255.255.000
LCD Password		Disable
		Enable
Serial Port Setting	Baud Rate	4800 bps
		9600 bps
		19200 bps
		38400 bps
		57600 bps
		115200 bps
	Parity	Non
		Odd
		Even
	Data bits	7 bits
	Stop bits	8 bits
		1 bits
RTC Setting	Clock Display	2 bits
		Apply
	RTC Setting	Cancel
		YYYY/MM/DD
Bluetooth Setting	Clear Bind	HH:MM:SS
		Enable
	Make Device Visible	Disable
		Enable
	SSP	Disable
		Enable
	PIN Code	0000
Search Devices		



Analysis

Calibration		Apply
		Cancel
Self-test		Apply
		Cancel
TPH Testing		Apply
		Cancel
Reset to Default		Apply
		Cancel
Clear Memory	Label Format	Apply
		Cancel
	Graphic	Apply
		Cancel
	Bitmap Fonts	Apply
		Cancel
	True Type Fonts	Apply
		Cancel
	Asian Fonts	Apply
		Cancel
ALL	Apply	

			Cancel
<div>EXIT</div> <div></div> <div>Exit</div>	Exit		

Status of LCD Interface

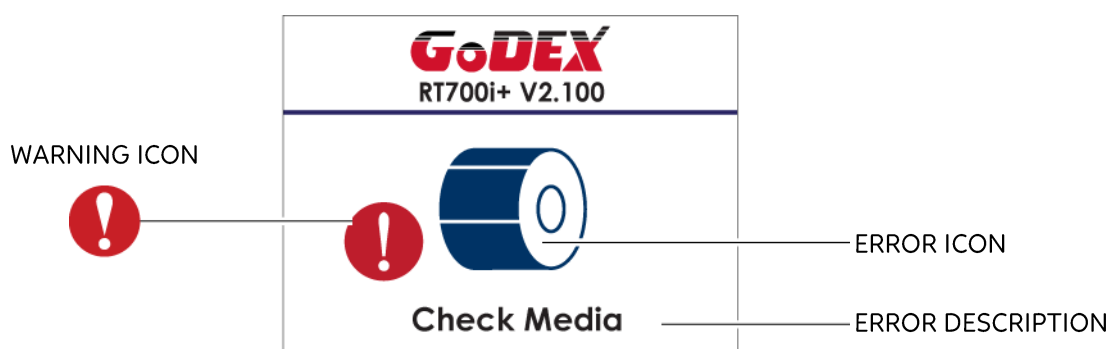
When printer is on standby status (ready to print), the LCD interface will display “Ready” on screen.

You can only print on this “Ready” status.








If there is any printers error, the LCD screen will display the error screen to show the type of error.

You can fix the error according the notice.



Icon Definition

	To upper level	Appears on the NAVIGATION ICON of Setting Pages. It guides you back to upper level by pressing “LEFT” key.
	To upper level	Appears on the NAVIGATION ICON of Setting Value Pages. It guides you back to upper level by pressing “UP” key.
	Lock	On Setting Value pages, press “RIGHT” key to lock the value for preventing unexpected change.
	Unlock	For locked value, press “RIGHT” key again to unlock the value.
	Scroll the value	On Setting Value pages, press “UP” or “DOWN” key to scroll the values for your selection.

3 Printer Setting and Control

3.6 Label Calibration and Self Test

Label Calibration

The printer can automatically detect and store label height.

That means the host computer does not need to transmit the label height to the printer.

Self Test

Self-test function lets you check whether the printer is functioning normally.

Here is how you run the label size calibration and self test.

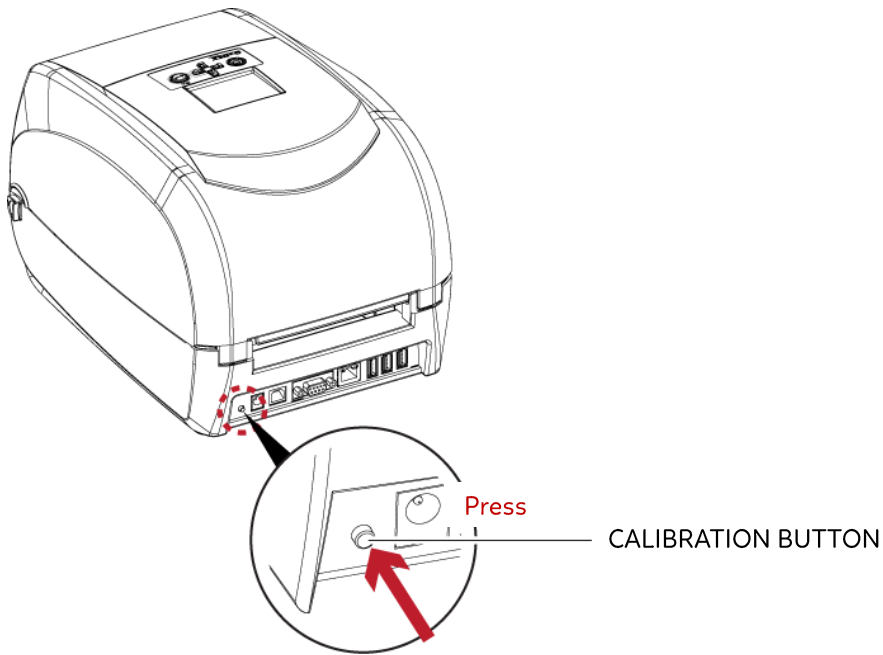
1. Check that the label stock is loaded correctly.
2. Turn off the printer.
3. Turn the printer on again, keeping the FEED button pressed. When the LED starts to flash red, release the FEED button. The printer will now measure the label stock and store the label height.
4. Once the printer has successfully measured the label stock, it will print a self-test label.

The contents of a self-test printout are listed below.

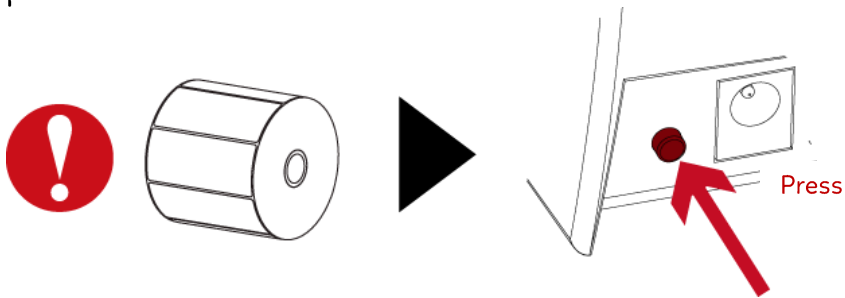
Model & Version	RT700i+:GX.XXX
USB ID setting	USB S/N:12345678
Serial port setting	Serial port:96,N,8,1
MAC address of Ethernet port	MAC Addr:xx-xx-xx-xx-xx-xx
IP protocol setting	DHCP Enable
IP address of Ethernet port	IP xxx.xxx.xxx.xxx
Gateway setting	Gateway xxx.xxx.xxx.xxx
Netmask setting	Sub-Mask xxx.xxx.xxx.xxx
	#####
Number of DRAM installed	1 DRAM installed
Image buffer size	Image buffer size:1500 KB
Number of forms	0000 FORM(S) IN MEMORY
Number of graphics	0000 GRAPHIC(S) IN MEMORY
Number of fonts	000 FONT(S) IN MEMORY
Number of Asian fonts	000 ASIAN FONT(S) IN MEMORY
Number of Databases	000 DATABASE(S) IN MEMORY
Number of Scalable fonts	000 TTF(S) IN MEMORY
Free memory size	4073 KB FREE MEMORY
Speed, Density, Ref. Point, Print direction	^S4 ^H8 ^R000 ~R200
Label width, Form length, Stop position	^W102 ^Q100,3 ^E18
Cutter, Label Dispenser, Mode	Option:AD0 AO0 AD
Sensor Setting	Reflective AD:1.96 2.84 2.49[0.88_23]
Code Page	Code Page:850

Label Calibration Button

A hardware button to make a Label Calibration while printer encountering "Media Error" during the cases when first-time printer start up or change label or ribbon to another type, such as change using gap label to continuous or black mark labels.



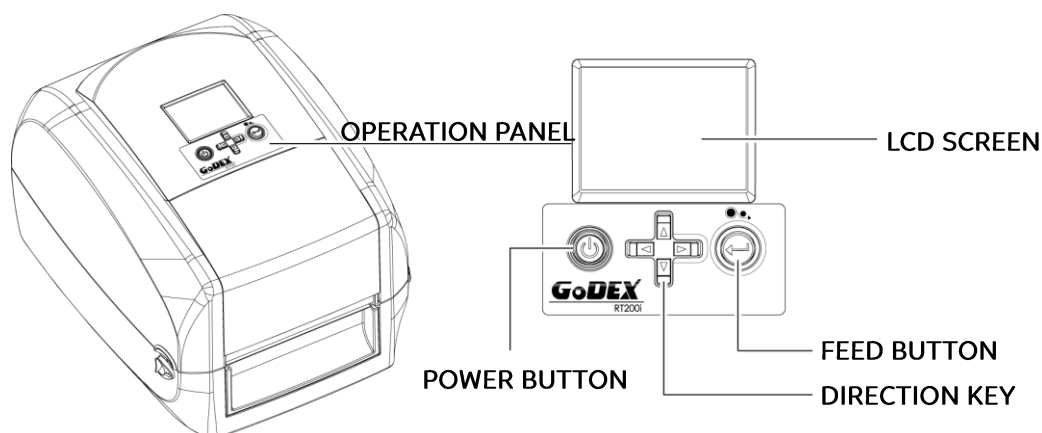
Press C-button for 2 seconds, it will make an auto-sensing to calibrate the label and ribbon's parameters.

















3 Printer Setting and Control

3.7 Error Alerts

In the event of a problem that prevents normal functioning of the printer, you will see an error message on LCD screen and hear some beep signals. Please refer to below table for the error alerts.



Operation Panel		Type	Beeps	Description	Solution
<div><div></div><div> Printhead Open</div></div>	Print Head Error	2 x 4 beeps	The printing mechanism is not correctly closed.	Open the print mechanism and close it again.	
<div><div></div><div> TPH overheat</div></div>	Print Head Error	None	High temperature at the print head.	Once the print head has cooled down, the printer switches to standby mode.	
<div><div></div><div> Check ribbon setting</div></div>	Media Error	2 x 3 beeps	No ribbon is installed and the printer displays an error.	Make sure that the printer is set to direct thermal printing mode.	
			The ribbon is finished or the label supply hub is not moving.	Replace the ribbon roll.	
<div><div></div><div> Check Media</div></div>	Media Error	2 x 2 beeps	No paper is detected.	Make sure that the label sensor is positioned correctly. If the sensor still does not detect the paper, run the auto-detection function again.	
			Paper is finished.	Replace the label roll.	
			Printer feed problem.	Possible reasons: the print medium has become trapped around the rubber roll; the sensor cannot detect a gap or black mark between the labels; there is no paper. Please reset the sensor.	

Operation Panel				
Status	Type	Beeps	Description	Solution
  Memory full	File Error	2 x 2 beeps	The memory is full. The printer prints the message "File System full".	Delete unnecessary data or install additional memory.
  File name can't be found			Unable to find file. The printer prints the message "File Name not found"	Use the "~X4" command to print all files. Then check whether the files exist and whether the names are correct.
  File name duplicated			A file of the same name already exists. The printer prints the message "Duplicate Name".	Change the name of the file and try storing it again.

3 Printer Setting and Control

3.8 USB Host

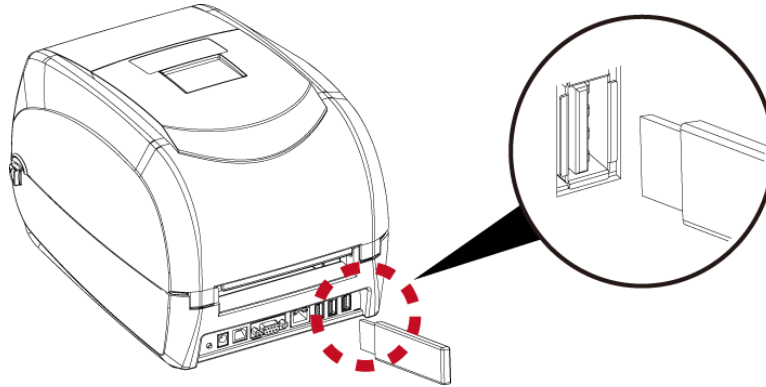
Definition : USB Host port supports either device : USB memory stick, keyboard or scanner.

Purpose

- USB memory stick : It extends the user memory space up to 32GB for Graphic, Font, Label Format, DBF and Command files downloading. The printer's Firmware also can be updating if copy new version of Firmware into USB memory stick.
- Connecting an USB keyboard to printer for " Standalone" mode operation.
- Plug-in an USB scanner to operate the printer in "Standalone" mode.

Usage of Extended Memory

- USB memory stick : It supports hot-plugging function; printer will create a Folder "\LABELDIR" and switch "User Flash" to " Extended Memory" automatically while user plugs an USB memory stick into a GoDEX "i" model printer.
- Connect the USB Stick plugged -in printer to PC via USB Device or Ethernet port and run "GoLabel" software to download Graphic, Font, Label Format, DBF and Command files to the printer.
- Detail download procedures, please refer to "GoLabel On-line Help".



Usage of Firmware Update

- Remove USB memory stick from printer and plug-in it to a PC's USB port; delete Firmware "*.bin" file from "\LABELDIR\FW" of USB memory stick if it existing; or create a Folder "\LABELDIR\FW" to USB memory stick if it doesn't existing.
- Copy a new version of Firmware "xxxx.bin" to the Folder "\LABELDIR\FW"; and then remove USB and plug-in back to the printer that going to update Firmware.
- The printer will update the Firmware automatically when plug-it-into the printer and printer find-out the Firmware in "\LABELDIR\FW" is newer version.
- Don't remove the USB memory stick out while it's under updating with "Flash Writing..." message that displays on LCD panel.

USB Keyboard

- When plug-in an USB keyboard to the printer, LCD panel will display “Standalone Mode”, press the “Enter” key on keyboard and “Feed” key in the printer to entering to the dialog for “Recall Label” operation.
- Only the sub-dialog “Recall Label” is able operating by keyboard as follow definition:
 1. Press “ESC” key to exit from “Standalone Mode” or back to previous dialog
 2. Press “F1”, it will let the printer from “Ready” mode entering into “Standalone Mode”
 3. Press “Enter”, “Arrow” and “Alphabetic” keys as the usual in PC that will perform the key-in function of “Recall Label” in “Standalone Mode”.

Scanner

- When plug-in an USB scanner to the printer, LCD panel will display “Standalone Mode”, press the “Feed” key in the printer to entering the dialog of “Recall Label” operation. User performs the “Recall Label” function interactively through the LCD panel, 4 direction keys, Feed key and Scanner.
- Scanner is using in “standalone Mode” to scanning the “Serial Number, Variable” and Print Quantity while the printer prompts a message on LCD panel and wait for data input.

3 Printer Setting and Control

3.9 Dump Mode Begin

For make sure provide us correct information for check what commands sent from the PC or software, please following below steps,

STEP 1, Let the printer enter Dump Mode

For Desktop printer (RT200i / RT700i+ series, with LCD)

Just press and hold the ▽ key until LCD Display shows “DUMP MODE”, then release the ▽ key.

STEP 2. Make sure printer ready for print a label

STEP 3. Send a label or commands which met problem to the printer

STEP 4. Printer will print out a label with letters and numbers, please take a picture on them and send us by email.

To cancel (get out of) the Dump Mode, please press the FEED key, and then the printer will automatically print “OUT OF DUMP MODE.” This indicates that the printer is back to the standby mode.

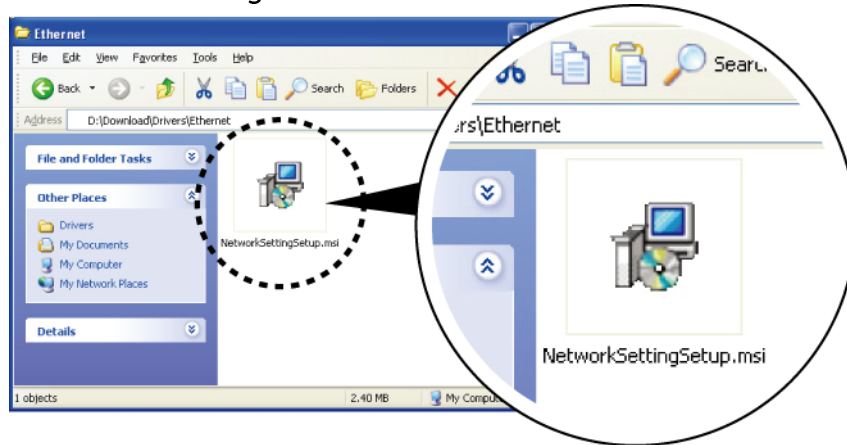
4 NetSetting for Ethernet

4.1 Installing the NetSetting software

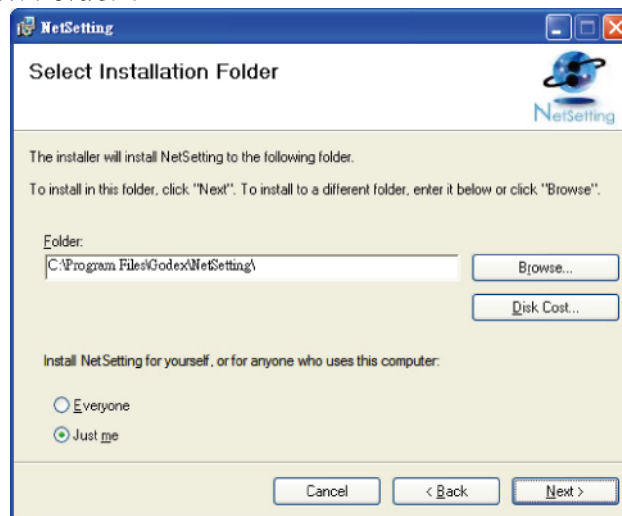
The NetSetting software is used to manage the network configurations when connecting the printer via Ethernet port. It can be downloaded from official website. (www.godexintl.com)

To install the NetSetting, please follow below steps.

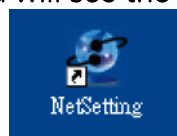
1. Select the icon for the NetSetting installation file and click it to start the installation.



2. Follow the instructions on the screen. The Setup Wizard guides you through the installation procedure.
3. Specify the "Installation Folder".



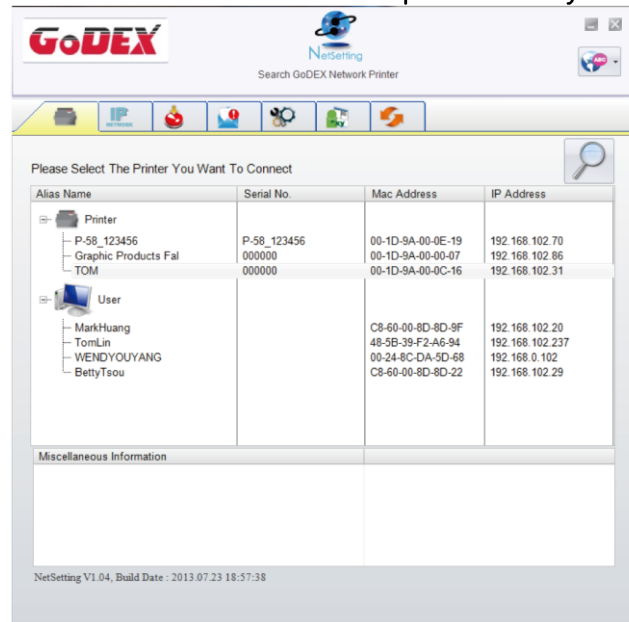
4. Click "Next" to start the installation.
5. Once the installation is completed; you will see the NetSetting icon on your desktop.



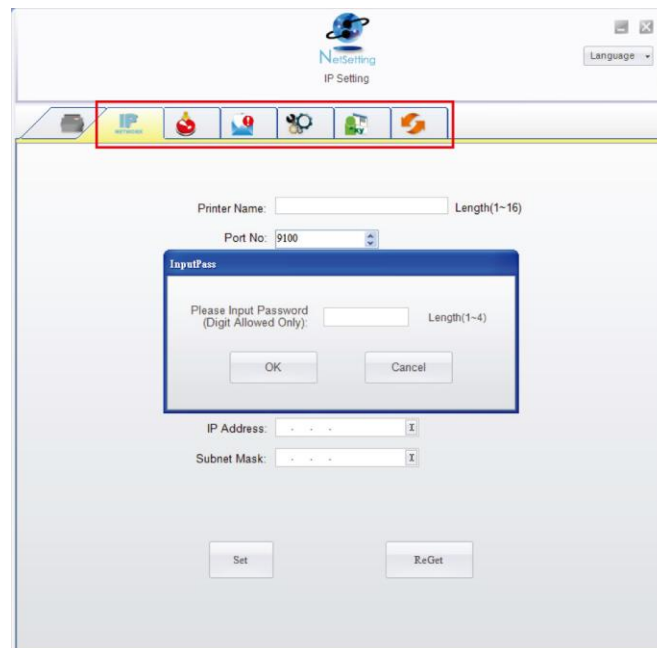
4 NetSetting for Ethernet

4.2 The Interface of NetSetting

Click the NetSetting icon to start the program; you will see the start page as below. The start page will display the basic information of connected printer and your PC.



Click the magnifier icon to search the Godex printers which are connected via Ethernet port in your network environment. Once a connected Godex printer is detected, it will be listed on the start page.



There are six tabs on the top of interface which can configure different types of network settings. But for the data security reason, you need correct password to enter the configuration pages.

Notice

* The default password is "1111", you can change the password later from the "IP Setting" tab.

IP Setting

The IP Setting tab can change the printer name, Port number, Gateway setting and the password for configuring the printer. You can also set the printer's IP address either by DHCP or by Static IP.

NetSetting
IP Setting

Language

Printer Name: Godex Length(1~16)

Port No: 9100

Default Gateway: 192 . 168 . 0 . 254

Password: 0000 Length(1~4)

☒ Get IP From DHCP Server

☐ Static IP

IP Address: 192 . 168 . 101 . 151

Subnet Mask: 255 . 255 . 255 . 0

Set ReGet

You can press “Set” button to apply the settings and “ReGet” button to refresh the setting values.

Notice

* To fully benefit from the NetSetting software, you should be familiar with basic networking principles. Please contact your network administrator for related network setting information.

Alert Path Setting

NetSetting will send the alert messages to designated mail account when the error happened on printer. The alert messages are sent by SMTP (Simple Mail Transfer Protocol) or SNMP (Simple Network Management Protocol).

You can set or change the configurations of SMTP and SNMP on this “Alert Path Setting” tab.

NetSetting
Alert Path Setting

Language ▾

☒ SMTP Notification Enable

Login Account: Length(1~64)

Login Password: Length(1~16)

Server IP Address: xxx.xxx.xxx.xxx

Mail Subject: Length(1~60)

Mail From Address: Length(1~32)

Mail To Address: Length(1~32)

Duration Cycle: 0 ~ 168 Hours

Event Counter: 1 ~ 100

☒ SNMP Notification Enable

SNMP Community: Length(1~16)

SNMP Trap Community: Length(1~16)

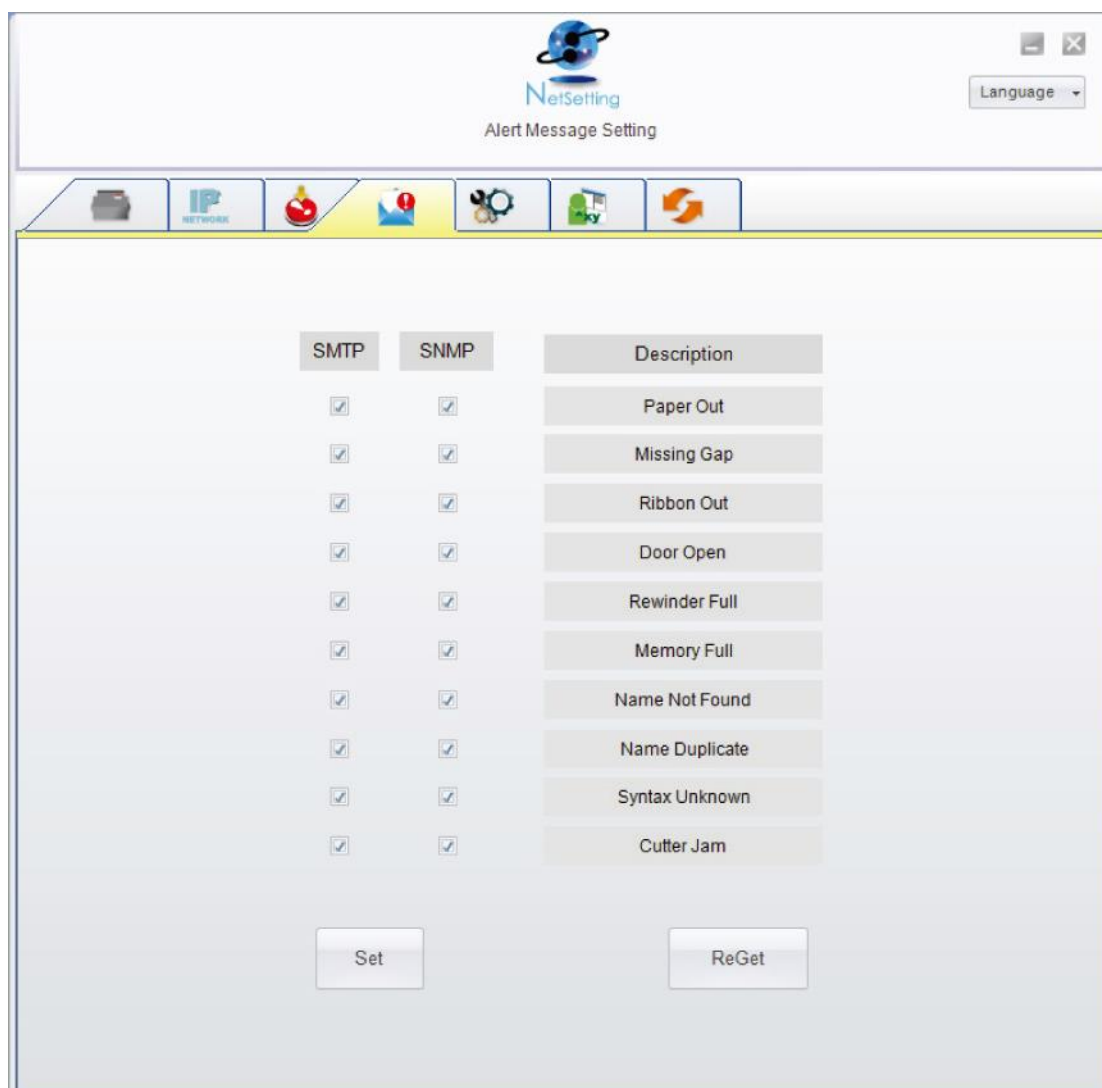
Trap IP Address: xxx.xxx.xxx.xxx

You can press “Set” button to apply the settings and “ReGet” button to refresh the setting values.

Alert Message Setting

For the alert message notification function, you can decide which error cases need to be sent out to the operator.

Moreover, the alert messages can be set to be sent by SMTP, SNMP or both.



The image shows a software window titled "NetSetting Alert Message Setting". The window has a title bar with standard minimize, maximize, and close buttons. Below the title bar is a toolbar with several icons: a printer, a network icon, a warning icon, a mail icon, a gear icon, a document icon, and a refresh icon. A "Language" dropdown menu is located in the top right corner. The main area of the window contains a table with three columns: "SMTP", "SNMP", and "Description". Each row in the table represents a different error condition, and each has a checkbox in the "SMTP" and "SNMP" columns. All checkboxes are currently checked. At the bottom of the window, there are two buttons: "Set" and "ReGet".

SMTP	SNMP	Description
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Paper Out
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Missing Gap
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Ribbon Out
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Door Open
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Rewinder Full
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Memory Full
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Name Not Found
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Name Duplicate
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Syntax Unknown
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Cutter Jam

Set ReGet

You can press "Set" button to apply the settings and "ReGet" button to refresh the setting values.

Printer Configuration

Set or change the configurations of connected printer. Most of key settings for the printer operation can be done by this setting page.



The image shows a software window titled "GoDEX NetSetting Printer Configuration". The window has a header bar with the GoDEX logo, the NetSetting logo, and a language dropdown menu set to "ENG". Below the header is a toolbar with icons for printer, IP, network, help, settings, and refresh. The main content area is divided into two sections: "Printer Setup" and "Miscellaneous".

Printer Setup

Printer Model	Tear-off Position	Speed	Darkness
RT700i	12	2	12

Dispenser/Applicator	Labels per Cut	Printing Mode
0 (None)	0	Thermal Transfer

Serial Port Setting

Baud Rate	Parity	Data Bits	Stop Bits
4800	None	8	1

Miscellaneous

LCD Language	Sensing Mode	Keyboard Country Code	Pre-Printing	Code Page	Top Of Form	Buzzer
Traditional Chinese	0 - Reflective	US	OFF	Code Page 850	ON	ON

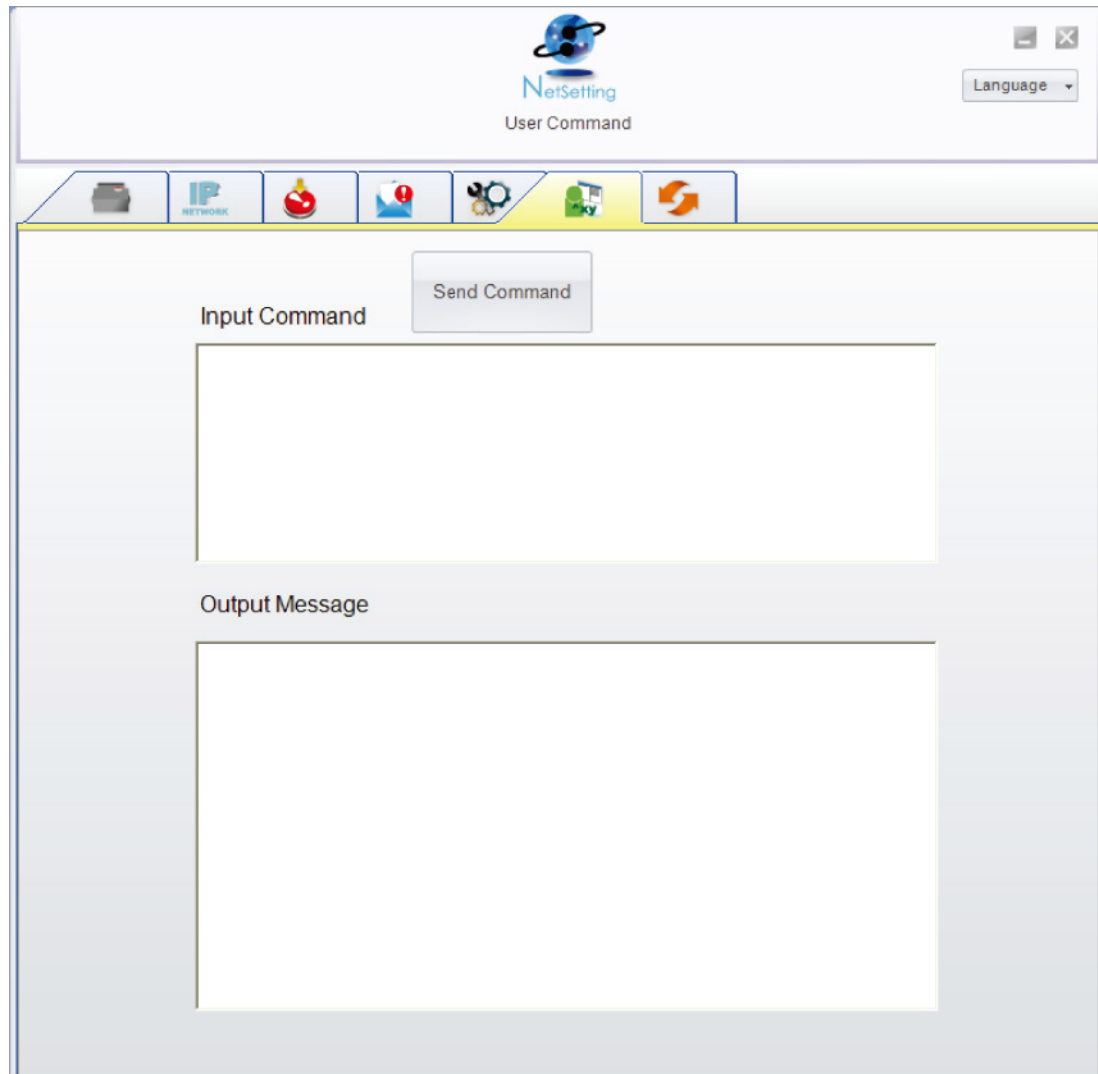
At the bottom of the window are two buttons: "Set" and "Refresh".

You can press "Set" button to apply the settings and "ReGet" button to refresh the setting values.

User Command

The “User Command” tab provides a communication interface for operator to control the printer. Input printer commands in "Input Command" window and press “Send Command” button, the commands will be sent to the printer.

For some commands that will return response message, the message will be displayed in "Output Message" window.

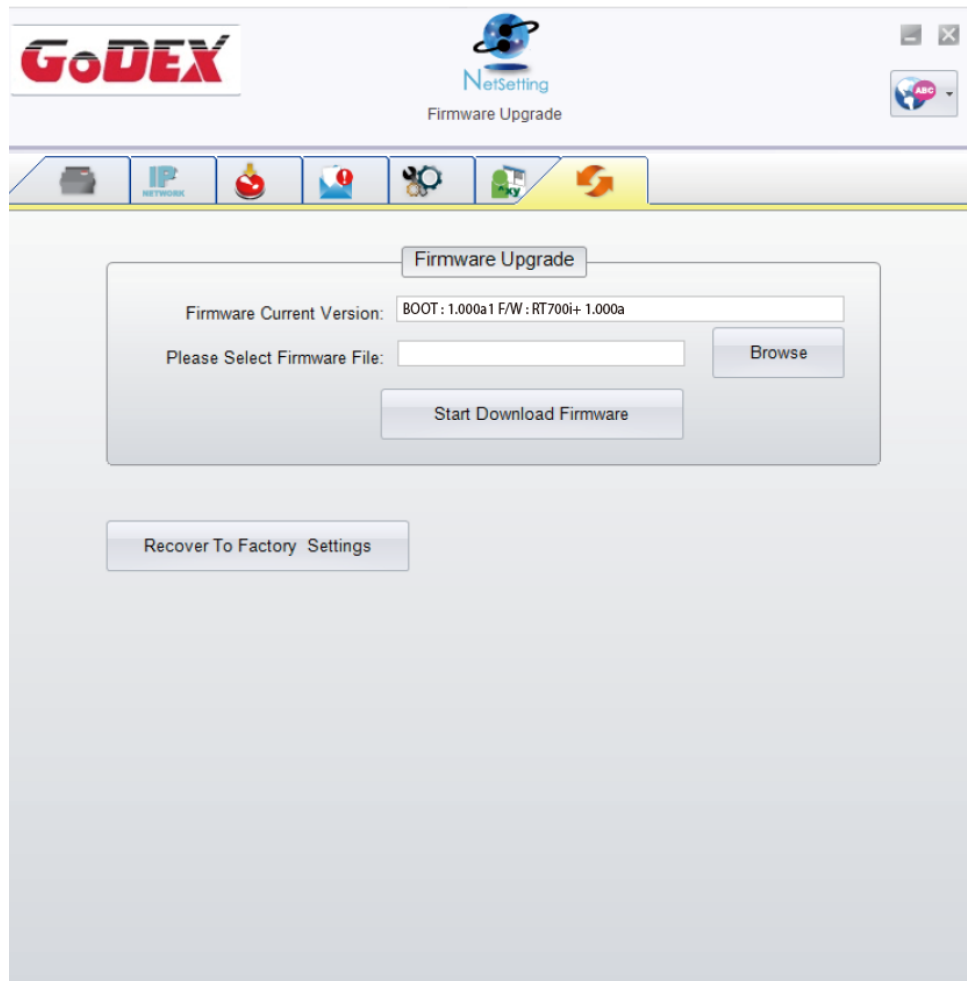


You can press “Send Command” button to send printer commands via Ethernet port and control the printer remotely.

Firmware Download

On “Firmware Download” tab, the current version of printer firmware will be showed on the screen. If you need to update the printer firmware, just specify the file location of firmware file and press “Start Download Firmware” button.

The printer firmware then can be updated remotely.



The screenshot displays the GoDEX NetSetting Firmware Upgrade web interface. At the top, the GoDEX logo is on the left, and the NetSetting logo with a globe icon is on the right. Below the logos, the text "Firmware Upgrade" is centered. A horizontal navigation bar contains several icons: a printer, a network icon, a red circle with a white exclamation mark, a blue circle with a white exclamation mark, a gear, a folder, and a refresh arrow. The main content area features a "Firmware Upgrade" tab. Below this tab, the "Firmware Current Version:" is displayed as "BOOT : 1.000a1 F/W : RT700i+ 1.000a". Below this, the text "Please Select Firmware File:" is followed by a text input field and a "Browse" button. A "Start Download Firmware" button is positioned below the input field. At the bottom of the interface, there is a button labeled "Recover To Factory Settings".

In addition to the firmware update, you can press “Recover To Factory Settings” button to restore the printer configurations back to factory default.

5 Accessories

5.1 Preparation Steps

Before installing the optional modules, please make some preparations as follows.

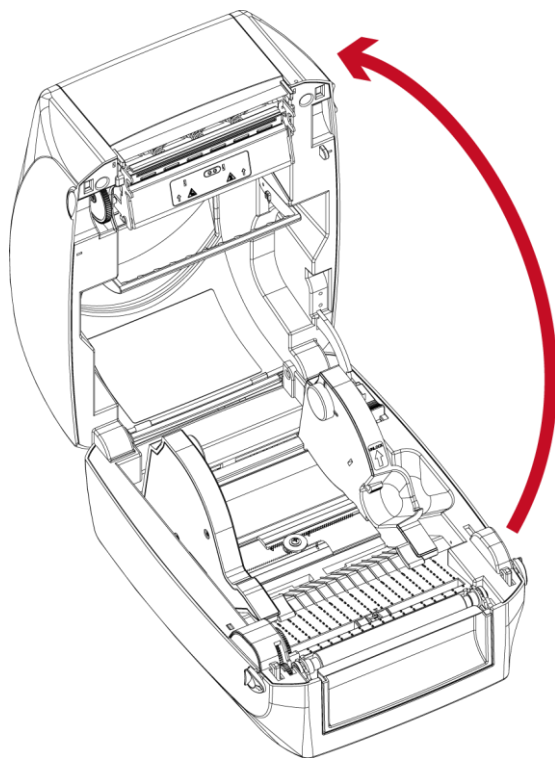
1. Turn off the printer :

Remember to switch off the printer before installing any module.

2. Open the printer cover :

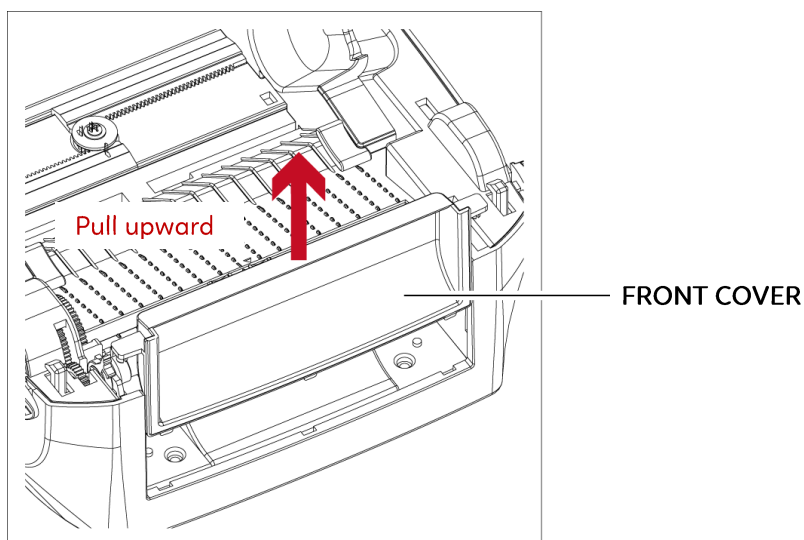
Open the printer cover by pulling the release catches on both sides of the printer.

Please see the Section 2.1 for further information about Open the Printer.



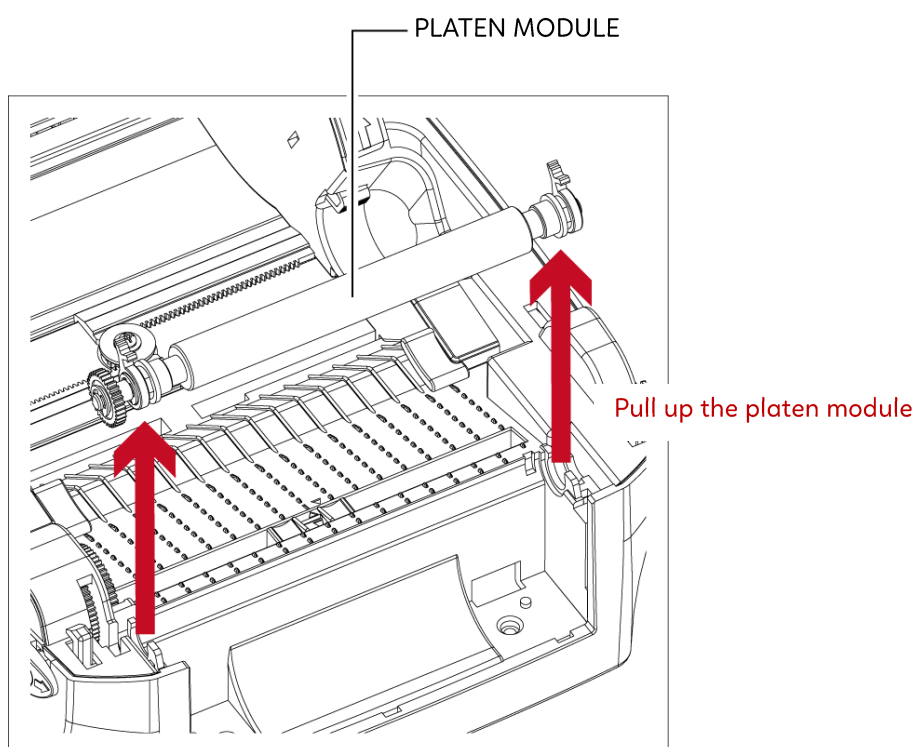
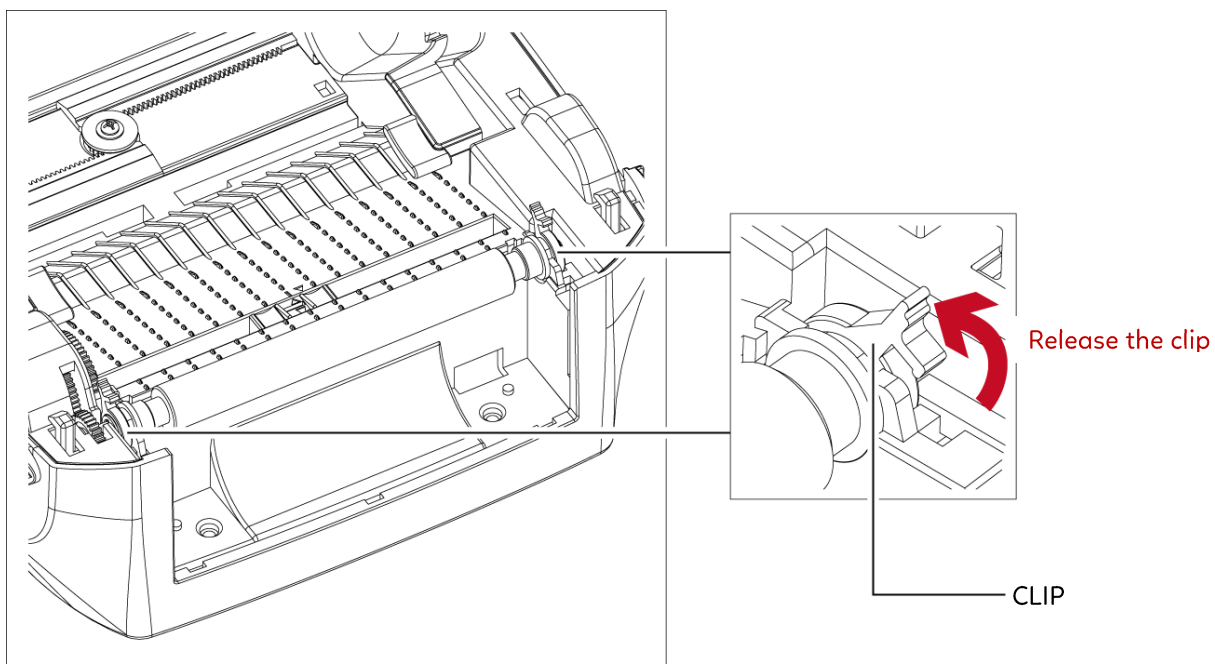
3. Remove the front cover :

Please pull upward to remove the front cover.



4. Remove the platen :

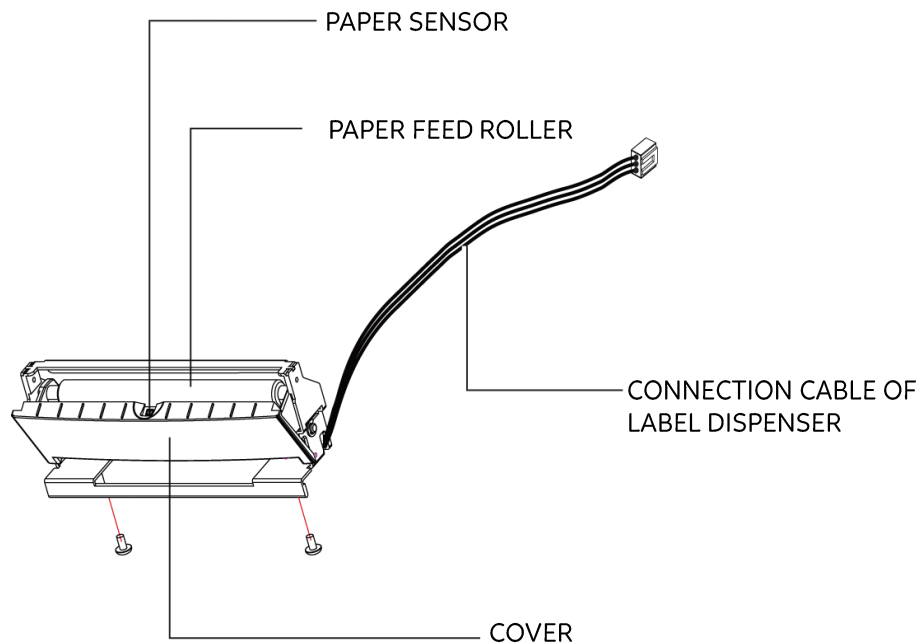
Lift up the release clips on both sides of the platen to release and pull upward the platen.



5 Accessories

5.2 Installing the Label Dispenser

The Overview of the Label Dispenser

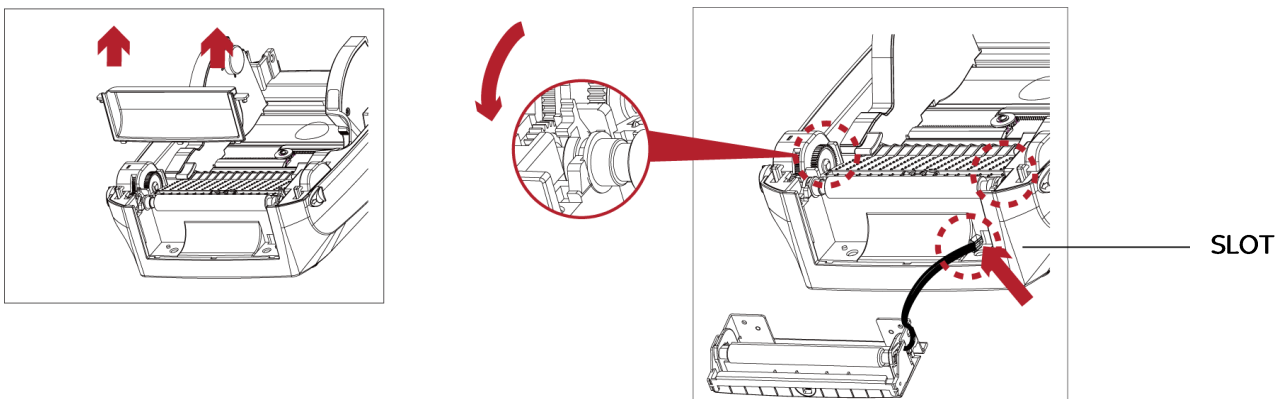


Preparation Steps

Please see the Section 5.1 Preparation Steps to complete the preparation steps before installing the label dispenser.

Installing the Label Dispenser

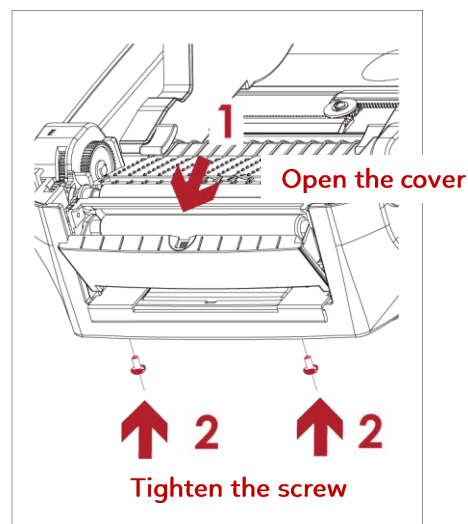
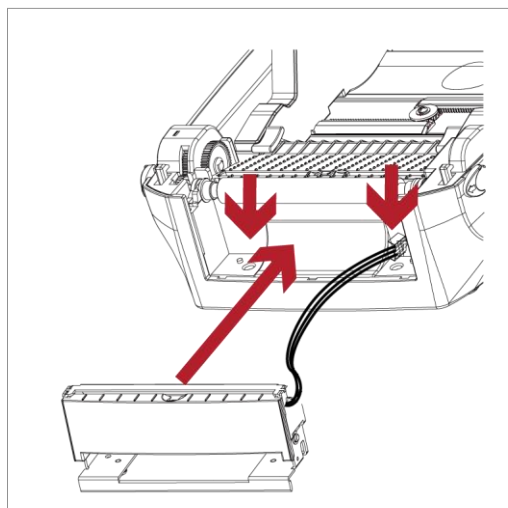
1. Removed the front panel.
2. Press the catches on the left and right sides of the platen downwards and then pass the connection cable through the slot of the printer.



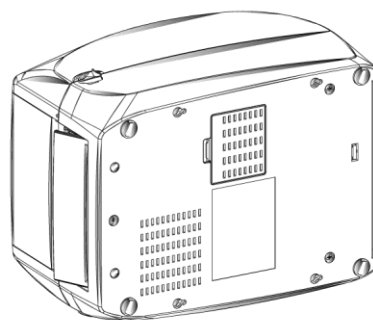
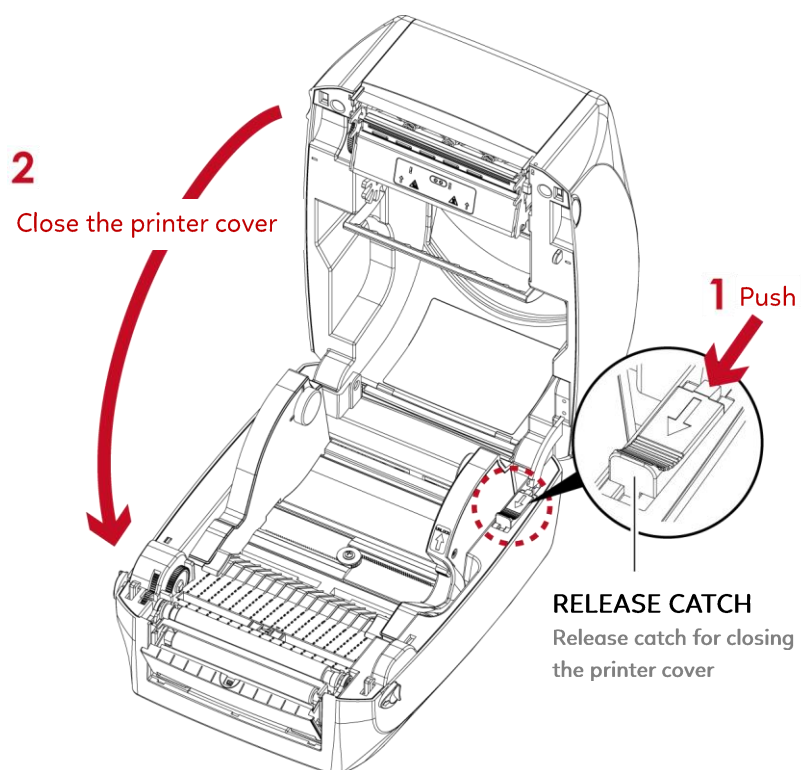
Notice

- * A label liner thickness of $0.006 \text{ mm} \pm 10\%$ and a weight of $65 \text{ g/m}^2 \pm 6\%$ are recommended.
- * The label dispenser will take labels up to a max. width of 118 mm.
- * When using the label dispenser, set the stop position (printer command ^E) to 13.

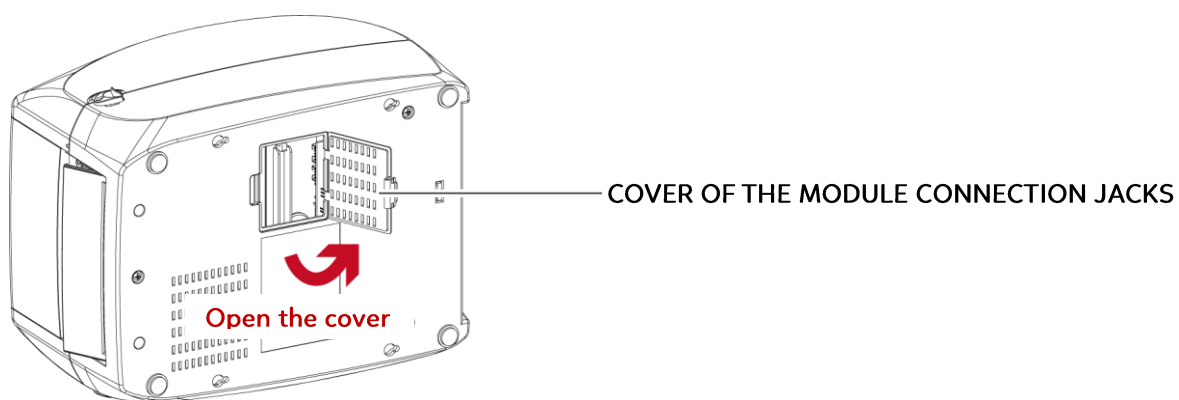
3. Place label dispenser to align both holes of screw.
4. Open the cover of the label dispenser, and then tighten the screws.



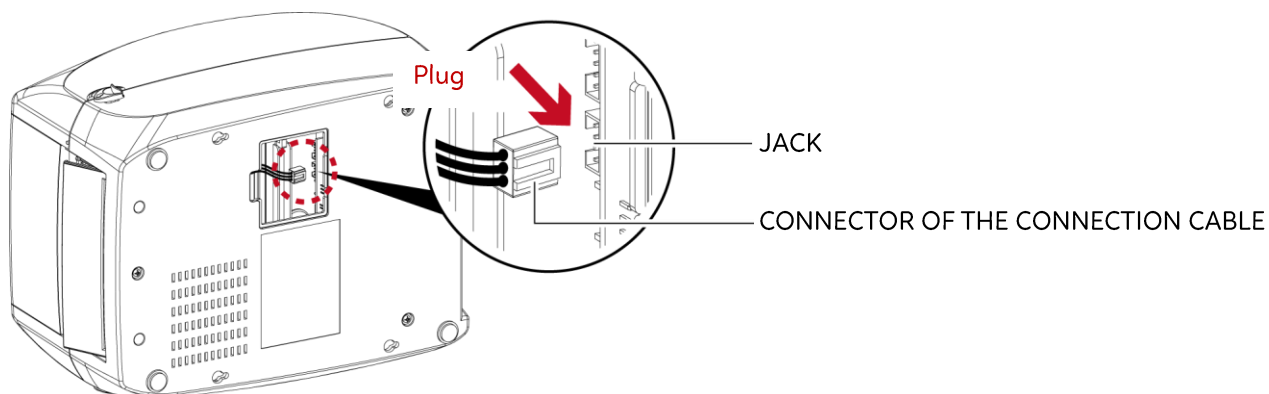
5. Close the printer cover.
Then to turn the printer upside down.



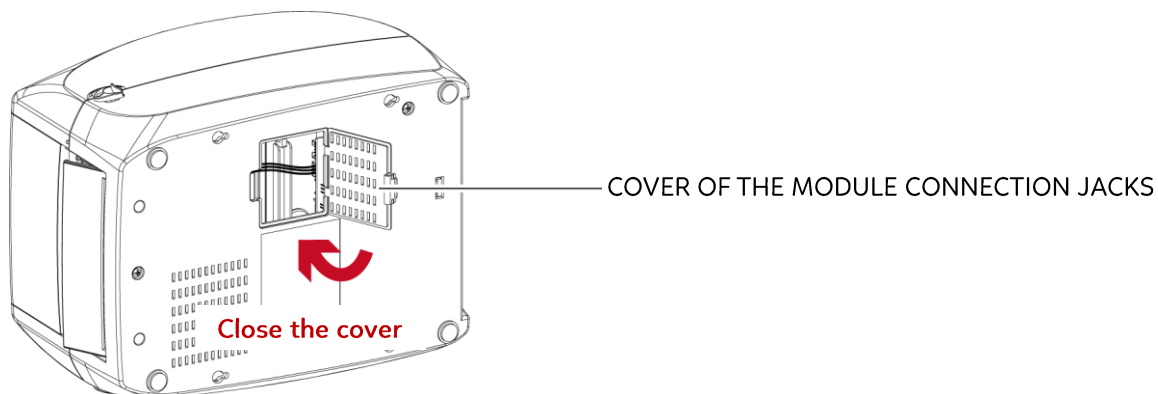
6. Open the cover on the bottom of printer.



7. Plug the connector for the label dispenser to the jack.

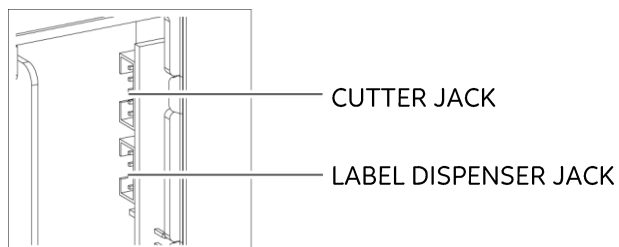


8. Close the cover of the module connection jacks.



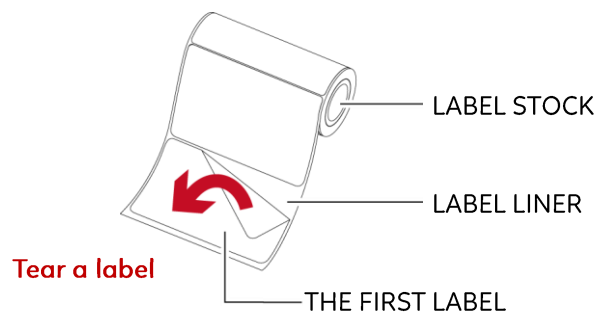
Notice

- * The printer must be switched off when plugging the connector, or the motherboard may be destroyed!
- * There are 2 jacks : the lower jack for the label dispenser, the upper jack for the cutter.



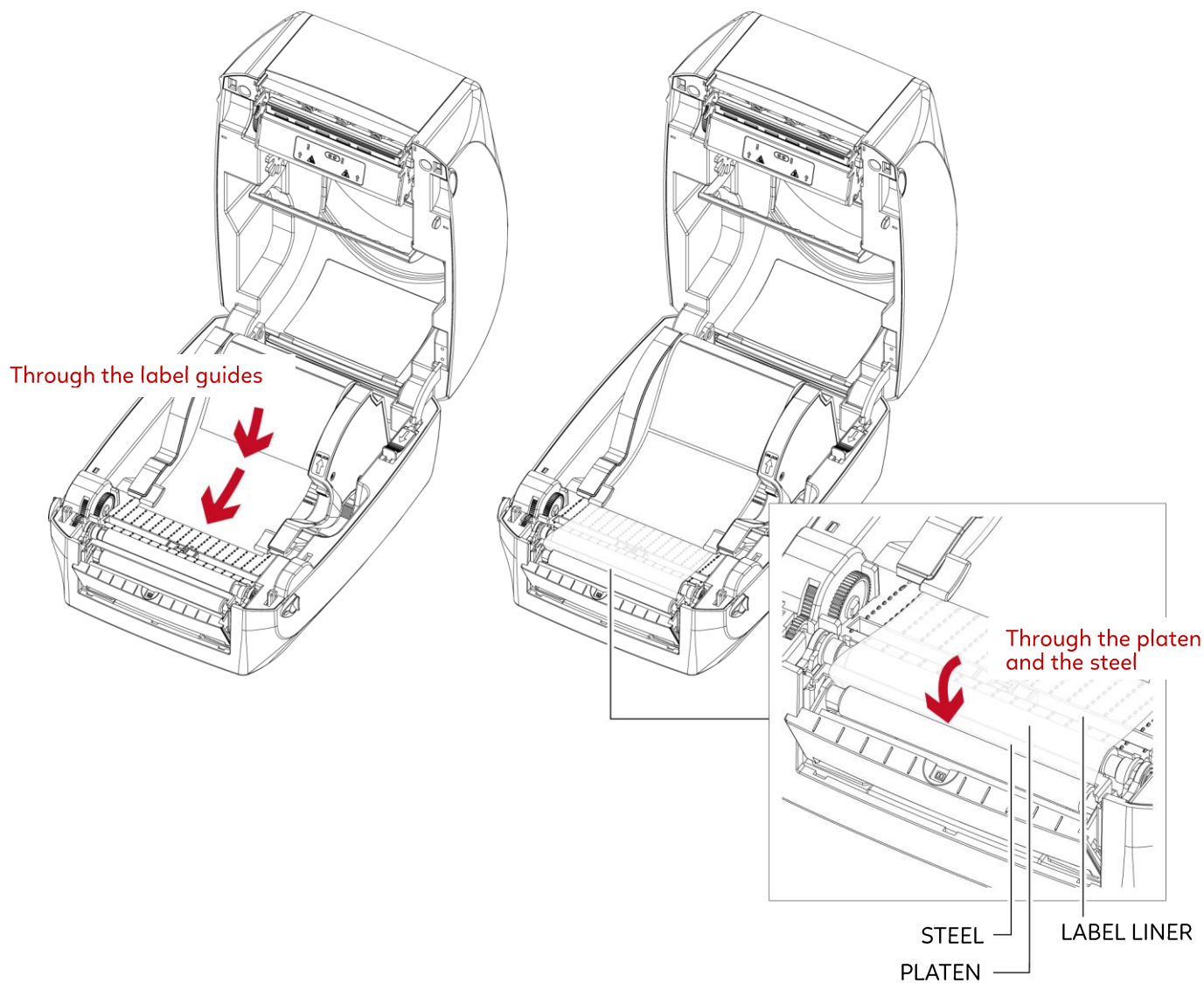
Loading Label Roll with the Label Dispenser Module

1. Remove the first label from the label stock.



2. Feed the Label stock through the label guides.

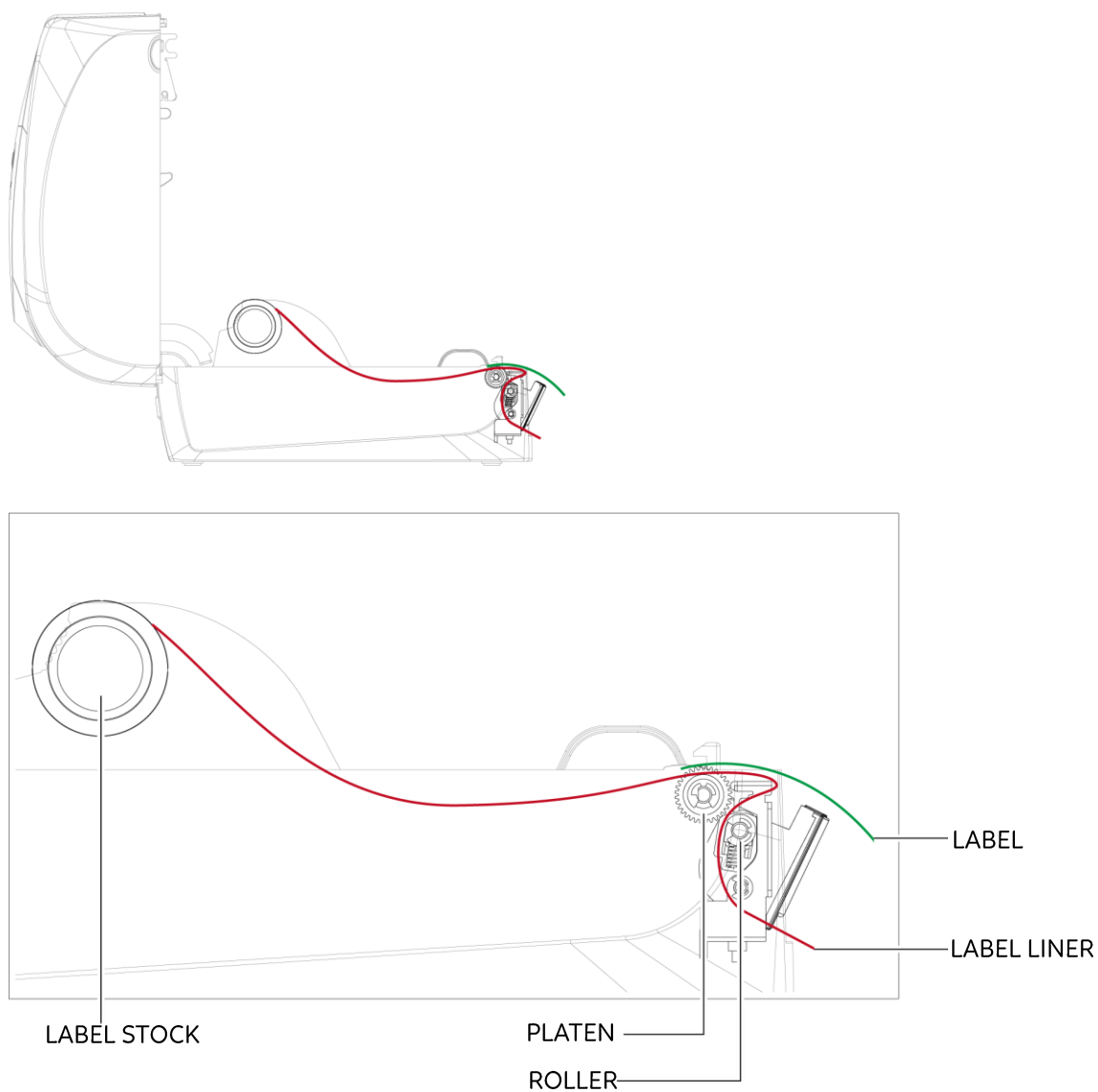
And pull the label liner through the platen and the steel of the label dispenser.



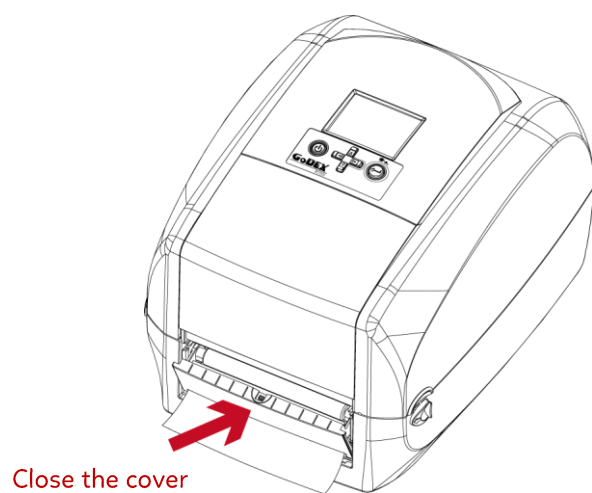
Notice

* Labels should be at least 25 mm high.

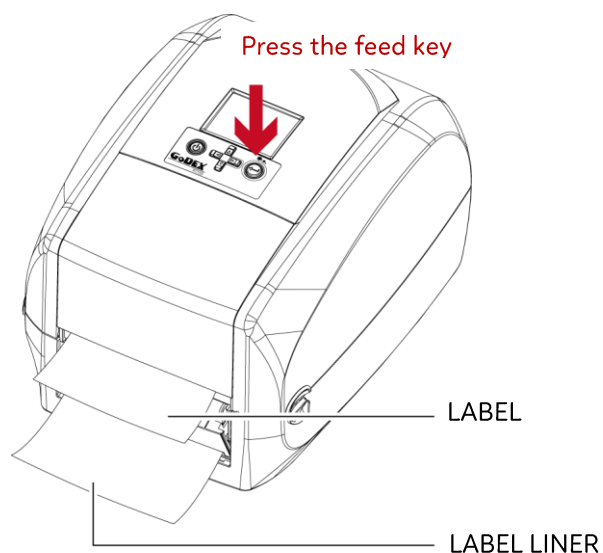
3. The feeding path of label and liner should be as shown in below graphic.



4. Close the printer cover. The installation is completed now.

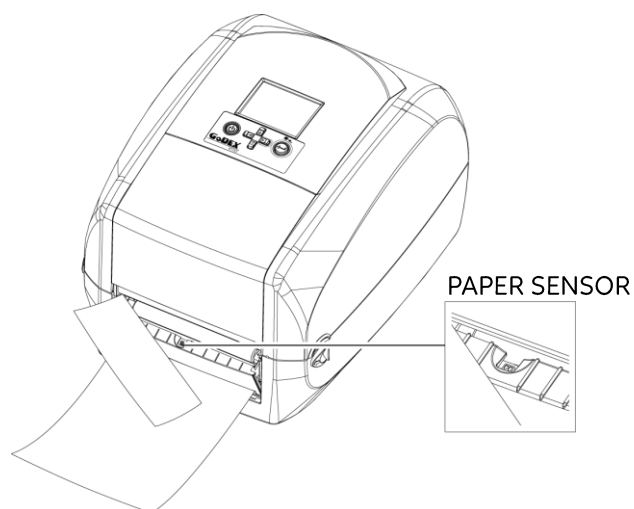


5. Press the FEED button to feed the label. The label will be peeled from the liner while it passes through the label dispenser.



Notice

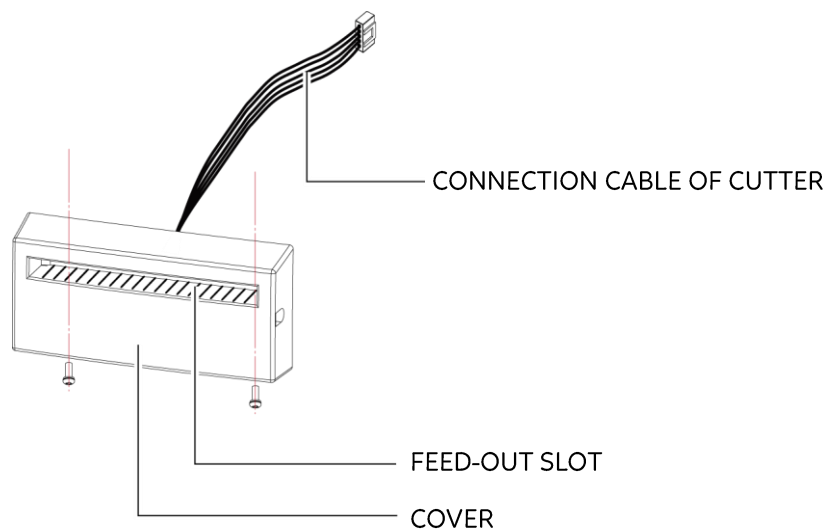
* There is a paper sensor on the Label Dispenser module. It will stop the printing if it is covered by label. Remove the last printed label and the printer will then continue to print next label.



5 Accessories

5.3 Installing the Cutter

The Overview of the Cutter

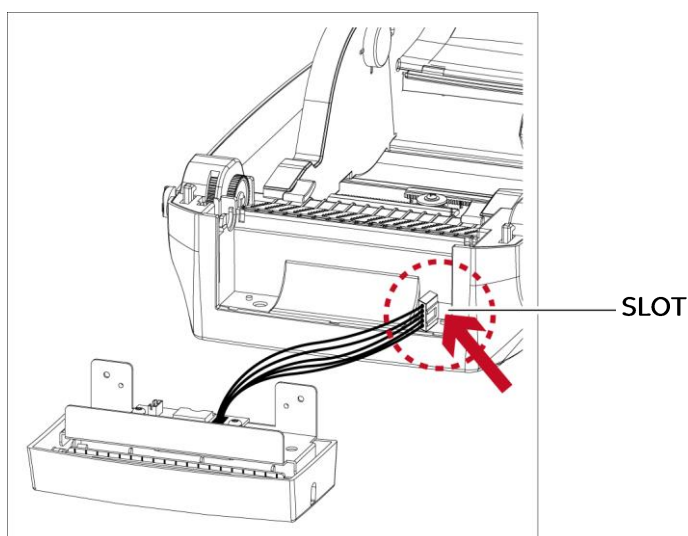


Preparation Steps

Please see the Section 5.1 Preparation Steps to complete the preparation steps before installing the cutter.

Installing the Cutter

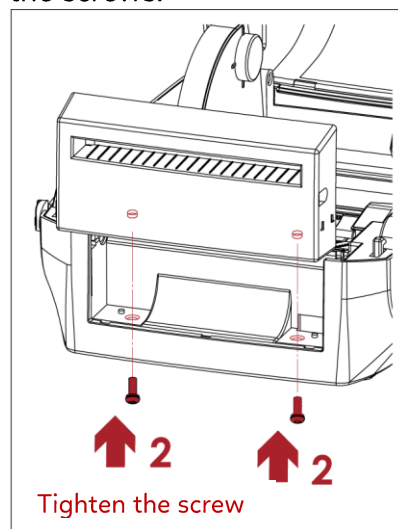
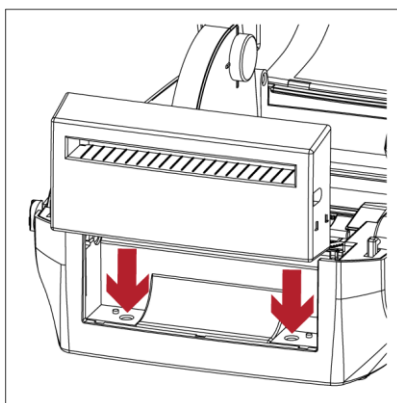
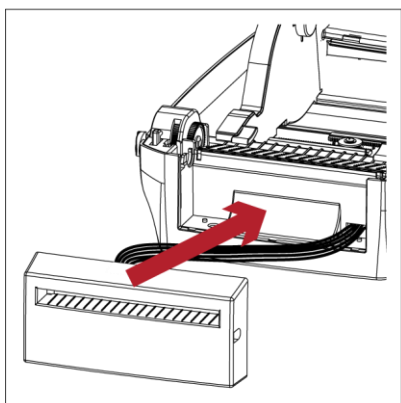
1. Pass the connection cable through the slot of the printer.



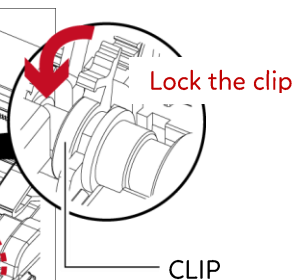
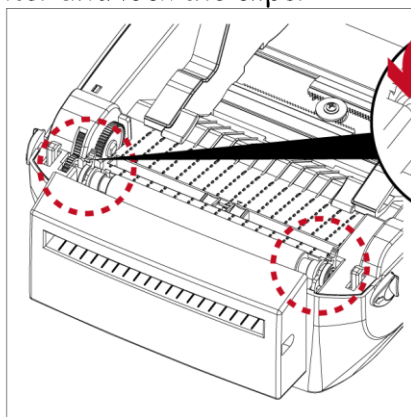
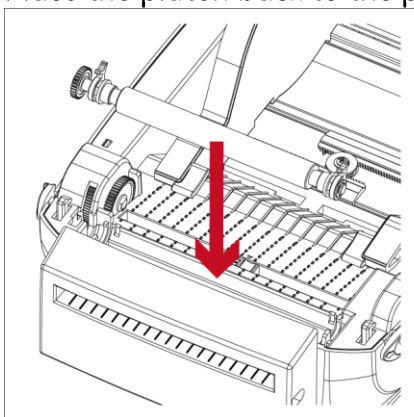
Notice

- * Remember to switch off the printer before installing the cutter.
- * Do not use to cut adhesive labels! Glue residue will be left on the cutter blade and impair its functioning. The cutter has a blade life of 400,000 cuts when using paper liner which is 200μm thick and 3 inches wide.
- * You can cut paper with a max. width of 118mm.
- * With the cutter installed, set the stop position in Golabel to 30, and the E value to 30.

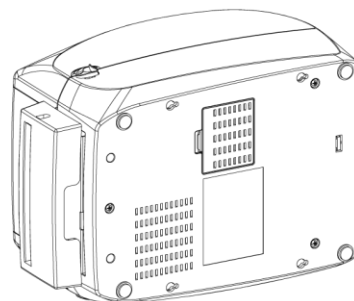
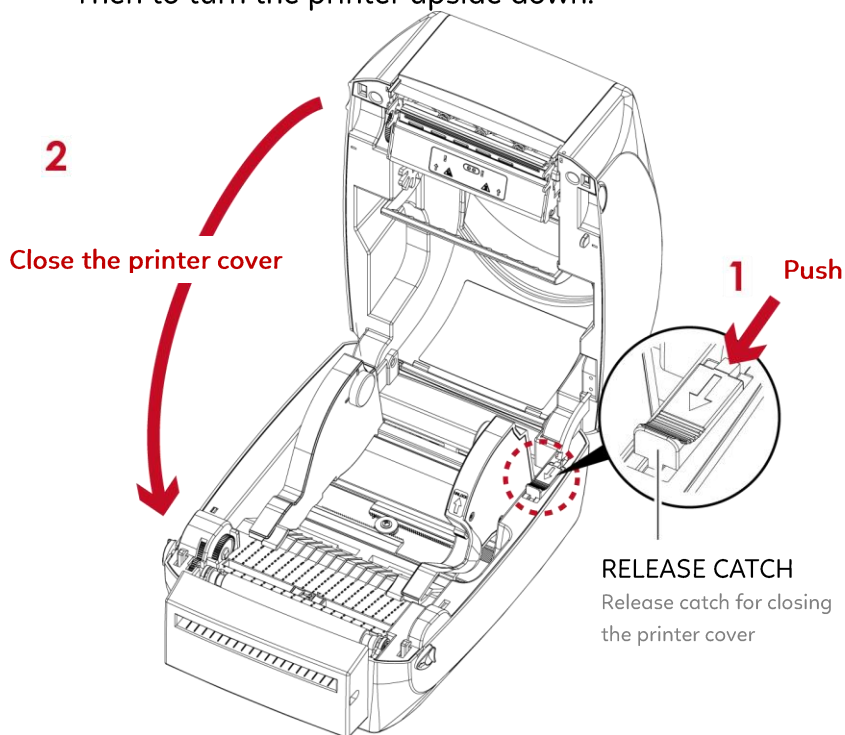
2. Place the cutter to align both holes of screw and then tighten the screws.



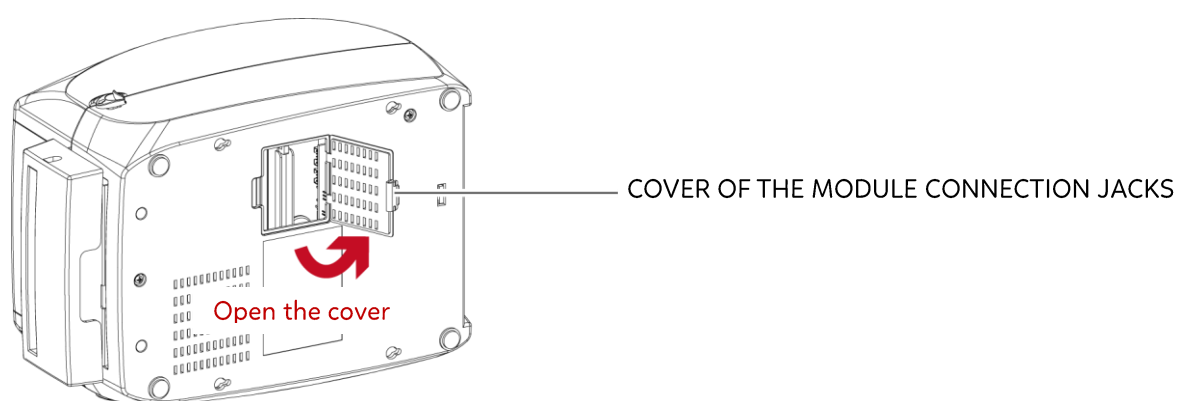
3. Place the platen back to the printer and lock the clips.



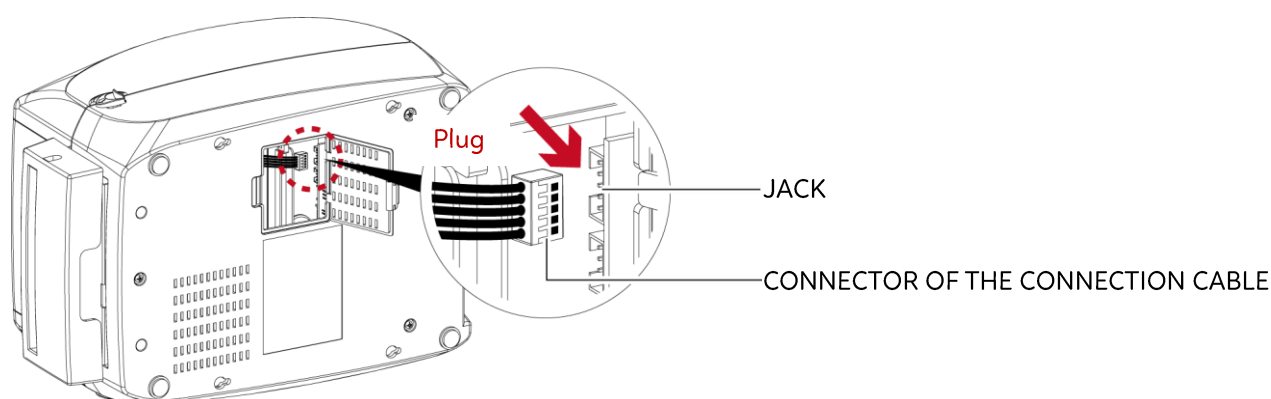
4. Close the printer cover.
Then to turn the printer upside down.



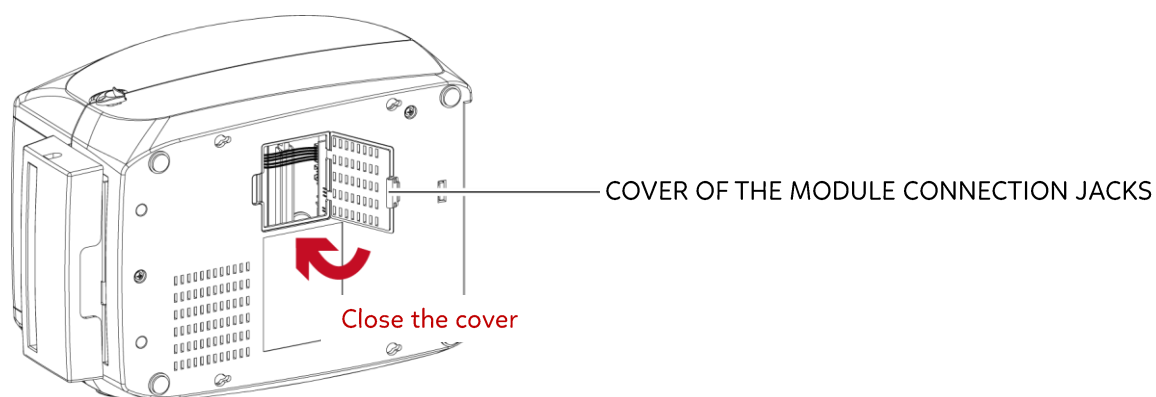
5. Open the cover on the bottom of printer.



6. Plug the connector for the cutter to the jack.



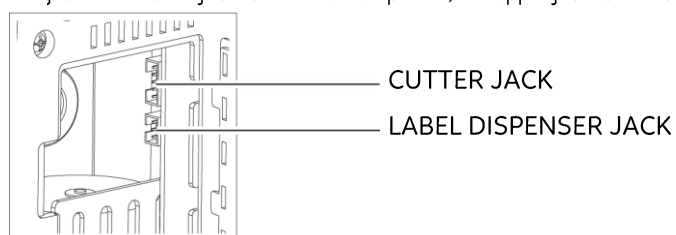
7. Close the cover of the module connection jacks.



Notice

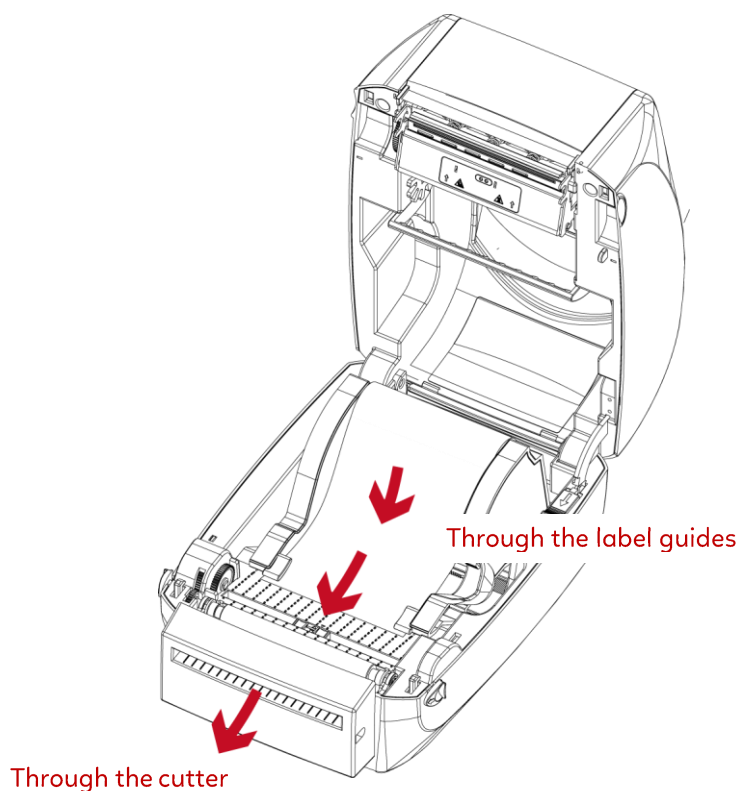
* The printer must be switched off, or the motherboard may be destroyed!

* There are 2 jacks : the lower jack for the label dispenser, the upper jack for the cutter.

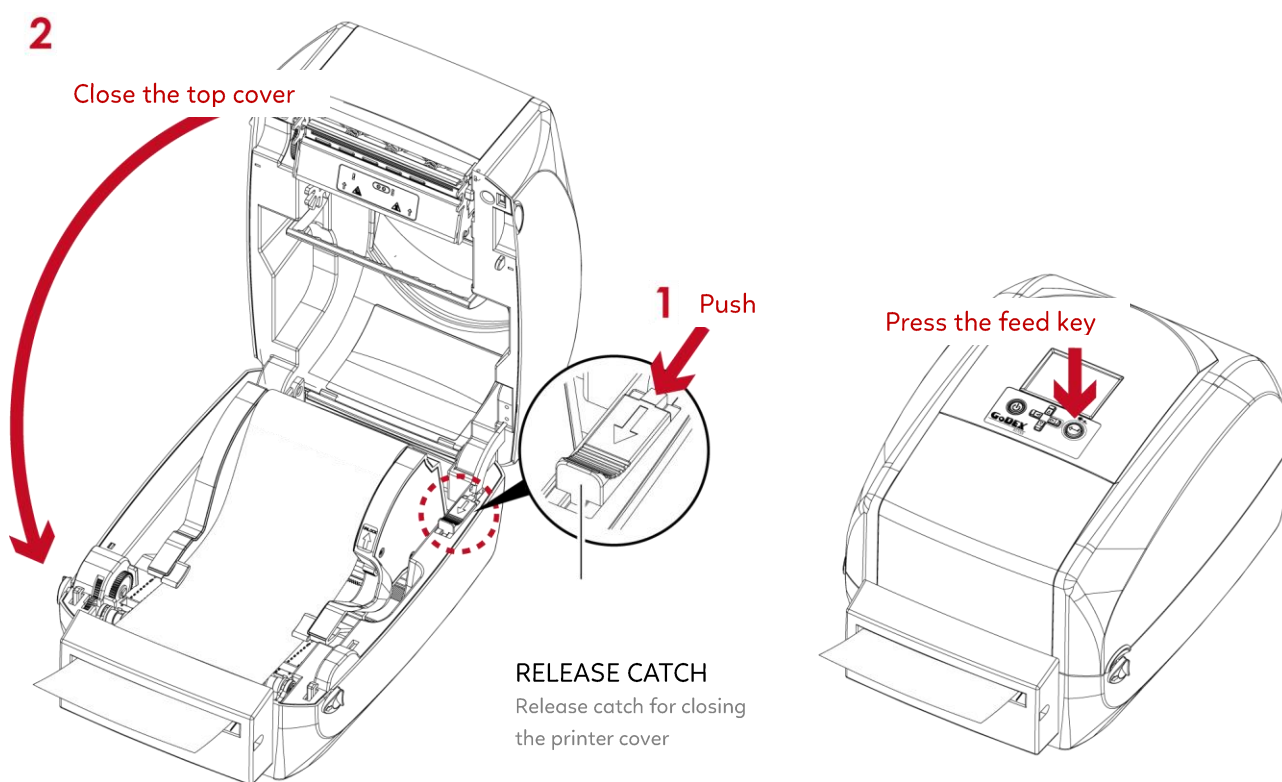


Installing the Label Roll Module on the Printer

1. Pass the labels through the guides and the cutter.



2. Close the top cover. To finish, press the feed button to set the label position.



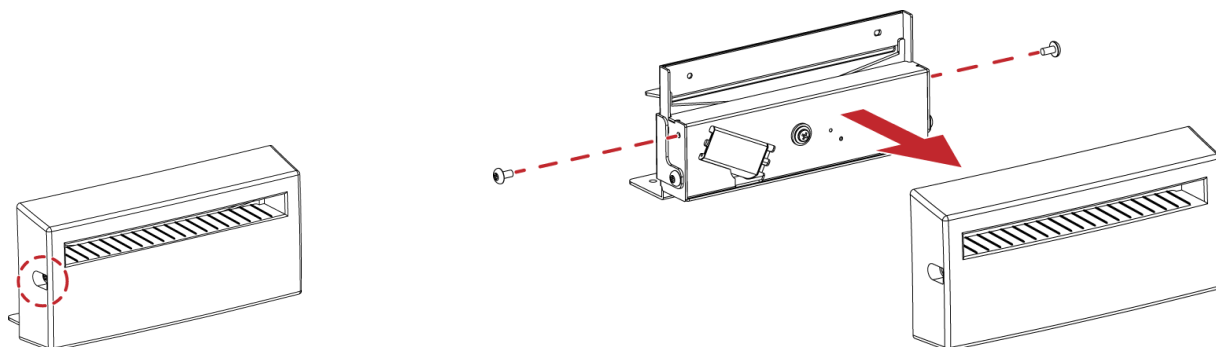
Notice

* We advise against using inside wound label stock.

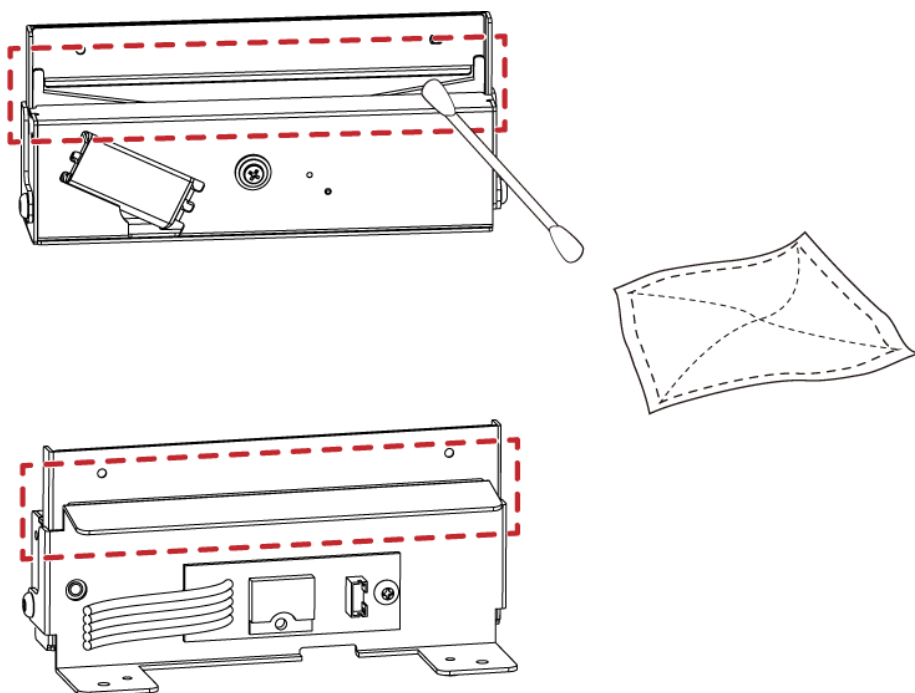
* Labels should be at least 30 mm high. When using the printer with the cutter, you should set the stop position (^E) to 30.

5.4 Cleaning Method

1.Remove the screws and cover.



2.Wipe with a cotton swab or dry lint-free cloth



6 Maintenance and Adjustment

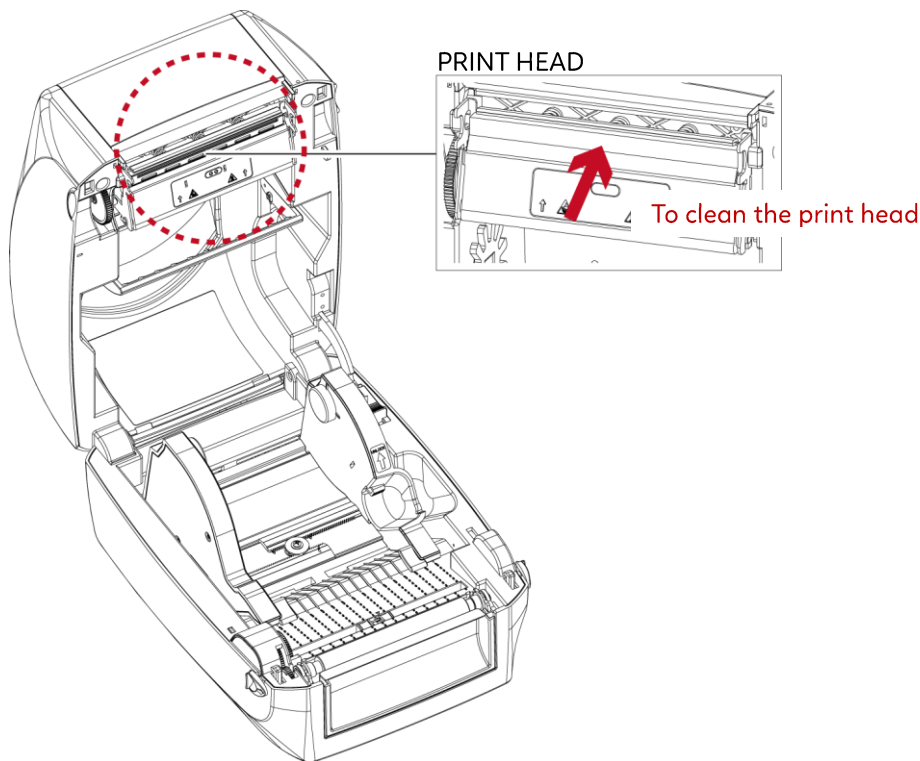
6.1 Cleaning the Print Head

Dirt on the print head or ribbon, or glue residue from the label stock may result in inadequate print quality. The printer cover must therefore always be closed during printing. Keeping dirt and dust away from the paper or labels ensures a good print quality and a longer lifespan of the print head.

Cleaning Steps

Here is how you clean the print head.

1. Turn off the printer.
2. Open the printer cover.
3. Remove the ribbon.
4. To remove any label residue or other dirt from the print head (see red arrow), please use a soft lint-free cloth dipped in alcohol.



Notice

* The print head should be cleaned once a week.

* Please make sure that there are no metal fragments or other hard particles on the soft cloth used to clean the print head.

6 Maintenance and Adjustment

6.2 Troubleshooting

Problem	Solution
The printer is switched on but the LCD screen does not light up.	◆ Check the power supply. Please see the Section 2.4
The LCD screen show the notice icon and printing is interrupted.	◆ Check the software settings (driver settings) or command codes. ◆ Look for the error alert in the table in Section 3.5 Error Alerts. ◆ Check whether the print mechanism is closed correctly. Please see the Section 3.5
The label stock passes through the printer but no image is printed.	◆ Please make sure that the label stock is loaded the right way up and that it is suitable material. ◆ Choose the correct printer driver. ◆ Choose the correct label stock and a suitable printing mode.
The label stock jams during printing.	◆ Clear the paper jam. Remove any label material left on the thermal print head and clean the print head using a soft lint-free cloth dipped in alcohol. Please see the Section 6.1
There is no printed image on some parts of the label.	◆ Check whether any label material or ribbon is stuck to the thermal print head. ◆ Check for errors in the application software. ◆ Check whether the starting position has been set incorrectly. ◆ Check the ribbon for wrinkles.
There is no printed image on part of the label or the image is blurred.	◆ Check the thermal print head for dust or other dirt. ◆ Use the internal “~T” command to check whether the thermal print head will carry out a complete print job. ◆ Check the quality of the print medium.
The printed image is positioned incorrectly.	◆ Check whether there is paper or dust covering the sensor. ◆ Check whether the label stock is suitable. Contact your supplier. ◆ Check the paper guide settings.
A label is missed out during printing.	◆ Check the label height setting. ◆ Check whether there is dust covering the sensor. ◆ Run the auto-detection function. Please see the Section 3.6
The printed image is blurred.	◆ Check the darkness setting. ◆ Check the thermal print head for dust or dirt. Please see the Section 6.1
The cutter does not cut off the labels in a straight line.	◆ Check whether the label stock is positioned straight.
The cutter does not cut off the labels completely.	◆ Check whether the label is more than 0.2 mm thick.
When using the cutter, the labels are not fed through or cut off incorrectly.	◆ Check whether the cutter has been correctly installed. ◆ Check whether the paper guides are functioning correctly.
The label dispenser is not functioning normally.	◆ Check whether there is dust on the label dispenser. ◆ Check whether the label stock is positioned correctly.

Notice

* If any problems occur that are not described here, please contact your dealer.

APPENDIX

PRODUCT SPECIFICATIONS

Model		RT700i+	RT730i+
Print Method		Thermal Transfer / Direct Thermal	
Resolution		203dpi(8dots/mm)	300dpi(12dots/mm)
Print Speed		Up to 7 IPS(178mm/s)	5 IPS(127mm/s)
Print Width		4.25"(108mm)	4.16"(105.7mm)
Print Length		Min. 0.12"(3mm)**; Max. 279.53"(7100mm)	Min. 0.12"(3mm)**; Max. 125.98"(3200mm)
Processor		32 bit RISC CPU	
Memory	Flash	128MB	
	SDRAM	128MB	
Sensor Type		Adjustable reflective sensor(full range) Fixed transmissive sensor, central aligned	
Media	Types	Continuous form, gap labels, black mark sensing and punched hole; label length set by auto sensing or programming	
	Width	0.79" (20mm) ~ 4.65" (118mm)	
	Thickness	0.0024" (0.06 mm) Min.-0.008" (0.2 mm) Max.	
	Label Roll Diameter	Max. 5" (127mm)	
	Core Diameter	1" (25.4mm) ~ 1.5" (38.1mm)	
Ribbon	Types	Wax, wax/resin, resin	
	Length	981'(300m)	
	Width	Min. 1.18" – Max. 4.33" (30mm-118mm)	
	Ribbon Roll Diameter	Max. 2.67" (68mm)	
	Core Diameter	1" (25.4mm)	
Printer Language		EZPL, GEPL, GZPL, GDPL auto switch	
Software	Label Design Software	GoLabel II (for EZPL only)	
	Management Tools	GoTools (Windows / Android) GoUtility (Windows)	
	APP	GoAPP (Android / iOS)	
Driver		Windows 7, Windows 8 & 8.1, Windows 10, Window11, Windows Server 2008 R2, 2012, 2012 R2, 2016, 2019, 2022, MAC, Linux	
SDK		Win CE, .NET, Windows 7, Windows 8 & 8.1, Windows 10, Windows 11, Android, Mac, iOS	
Resident Fonts	Bitmap fonts	6, 8, 10, 12, 14, 18, 24, 30, 16X26 and OCR A & B 0°, 90°, 180°, 270° rotatable, single characters 90°, 180°, 270° rotatable 8 times expandable in horizontal and vertical directions	
	Scalable fonts	(Bold / Italic / Underline) 0°, 90°, 180°, 270° rotatable Internal TTF Fonts x5 : Traditional Chinese, Simplified Chinese, Japanese, Korean, Western languages	
Download Fonts	Bitmap fonts	0°, 90°, 180°, 270° rotatable, single characters 0°, 90°, 180°, 270° rotatable	
	Asian fonts	16x16, 24x24. Traditional Chinese (BIG-5), Simplified Chinese(GB2312), Japanese (S-JIS), Korean (KS-X1001) 0°, 90°, 180°, 270° rotatable and 8 times expandable in horizontal and vertical directions	
	Scalable fonts	(Bold / Italic / Underline) 0°, 90°, 180°, 270° rotatable	
Barcodes	1-D Bar codes	China Postal Code, Codabar, Code 11, Code 32,Code 39, Code 93, Code 128 (subset A, B, C), EAN-8/EAN-13 (with 2 & 5 digits extension), EAN 128, FIM, German Post Code, GS1 DataBar, HIBC, Industrial 2 of 5 , Interleaved 2-of-5 (I 2 of 5), Interleaved 2-of-5 with Shipping Bearer Bars, ISBT-128, ITF 14, Japanese Postnet, Logmars, MSI, Postnet, Plessey, Planet 11 & 13 digit, RPS 128, Standard 2 of 5, Telepen, Matrix 2 of 5, UPC-A/UPC-E (with 2 or 5 digit extension), UCC/EAN-128 K-Mart, Random Weight and Pharmacode	
	2-D Bar codes	Aztec code, Code 49,Codablock F , Datamatrix code, MaxiCode, Micro PDF417, Micro QR code, PDF417,QR code, TLC 39, GS1 Composite, DotCode, Marco PDF 417	
Code Pages		Codepage 437, 737,850, 851, 852, 855, 857, 860, 861, 862, 863, 865, 866, 869 Windows 1250, 1251, 1252, 1253, 1254, 1255, 1257 Unicode UTF8 、 UTF16BE 、 UTF16LE	
Graphics		Resident graphic file types are BMP and PCX, other graphic formats are downloadable from the software	
Interface		USB 2.0 (Type B) Serial port (RS-232) Ethernet 10/100 Mbps USB Host*3 (Type A)	
Control Panel		Color TFT LCD with navigation button Calibration button Control key: FEED Power on/off button	
Real Time Clock		Option	
Power		Auto Switching 100-240VAC, 50-60Hz	
Environment	Operation temperature	41°F - 104°F(5°C - 40°C)	
	Storage temperature	-4°F - 122°F (-20°C - 50°C)	
Humidity	Operation	30-85%, non-condensing	
	Storage	10-90%, non-condensing	
Agency Approvals		CE(EMC), FCC Class B, CB, cULus, ICES-003, UKCA, ENERGY STAR (The safety certification marks may be different depending on sales regions.)	

Dimension	Length	280mm (11")
	Width	215mm (8.5")
	Height	186mm (7.3")
Weight	2.6kg (5.73 lbs), excluding consumables	
Options	Cutter module (Dealer Install)	
	BT (Dealer Install)	
	Wireless LAN (Dealer Install)	
	WiFi and BT (BLE 5.0) combo module (Dealer Install)	
	External label unwind stand	
	External label rewinder	
	Real time clock (RTC)	

Notice

- * Specifications are subject to change without notice. All company and/or product names are trademarks and/or registered trademarks of their respective owners.
- * Minimum print height and maximum print speed specification compliance can be dependent on non-standard material variables such as label type, thickness, spacing, liner construction, etc. Godex is pleased to test non-standard materials for minimum print height and maximum print speed capability.
- * Due to RT700i+W Series WiFi module message communication through LAN port, please make sure WiFi module has been removed when you want to use LAN port.
- * The cutter is an optional accessory. If the cutter is installed, it is not suitable for children to approach.

APPENDIX

INTERFACE

Pinout Description

• USB

Connector : Type B				
Pin NO.	1	2	3	4
Function	VBUS	D-	D+	GND

• Serial Port

Default settings : Baud rate 9600, no parity, 8 data bits, 1 stop bit, XON/XOFF protocol and RTS/CTS

RS232 Housing(9-pin to 9-pin)				
DB9 Socket			DB9 Plug	
-	1	1	+5V, max 500mA	
RXD	2	2	TXD	
TXD	3	3	RXD	
DTR	4	4	N/C	
GND	5	5	GND	
DSR	6	6	RTS	
RTS	7	7	CTS	
CTS	8	8	RTS	
RI	9	9	+5V, max 500mA	
Computer			Printer	

Notice

* The total current to the serial port may not exceed 500mA.

APPENDIX

FILE MANIPULATION WHEN USING USB STICK

File Manipulation

The files in both devices (USB memory stick and printer internal Flash memory) are able to copy and move by the commands “~MCPY” and “~MMOV” that sends from GoLabel on a PC via either connection - USB or Ethernet ports.

• Copy

Syntax	~MCPY,s:o.x,d:o.x
Description	Copy file from USB memory stick to Flash memory, or vise-versa
Parameter	s = source device of stored object; • “D” for USB memory stick; “F” for internal Flash memory d = destination device of stored object • “D” for USB memory stick; “F” for internal Flash memory o = object name (file name); the name “o” is substituted for “*” x = extension (file type), the type “x” is substituted by “*”, or following either one: D= database, A= Asia font, C= TTF font, E= Bit-Mapped font, F= label format, G= graphic, S= serial file, T= text, B= Unicode Table.
Example	~MCPY,F:*.F,D:*.F (Copy entire “Label Format” files from Flash memory to USB memory stick) ~MCPY,D:*.G,F:*.G (Copy entire “Graphic” files from USB memory stick to Flash Memory) ~MCPY,D:*,F:*.F (Copy all object files from USB memory stick to Flash Memory)

• Move

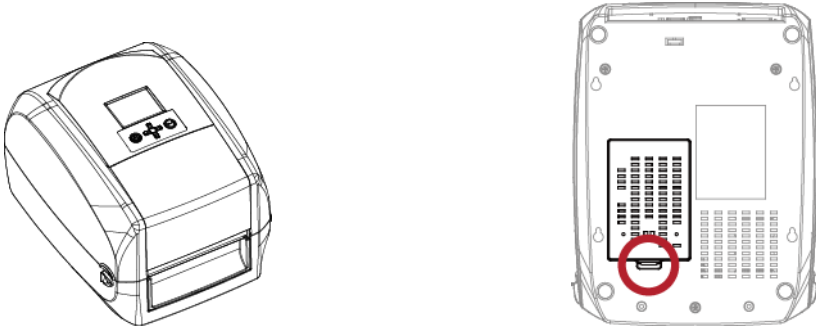
Syntax	~MMOV,s:o.x,d:o.x
Description	Move files from USB memory stick to Flash memory or vise-versa
Parameter	s = source device of stored object; • “D” for USB memory stick; “F” for internal Flash memory d = destination device of stored object • “D” for USB memory stick; “F” for internal Flash memory o = object name (file name); the name “o” is substituted for “*” x = extension (file type), the type “x” is substituted by “*”, or following either one: D= database, A= Asia font, C= TTF font, E= Bit-Mapped font, F= label format, G= graphic, S= serial file, T= text, B= Unicode Table.
Example	~MMOV,F:*.F,D:*.F (Move entire “Label Format” files from Flash memory to USB memory stick) ~MMOV,D:*.G,F:*.G (Move entire “Graphic” files from USB memory stick to Flash Memory) ~MMOV,D:*,F:*.F (Move all object files from USB memory stick to Flash Memory)

APPENDIX

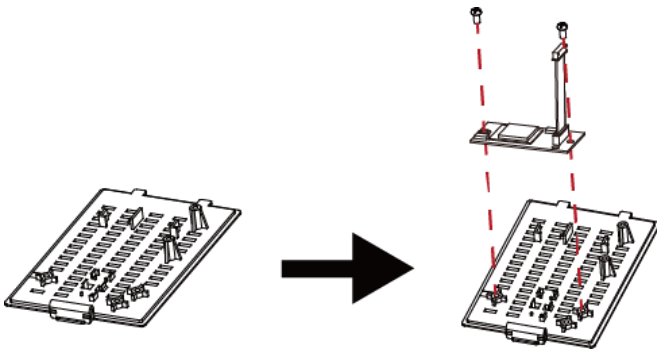
WiFi/BT Combo Module

1.1 Module Installation

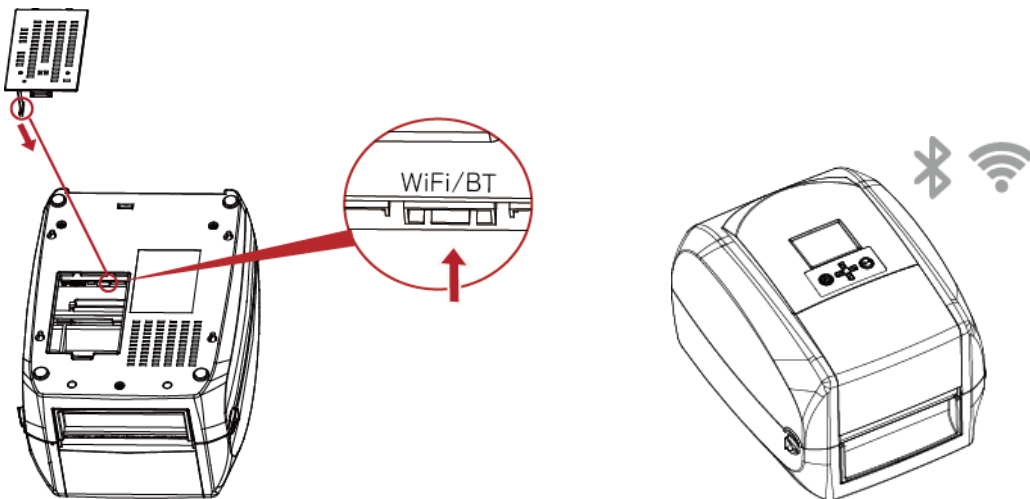
Step 1.



Step 2.



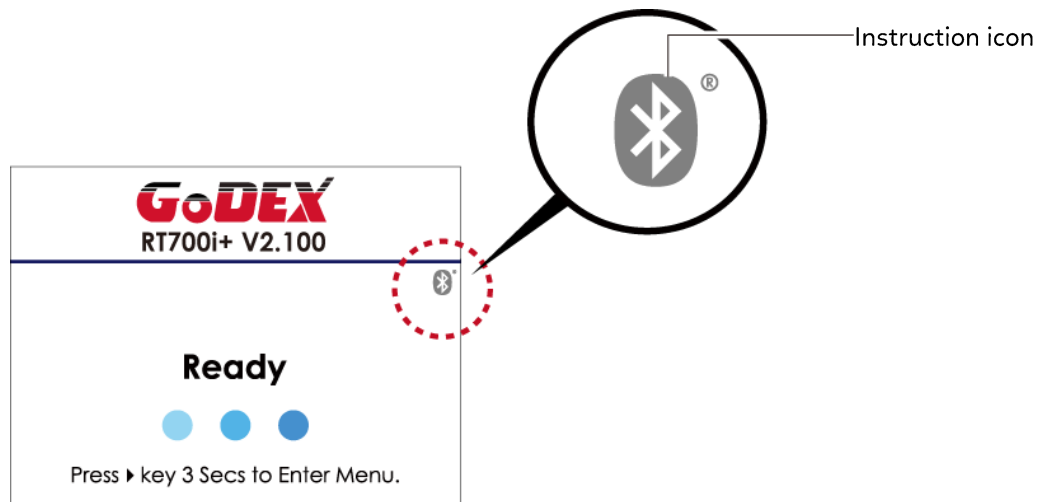
Step 3.



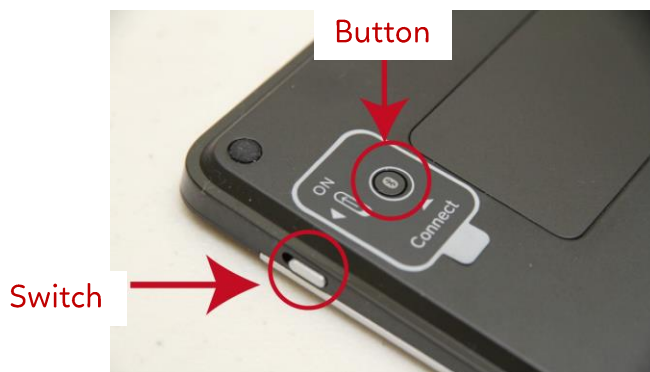
*Note : If the version of BT module is 4.0, after installed the module, please use GoLabel to send the command (^XSET,EXTERNCARDMODE,8) to make sure the BT function works normally.
However, if you need to switch back to 2.1 version, please re-send the command (^XSET,EXTERNCARDMODE,255) to ensure the correct functionality.

1.2 Work with Logitech K810 Keyboard

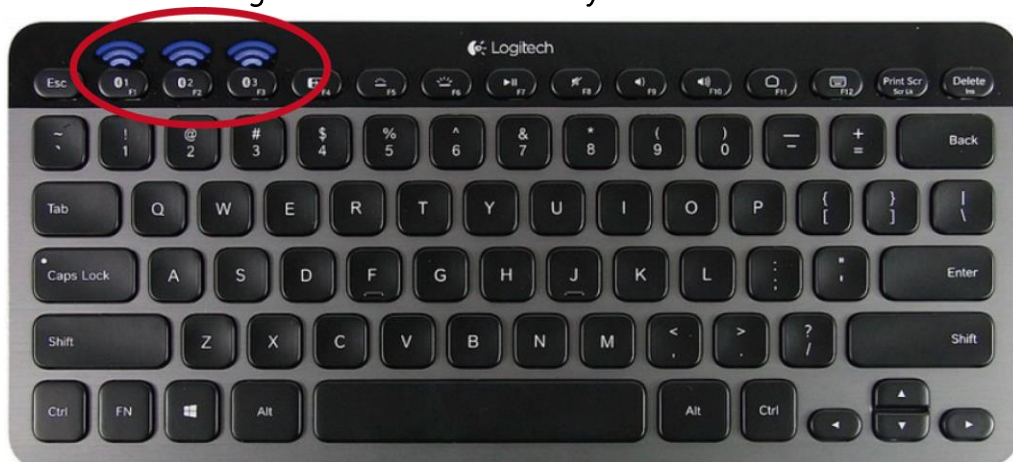
After install BT2.4G Module,
the icon will be appear on LCD display.



Connect printer and wireless keyboard
Turn on the switch and push the Connect Button.



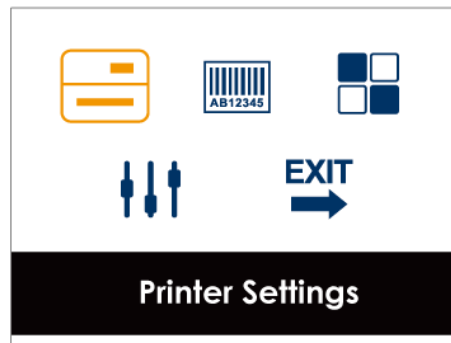
The indicators are flashing and can be detected by wireless.



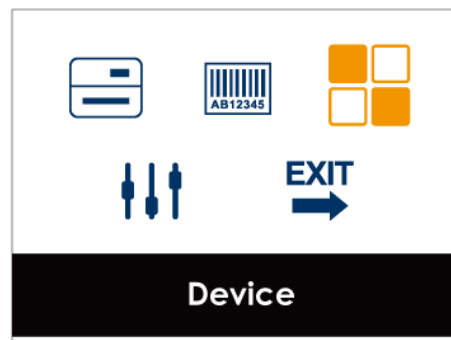
Notice

- * Different operation with different wireless keyboard. Please refer to wireless keyboard user manual.
- * There have pin code default value is 9200 of K810 if user change SSP setting from enable to disable the printer will be asked to key in pin code.

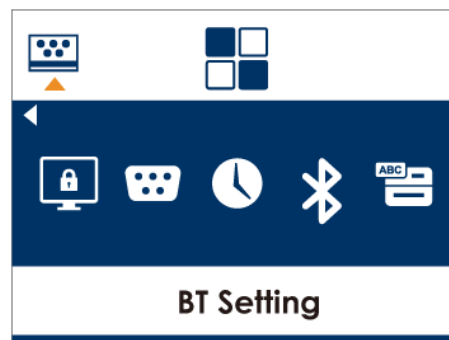
Enter Main page



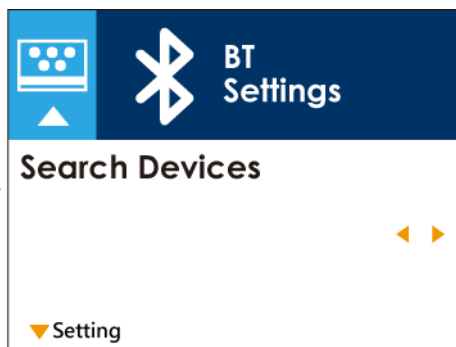
Select "Device"



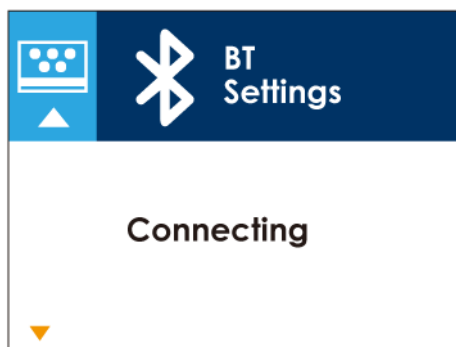
Enter "BT2.4G Setting"



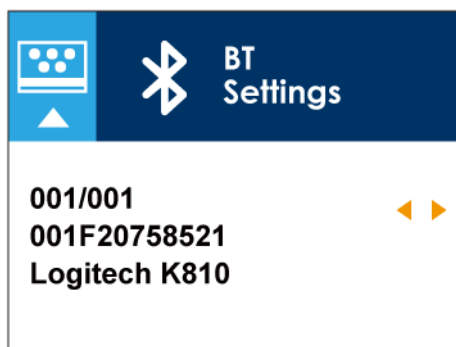
Enter "Search Devices"



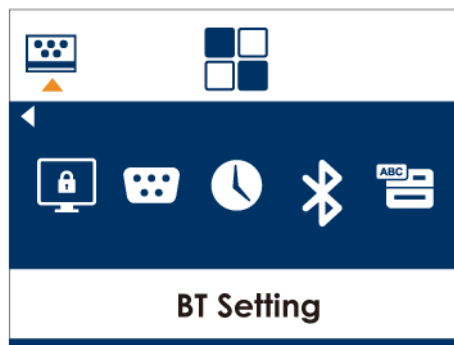
Press ▼ to scan
Bluetooth devices



Available devices found



Press FEED to save the device
and return to previous



Printer is connecting to K810 keyboard



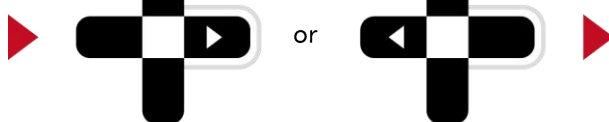
Wait a second, keyboard shows one of indicator is flashing then it will connect successfully



Press ▲ button back to SETTING PAGES



Select

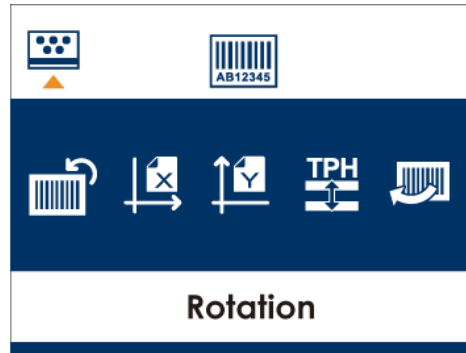


Notice

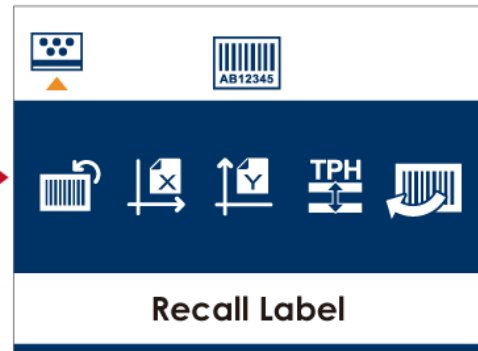
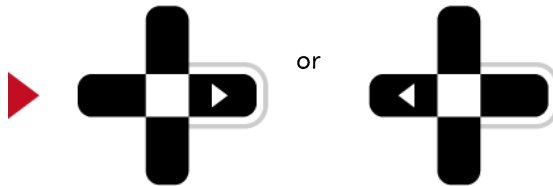
* The Wireless icon on LCD display will be turning from gray to blue when devices connect successfully.



Enter



Select



Enter Recall Label can use keyboard for standalone function.

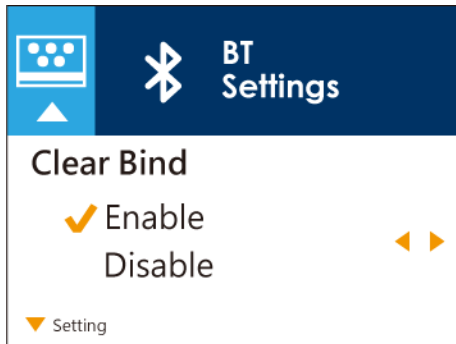
Enter



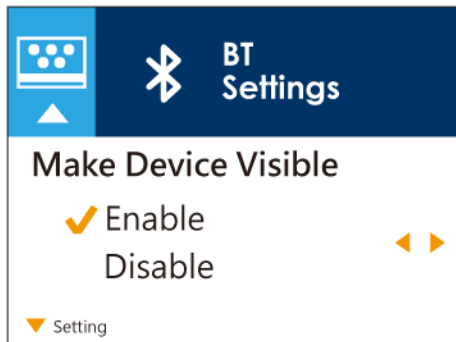
Notice

* Back to MAIN PAGE screen and press FN+F1 also can use standalone function.

1.3 Functions



The default of Clear Bind is Disable. When enable this function, it will clear up the saved connection of wireless device then come back to Disable.

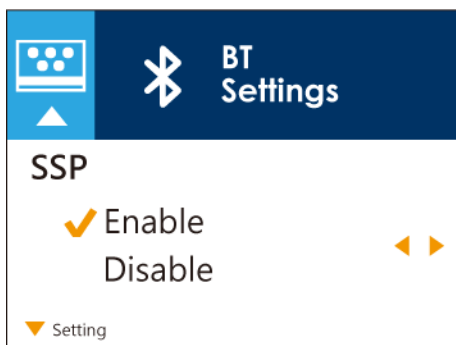


Enable: Printer can be detected by wireless device.

Disable: Printer cannot be detected by wireless device.

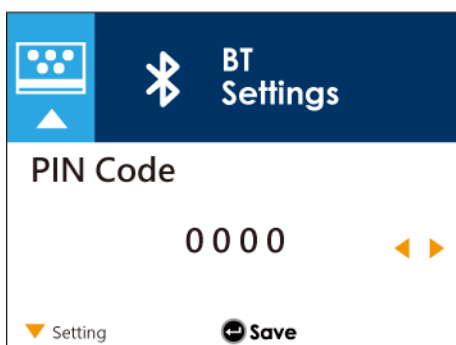
* The default of Make Device Visible is Disable.

Printer can be detected during 120 sec.



Secure Simple Pairing. The default is Enable.

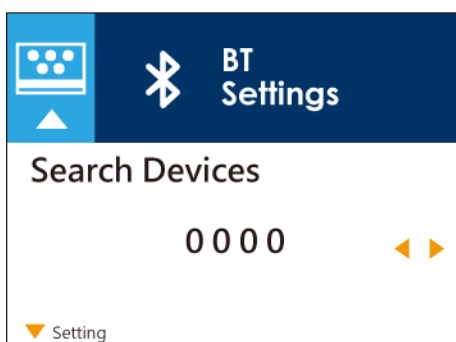
When connect successful, the setting of Make Device Visible, SSP and PIN Code cannot be changed. They only can be changed after Clear Bind.



Password for connect printer and wireless device.

When connect successful, the PIN Code only can be changed after Clear Bind.

The default of PIN Code is "0000".



Search Device only available when BT2.4G function was enabled.

Press FEED to search wireless devices.

LCD will display all of available devices.

1. Only supports SPP & HID Profile.

2. Alphanumeric only

3. Maximum 16- device can be displayed

* When connect successful, needs to disconnect before perform this function.

APPENDIX

WiFi Printer Server Module Installation

Check the Wireless Access Point Setting Value

Connect Wireless Module to Wireless Access Point, and then connect the Module to the Mobile phones or computers through network.

About the parameters of wireless access point, please refer to the figure below(Example: D-Link AP)

The image shows a screenshot of a web-based configuration interface for a wireless network. The interface is divided into several sections: NETWORK SETTINGS, WIRELESS NETWORK SETTINGS, WIRELESS SECURITY MODE, WPA, and PRE-SHARED KEY. Red boxes and arrows highlight specific fields: 'Wireless Network Name' (labeled SSID), 'WPA Mode' (labeled Security), and 'Pre-Shared Key' (labeled PRE-SHARED KEY).

NETWORK SETTINGS

changes made on this section may also need to be duplicated on your Wireless Client.
Save Settings Don't Save Settings

WIRELESS NETWORK SETTINGS

Enable Wireless : ☒ Always ☐ Add New

Wireless Network Name : RT700iW (Also called the SSID) ← SSID

802.11 Band : ☒ 2.4GHz ☐ 5GHz

802.11 Mode : Mixed 802.11n, 802.11g and 802.11b

Enable Auto Channel Scan : ☒

Wireless Channel : 2.437 GHz - CH 6

Transmission Rate : Best (automatic) (Mbit/s)

Channel Width : 20 MHz

Visibility Status : ☒ Visible ☐ Invisible

WIRELESS SECURITY MODE

To protect your privacy you can configure wireless security features. This device supports three wireless security modes, including WEP, WPA-Personal, and WPA-Enterprise. WEP is the original wireless encryption standard. WPA provides a higher level of security. WPA-Personal does not require an authentication server. The WPA-Enterprise option requires an external RADIUS server.

Security Mode : WPA-Personal

WPA

Use **WPA** or **WPA2** mode to achieve a balance of strong security and best compatibility. This mode uses WPA for legacy clients while maintaining higher security with stations that are WPA2 capable. Also the strongest cipher that the client supports will be used. For best security, use **WPA2 Only** mode. This mode uses AES(CCMP) cipher and legacy stations are not allowed access with WPA security. For maximum compatibility, use **WPA Only**. This mode uses TKIP cipher. Some gaming and legacy devices work only in this mode.

To achieve better wireless performance use **WPA2 Only** security mode (or in other words AES cipher).

WPA Mode : WPA2 only ← Security

Cipher Type : AES

Group Key Update Interval : (seconds)

PRE-SHARED KEY

Enter an 8- to 63-character alphanumeric pass-phrase. For good security it should be of ample length and should not be a commonly known phrase.

Pre-Shared Key : ← PRE-SHARED KEY

APPENDIX

Wi-Fi Printer Server Module Installation – (Quick Setting)

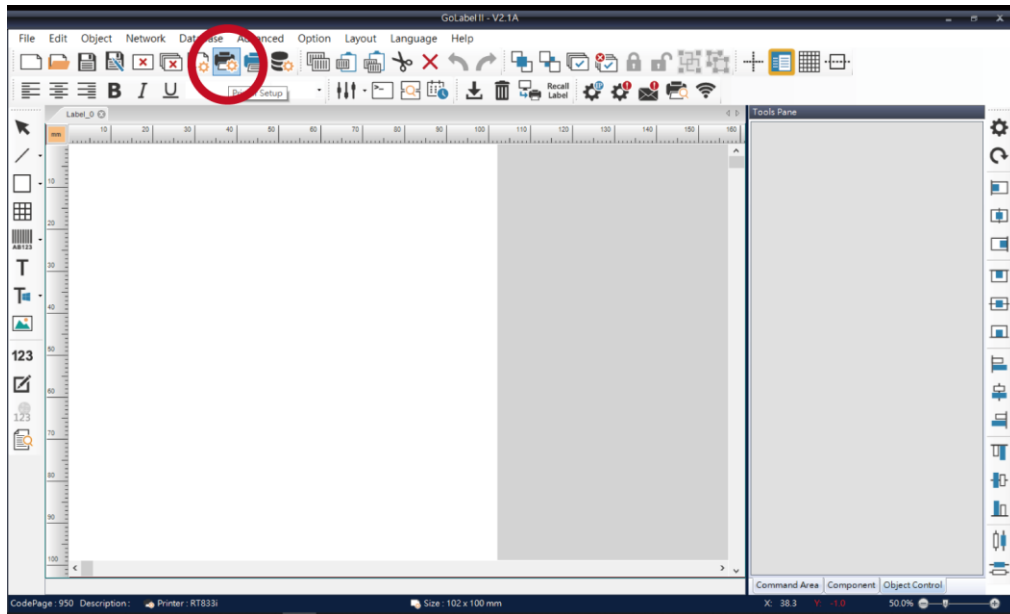


* Quick setting only supports GoLabel 1.15K and Arm 7 (FW1.100)

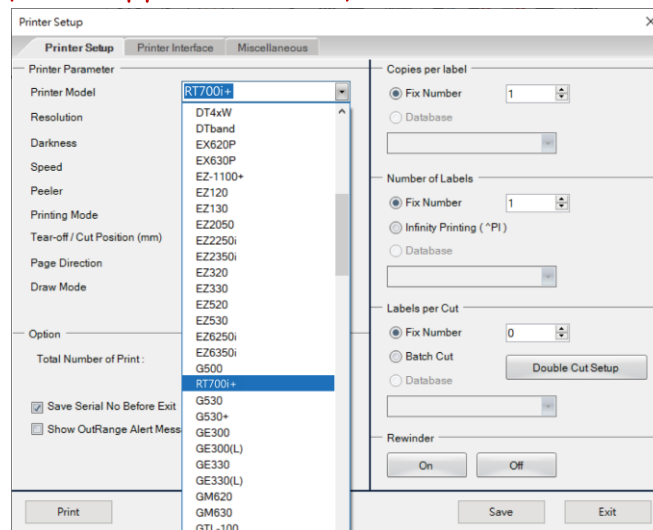
Set up wireless network through GoDEX WiFi tool

Or Arm 9 (FW2.00A) or higher version

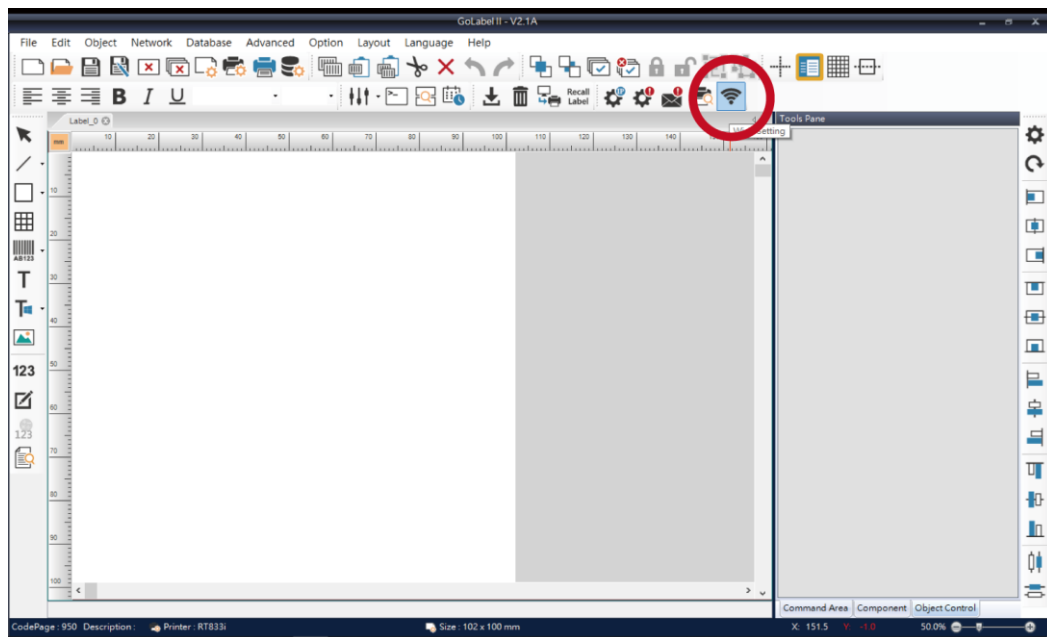
1. Turn on the printer, connect printer and computer by USB cable.
2. Start GoLabel.
3. “Generic” → “Printer Setup”.



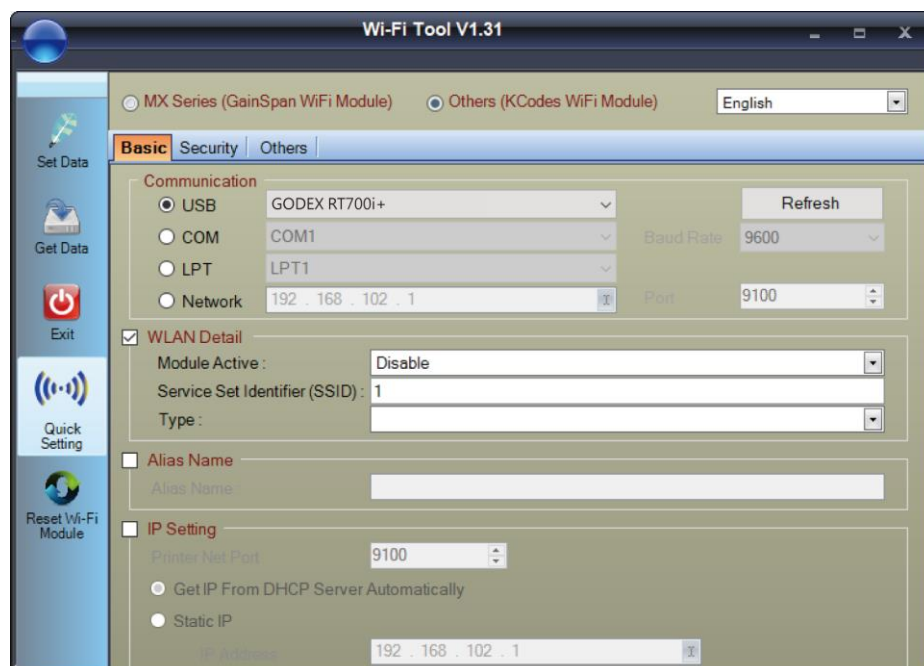
4. Select printer model (Wi-Fi supported models).



5. Click "WiFi Setting" icon.



6. Click "Quick Setting" icon.



7. Click the Search button.

[illegible][illegible]

8. Select server and click **next** button.

<Step.1> Search Wi-Fi

No.	SSID	Security	MAC Address	RSSI
00	MXAP	None	D4:8C:B5:BE:AD:05	-44
01	WiFiAP	WPA2-PSK	D6:8C:B5:BE:AD:05	-44
02	WLAN51111	WEP	D2:8C:B5:BE:AD:05	-44
03	WIFIPRINTER1	None	DE:8C:B5:BE:AD:05	-44
04	GDX-BYOD	None	24:DE:C6:97:57:B0	-54
05	GDX-Guest	None	24:DE:C6:97:57:B2	-54
06	GDX-test	WPA2-PSK	24:DE:C6:97:57:B3	-56
07	GDX-BYOD	None	24:DE:C6:97:57:80	-62
08	GDX-Guest	None	24:DE:C6:97:57:82	-62
09	GDX-test	WPA2-PSK	24:DE:C6:97:57:83	-62
10	HUAWEI-B525	WPA2-PSK	10:B1:F8:14:A2:F4	-70
11	GodexAP1	WPA-AUTO	00:50:7F:4A:24:61	-72
12	WLAN511010	None	00:50:7F:4A:24:60	-74
13	ABC123	None	00:50:7F:4A:24:63	-74
14	MXAPWPA2PER	None	00:50:7F:4A:24:62	-76
15	GDX-BYOD	None	24:DE:C6:97:57:60	-78
16	GDX-Guest	None	24:DE:C6:97:57:62	-78

Next >

Cancel

9. Enter the **password** set on the server side and click the “**Setting**” button.

<Step.2> WiFi Setting

No.

SSID Name

Security

Password

11

GodexAP1

WPA-AUTO

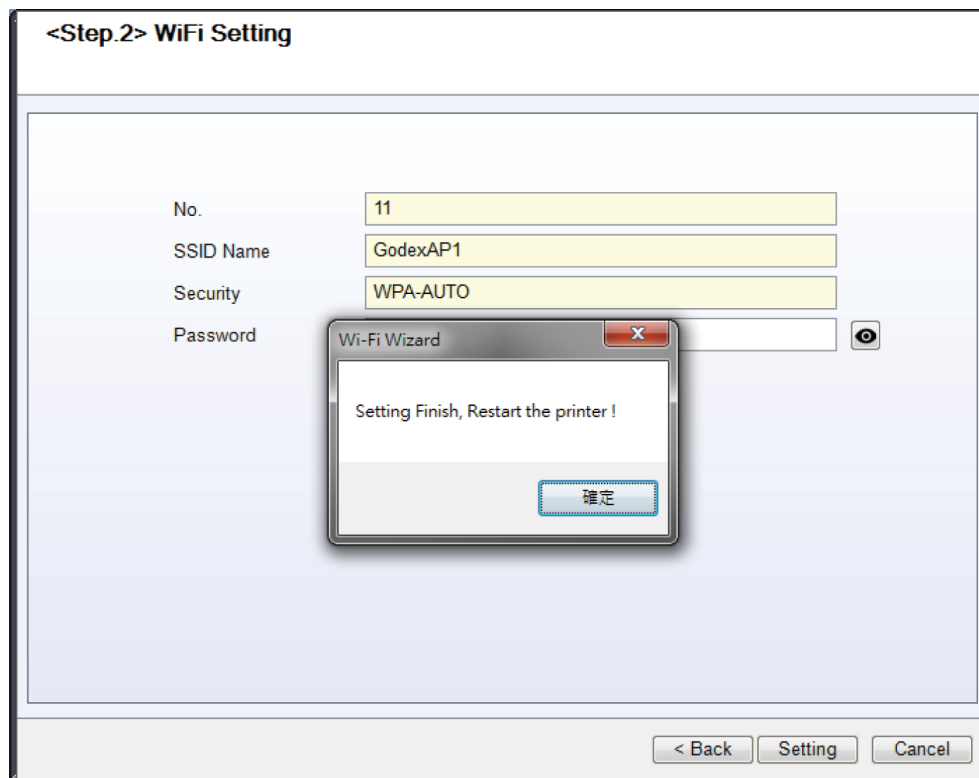
•••••

< Back

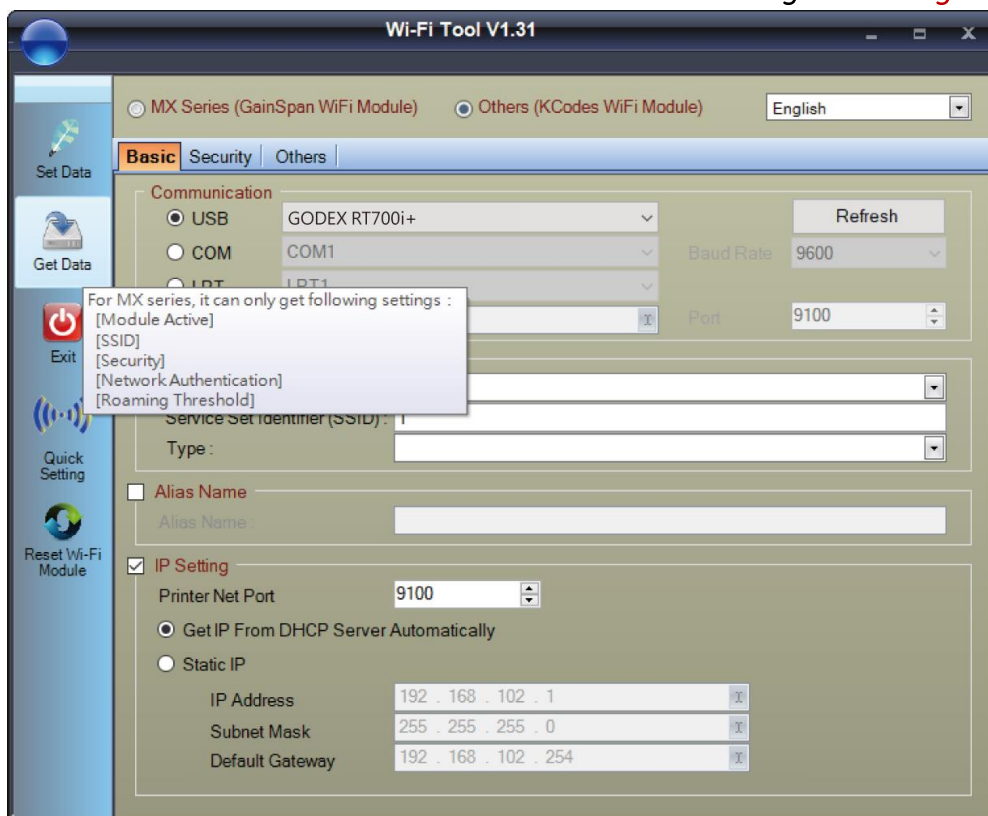
Setting

Cancel

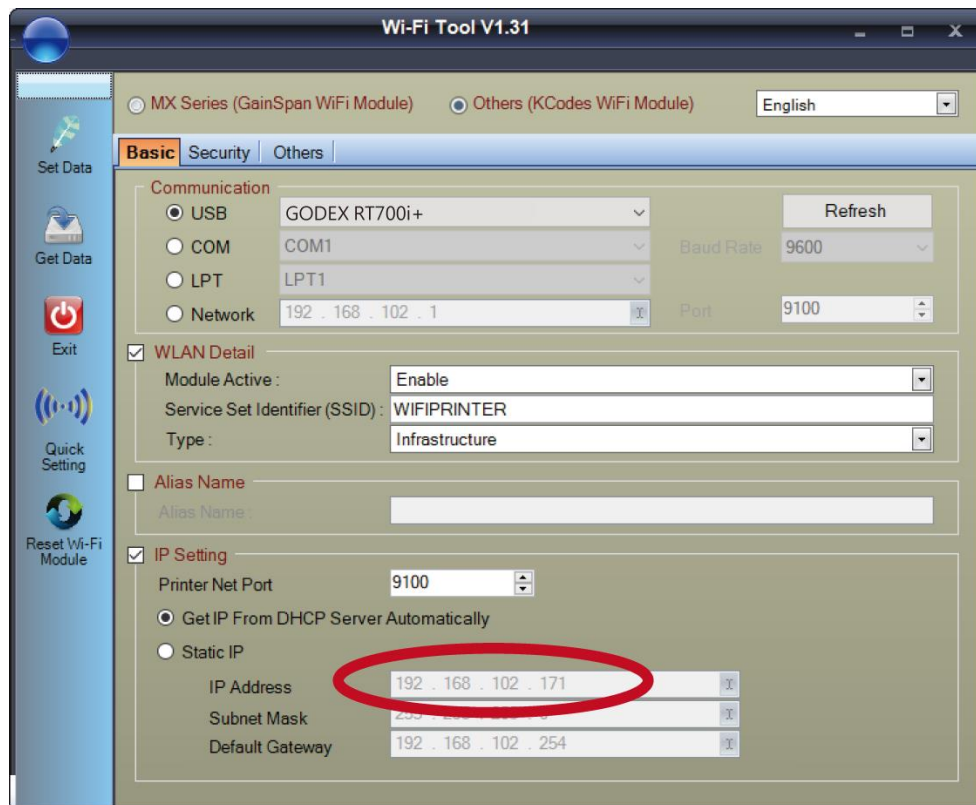
10. After the setting succeeded, a prompt will pop up and the printer will restart.



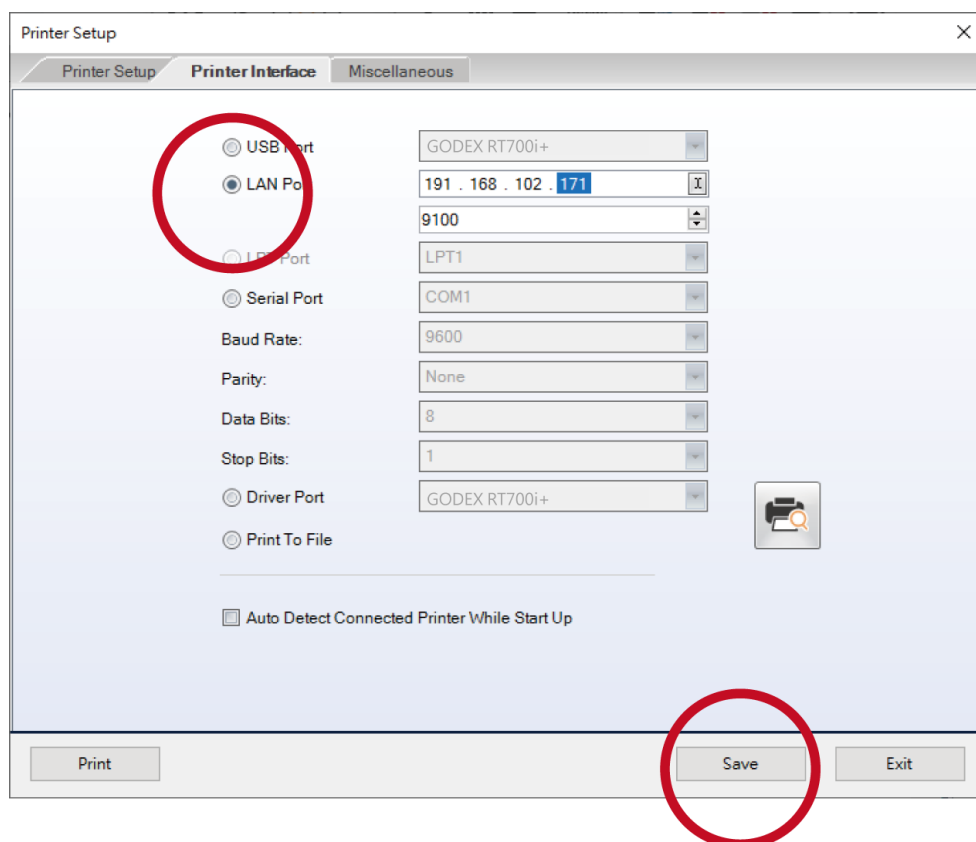
11. Select the "Other" tab and click the "Get Data" icon after selecting "IP Settings".



12. After remembering the IP address, open the "Printer Settings" window.

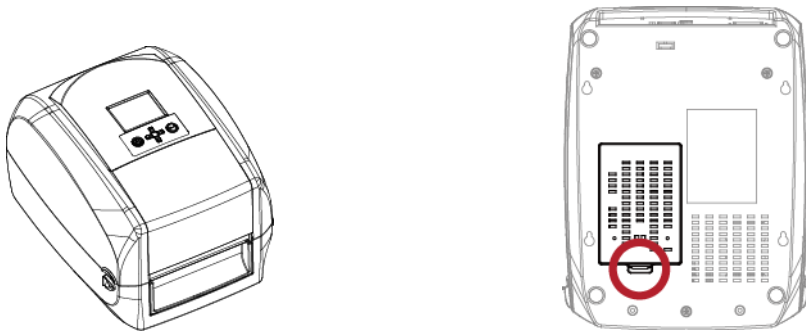


13. Select the "Printer Interface" tab, fill in the IP address and click "Save" to complete the setting.

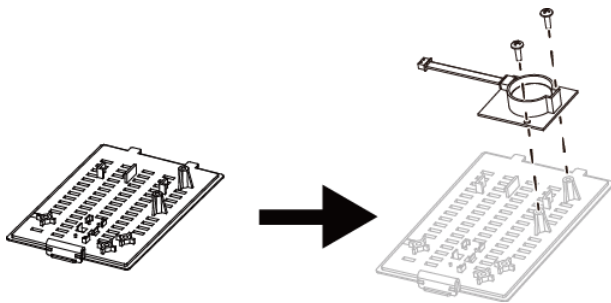


RTC Module Installation

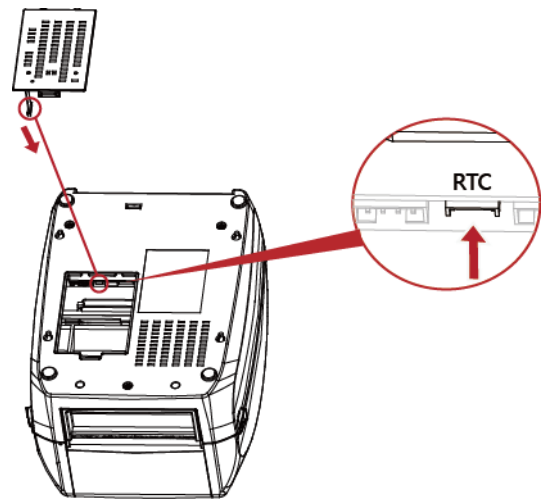
Step 1.



Step 2.



Step 3.



Installation steps completed.

